

Spare Parts Manual

WA 80

Version 3.8/2010

GB

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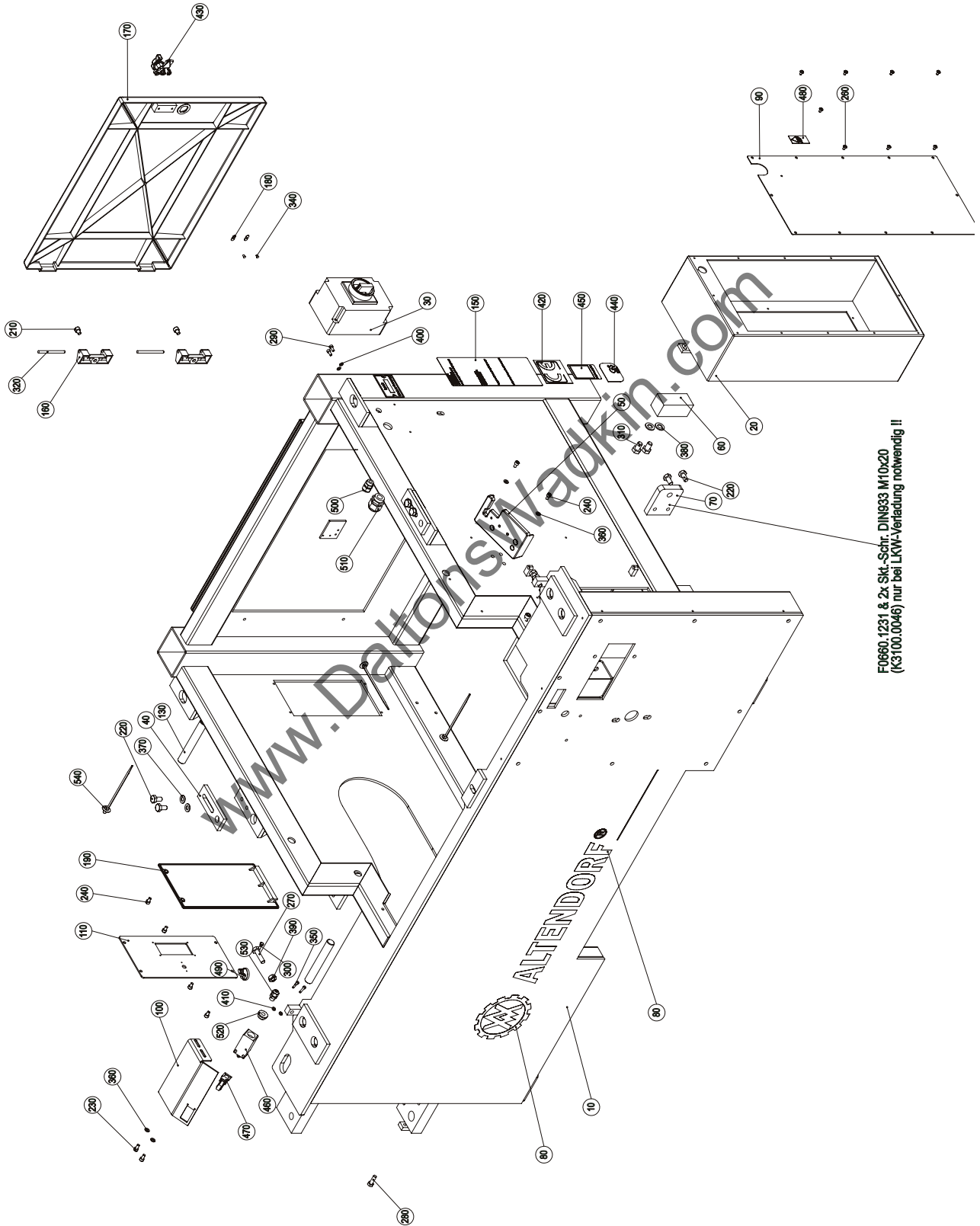


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1. Basic machine	2	6.1.2 flip stop	68
1.1 Machine frame WA80/WA80X	2	6.1.3 Eccentric clamping	69
1.2 Machine frame WA80T	4	6.2 Crosscut fence TE/T/NT DIGIT L 3200 ..	70
1.2 Machine frame WA80NT	6	6.2.1 Crosscut fence TE/T/NT DIGIT L	71
1.2 Machine table	8	6.2.2 Extension 3200	72
1.3 Main table extension TPL	9	6.2.3 Extension 2500	73
2. Elektrical equipment	10	6.2.4 Flip stop	74
2.1 Operating panel T	10	6.2.5 Fine adjustment	75
2.1.1 Operating panel CE	11	6.2.6 Housing	76
2.2 Operating panel UL/CSA	12	7. Rip fence	77
2.2.1 operation UL/CSA	13	7.1 Without fine adjustment NT/T/TE	77
2.4 operating panel NT UL/CSA	15	7.1.1 Eccentric lever	78
2.5 operating panel BDU TE	16	7.1.2 cutting width 800 mm	79
2.6 Operating panel BDO TE	17	7.1.3 Cutting width 1000 mm	80
2.7 Operating panel BDO TX	18	7.1.4 Cutting width 1300 mm	81
2.8 Contactor control 208-240V/TE UL/CSA	19	7.2 With fine adjustment	82
2.9 Contactor control 208-240 UL/CSAT/NT	21	7.3 DIGIT X	83
2.10 Contactor control 440-480 UL/CSA TE	23	7.4 Motorised PA	84
2.11 Contactor control 440-480 UL/CSAT/NT	25	7.4.1 Housing	85
2.12 Contactor control 575V CSA TE	27	8. Mitre fence	86
2.13 Contactor control 575V CSA T/NT	29	8.1 Single sided mitre fence	86
2.14 Contactor control 380-440V T/NT	31	8.1.1 Extension	87
2.15 Contactor control 200-230 V T/NT	33	8.1.2 Eccentric clamping	88
3. Saw unit	35	8.2 DUPLEX	89
3.1 Chip channel	35	8.2.1 Bracket angle	90
3.1.1 Chip channel TE/TX	35	8.2.2 Base plate	91
3.1.2 Chip channel T	37	8.2.3 Stop rail, throw-over distance 600	92
3.1.3 Chip channel NT	39	9. Double roller carriage	93
3.1.4 Pressure roll	41	9.1 Top carriage	94
3.1.5 Cover	42	9.2 Middle carriage	96
3.2 Main saw	43	9.3 Bottom carriage	97
3.2.1 Saw shaft 50Hz/AKE	43	9.4 clamping shoe	98
3.2.2 Saw shaft 50Hz/Standard	45	9.5 Pull back handle	98
3.2.3 saw shaft 60Hz/1"/AKE	47	9.6 Second support „STEG“	99
3.2.4 Saw shaft 60Hz/1"/Standard	49	10. Protection device	100
3.2.5 Drive	51	10.1 Support stand	100
3.2.6 Speed scan	52	10.2 Support stand with BDO	101
3.3 Scoring saw	53	10.3 Support stand BDO	102
3.3.1 Saw unit	53	10.4 Support stand TX	103
3.3.2 Drive	54	10.5 Support stand BDO TX	104
3.3.3 height adjustment	55	10.6 Height adjustment	105
3.4 tilt adjustment	56	10.7 Base	107
3.4.1 Manuel	56	10.8 Protection hood	108
3.4.2 Elektromotive	58	10.9 Tube 1300	109
3.5 height adjustment	59	10.10 Tube 1000	110
3.5.1 Manuel	59	10.11 Tube	111
3.5.2 Elektromotive	60	10.10 Protection hood	112
4. Swinging arm	61	11. Tool kit	113
5. Cross slide	62		
5.1 Cross slide NT/T/TE	62		
5.1.1 Eccentric clamping	63		
5.1.2 Guide 90°	64		
5.1.3 Roller	65		
6. Crosscut fence	66		
6.1 Crosscut fence NT/T/TE	66		
6.1.1 Extension	67		

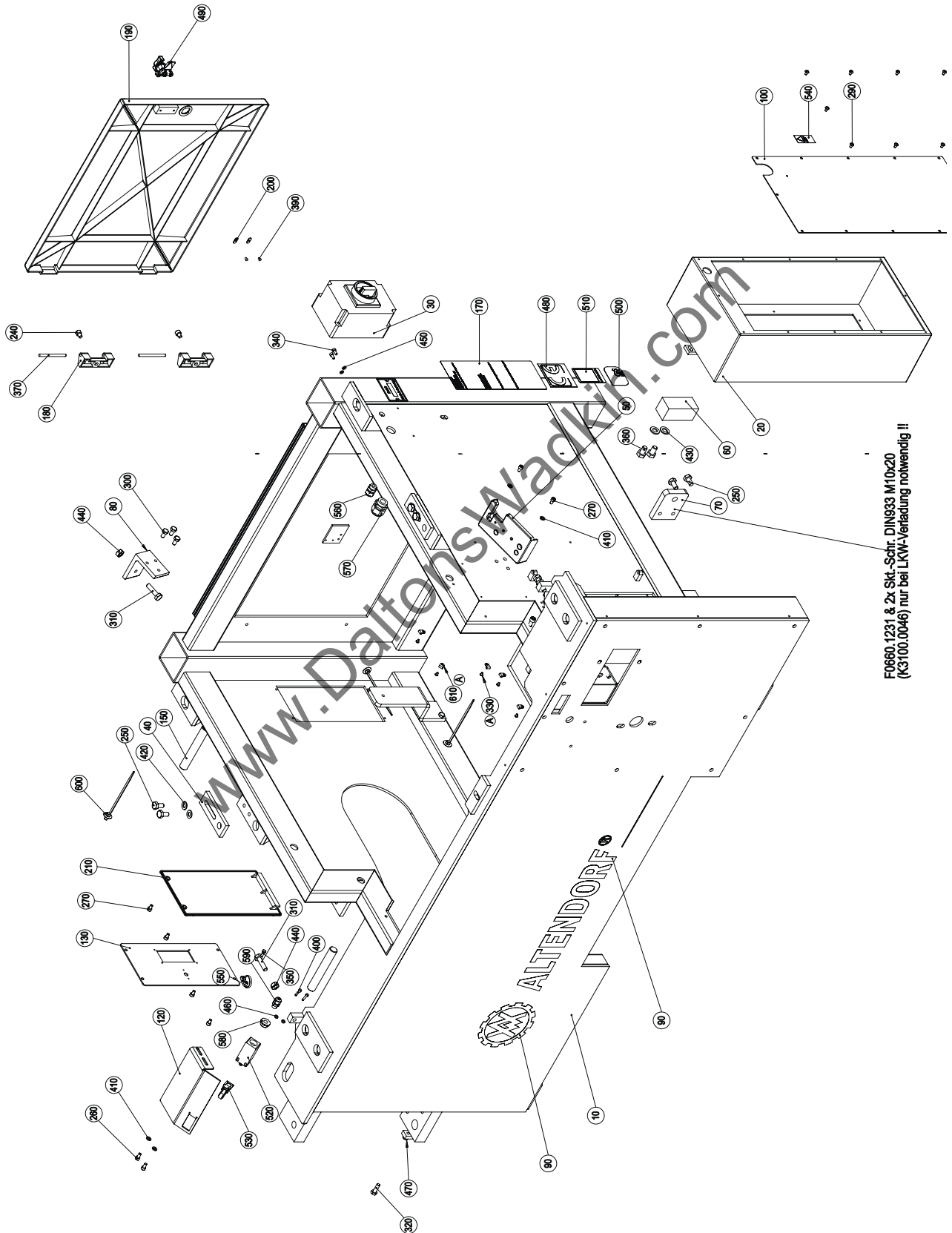
1. Basic machine

1.1 Machine frame WA80/WA80X



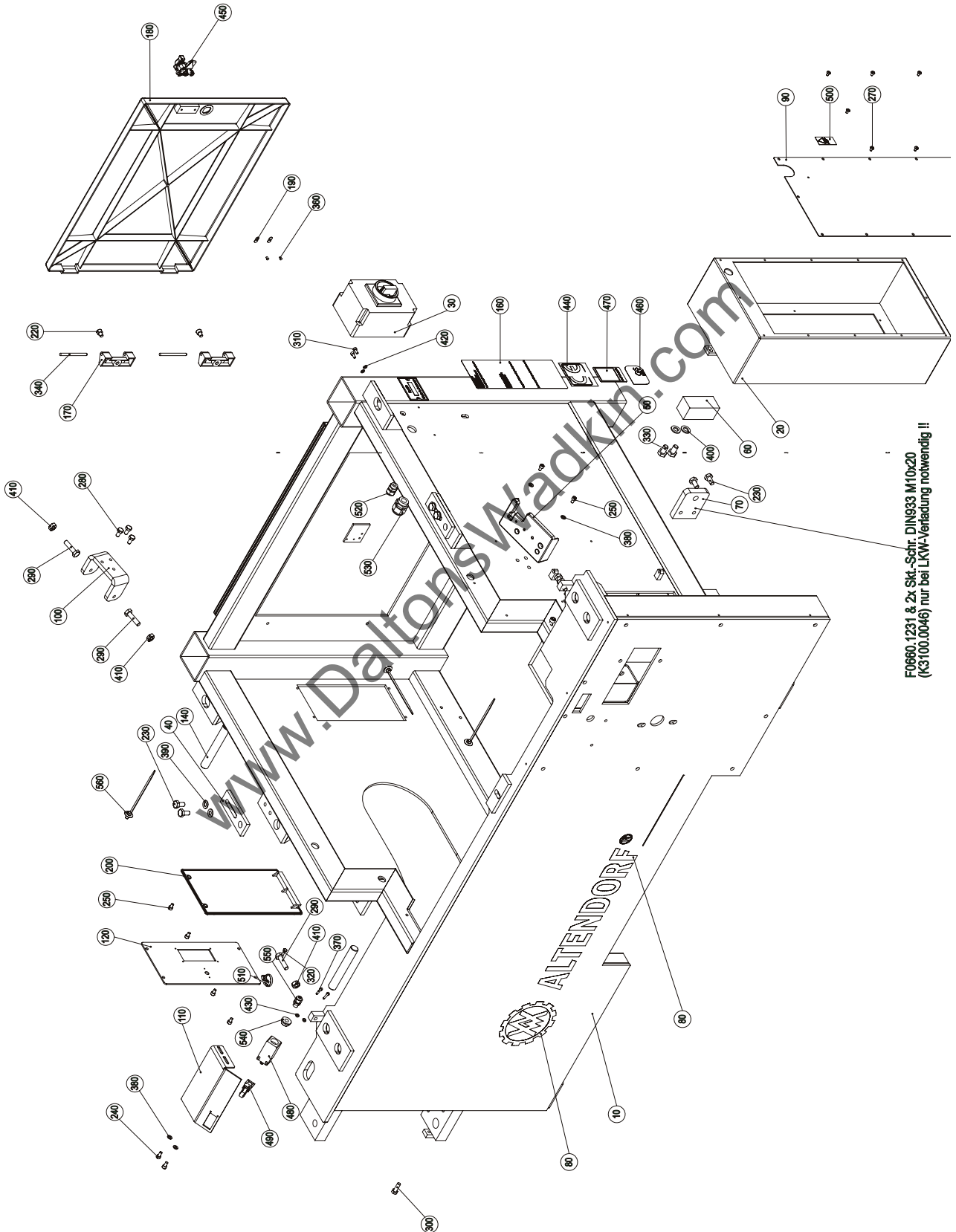
Pos.	Article-no.	Designation
10	B0860.0055	maschine frame
20	B0860.0060	switch cabinet
30	B3130.0060	main switch
40	F0660.1050	flat piece
50	F0660.1080	tool holder
60	F0660.1220	bracket
70	F0660.1232	plate
80	F0860.0520	WA80 label
90	F0860.0581	cover switch cabinet
100	F0860.1130	limit switch plate
110	F0860.1150	plate for interface housing
120	F0860.1320	cable channel
130	F9301.0720	bolt M20x137
140	F9304.0961	plate
150	F9304.1230	foil tape label
160	F9332.0711	hinge
170	F9332.0751	machine door
180	F9332.0760	insert
190	F9703.0681	cover
200	F9903.0630	limit switch plate
210	K3100.0037	cheese head screw DIN 912-M8x10
220	K3100.0046	hexagonal head screw -M10x20
230	K3100.0052	cheese head screw DIN 912-M6x12
240	K3100.0065	cheese head screw DIN 912-M6x10
250	K3100.0085	cheese head screw DIN 912-M8x16
260	K3100.0096	oval head screw M5x8
270	K3100.0147	hexagonal head screw M10x40
280	K3100.0155	hexagonal head screw M8x25
290	K3100.0238	cheese head screw DIN 912-M5x12
300	K3100.0387	hexagonal head screw M5x14
310	K3100.0391	hexagonal head screw -M12x20
320	K3100.0462	parallel pin DIN 7 - 6(m6)x80
330	K3100.0466	set screw M8x20 - DIN 939
340	K3100.0703	blind rivet 4,0x9.8
350	K3100.0854	cheese head screw DIN912 M4x25
360	K3200.0001	washer DIN 125-A6,4
370	K3200.0002	washer A10,5
380	K3200.0007	washer DIN 125-A13
390	K3200.0009	hexagonal nut DIN 934-M10
400	K3200.0015	washer DIN 125-A5,3
410	K3200.0027	washer DIN 125-A4.2
420	K3700.0109	CE - label
430	K3700.0122	locking handle
440	K3700.0291	GS - label -
450	K3700.0292	BG-label -
460	K6330.0028	limit switch I88 U1Z W
470	K6330.0029	head aktuator
480	K6430.0043	label
490	K6450.0009	cable clip GFB435910
500	K6450.0077	cable gland M16x1.5
510	K6450.0079	cable gland M25x1.5
520	K6450.0093	reduction M20 - M12
530	K6450.0095	cable gland MBF 12x1.5
540	K6450.0115	cable clip REL30SDP6

1.2 Machine frame WA80T



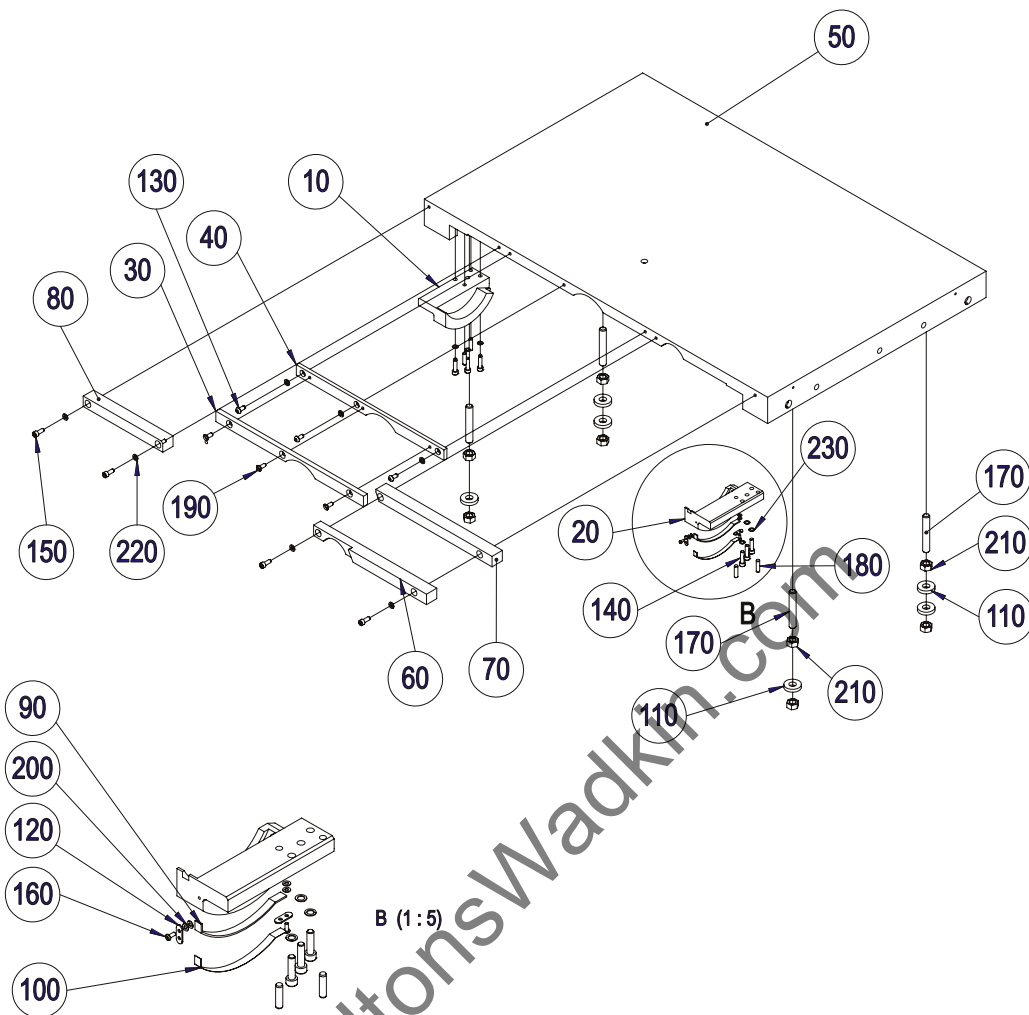
Pos.	Article-no.	Designation
10	B0860.0055	machine frame WA80
20	B0860.0060	switch cabinet
30	B3130.0060	main switch
40	F0660.1050	flat piece
50	F0660.1080	tool holder
60	F0660.1220	floor support
70	F0660.1232	plate
80	F0860.0520	WA80_07 logo and symbol
90	F0860.0581	cover
100	F0860.1130	plate limit switch
110	F0860.1150	plate
120	F0860.1320	cable channel
130	F9301.0720	fastening bolt M20x137
140	F9304.0961	label machine number
150	F9304.1230	label type plate
160	F9332.0711	hinge
170	F9332.0751	macine door
180	F9332.0760	insert
190	F9703.0681	cover
200	F9903.0630	plate limit switch
210	K3100.0037	cheese head screw DIN 912-M8x10
220	K3100.0046	hexagonal head screw M10x20
230	K3100.0052	cheese head screw DIN 912-M6x12
240	K3100.0065	cheese head screw DIN 912-M6x10
250	K3100.0085	cheese head screw DIN 912-M8x16
260	K3100.0096	oval head screw M5x8
270	K3100.0147	hexagonal head screw M10x40
280	K3100.0155	hexagonal head screw M8x25
290	K3100.0238	cheese head screw DIN 912-M5x12
300	K3100.0387	hexagonal head screw M5x14
310	K3100.0391	hexagonal head screw M12x20
320	K3100.0462	parallel pin DIN 7 - 6(m6)x80
330	K3100.0466	set screw M8x20 - DIN 939
340	K3100.0703	blind rivet 4,0x9.8
350	K3100.0854	cheese head screw DIN912 M4x25
360	K3200.0001	washer DIN 125-A6,4
370	K3200.0002	washer A10,5
380	K3200.0007	washer DIN 125-A13
390	K3200.0009	hexagonal nut DIN 934-M10
400	K3200.0015	washer DIN 125-A5,3
410	K3200.0027	washer DIN 125-A4.2
420	K3700.0109	CE - label
430	K3700.0122	sash fastener
440	K3700.0291	GS - label
450	K3700.0292	BG-label
460	K6330.0028	limit switch I88 U1Z W DRW
470	K6330.0029	head aktuator
480	K6430.0043	warning label
490	K6450.0009	cable clip GFB435910
500	K6450.0077	screwed cable gland M16x1.5
510	K6450.0079	screwed cable gland M25x1.5
520	K6450.0093	reduction M20 - M12
530	K6450.0095	screwed cable gland MBF 12x1.5
540	K6450.0115	clip REL30SDP6

1.2 Machine frame WA80NT



Pos.	Article-No.	Designation
10	B0860.0055	machine frame WA80
20	B0860.0060	switch cabinet
30	B3130.0060	main switch
40	F0660.1050	flat piece
50	F0660.1080	tool holder
60	F0660.1220	floor support
70	F0660.1232	plate
80	F0860.0520	WA80_07 logo and symbol
90	F0860.0581	cover
100	F0860.0620	90° adjustment
110	F0860.1130	plate limit switch
120	F0860.1150	plate
130	F0860.1320	cable channel
140	F9301.0720	fastening bolt M20x137
150	F9304.0961	label machine number
160	F9304.1230	label type plate
170	F9332.0711	hinge
180	F9332.0751	machine door
190	F9332.0760	insert
200	F9703.0681	cover
210	F9903.0630	plate limit switch
220	K3100.0037	cheese head screw DIN 912-M8x10
230	K3100.0046	hexagonal head screw -M10x20
240	K3100.0052	cheese head screw DIN 912-M6x12
250	K3100.0065	cheese head screw DIN 912-M6x10
260	K3100.0085	cheese head screw DIN 912-M8x16
270	K3100.0096	oval head screw M5x8
280	K3100.0129	hexagonal head screw M8x16
290	K3100.0147	hexagonal head screw M10x40
300	K3100.0155	hexagonal head screw M8x25
310	K3100.0238	cheese head screw DIN 912-M5x12
320	K3100.0387	hexagonal head screw M5x14
330	K3100.0391	hexagonal head screw M12x20
340	K3100.0462	parallel pin DIN 7 - 6(m6)x80
350	K3100.0466	set screw M8x20 - DIN 939
360	K3100.0703	blind rivet 4,0x9.8
370	K3100.0854	cheese head screw DIN912 M4x25
380	K3200.0001	washer DIN 125-A6,4
390	K3200.0002	washer A10,5
400	K3200.0007	washer DIN 125-A13
410	K3200.0009	hexagonal nut DIN 934-M10
420	K3200.0015	washer DIN 125-A5,3
430	K3200.0027	washer DIN 125-A4.2
440	K3700.0109	CE - label
450	K3700.0122	sash fastener
460	K3700.0291	GS - label
470	K3700.0292	BG-label
480	K6330.0028	limit switch I88 U1Z W DRW
490	K6330.0029	head aktuator
500	K6430.0043	warning label
510	K6450.0009	clip GFB435910
520	K6450.0077	screwed cable gland M16x1.5
530	K6450.0079	screwed cable gland M25x1.5
540	K6450.0093	reduction M20 - M12
550	K6450.0095	screwed cable gland MBF 12x1.5
560	K6450.0115	clip REL30SDP6

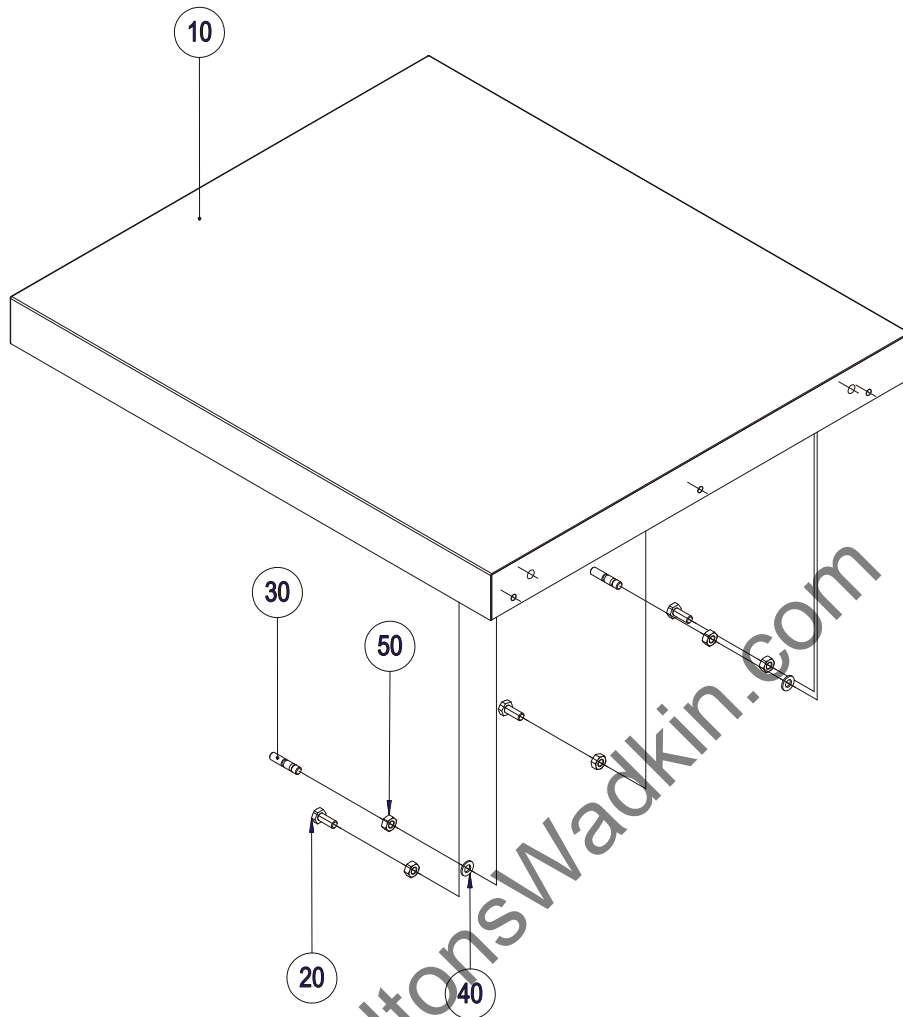
1.2 Machine table



* only execution „T“

Pos.	Article-No.	Designation
10	F0670.0511	segmented arch left
20	F0670.0521	segmented arch right
30	F0670.0526	middle front table strip (WZ-Br.max.20mm)
40	F0670.0541	middle rear table strip (WZ-Br.max.20mm)
50	F0870.0513	machine table F92 - WA8
60	F0870.0515	front table strip for scorer
70	F0870.0516	front table strip without scorer
80	F0870.0530	rear table strip
90*	F0870.0570	magnetic band man.tilting
100*	F0870.0580	cover band
110	F9011.1110	washer D=40
120*	F9606.1000	plate
130	K3100.0005	oval head screw M8x16
140	K3100.0054	cheese head screw DIN 912-M8x30
150	K3100.0234	cheese head screw DIN 912-M8x20
160*	K3100.0352	oval head screw DIN 7380-M4x10
170	K3100.0460	set screw DIN 976-M16x100
180	K3100.0561	parallel pin DIN 7979-8m6x32
190	K3100.0901	counter sunk screw DIN 963-M8x20
200*	K3200.0027	washer DIN 125-A4.2
210	K3200.0032	hexagonal nut DIN 934-M16
220	K3200.0091	serrated lock washer DIN 6798-A8,4
230	K3200.0177	washer S8

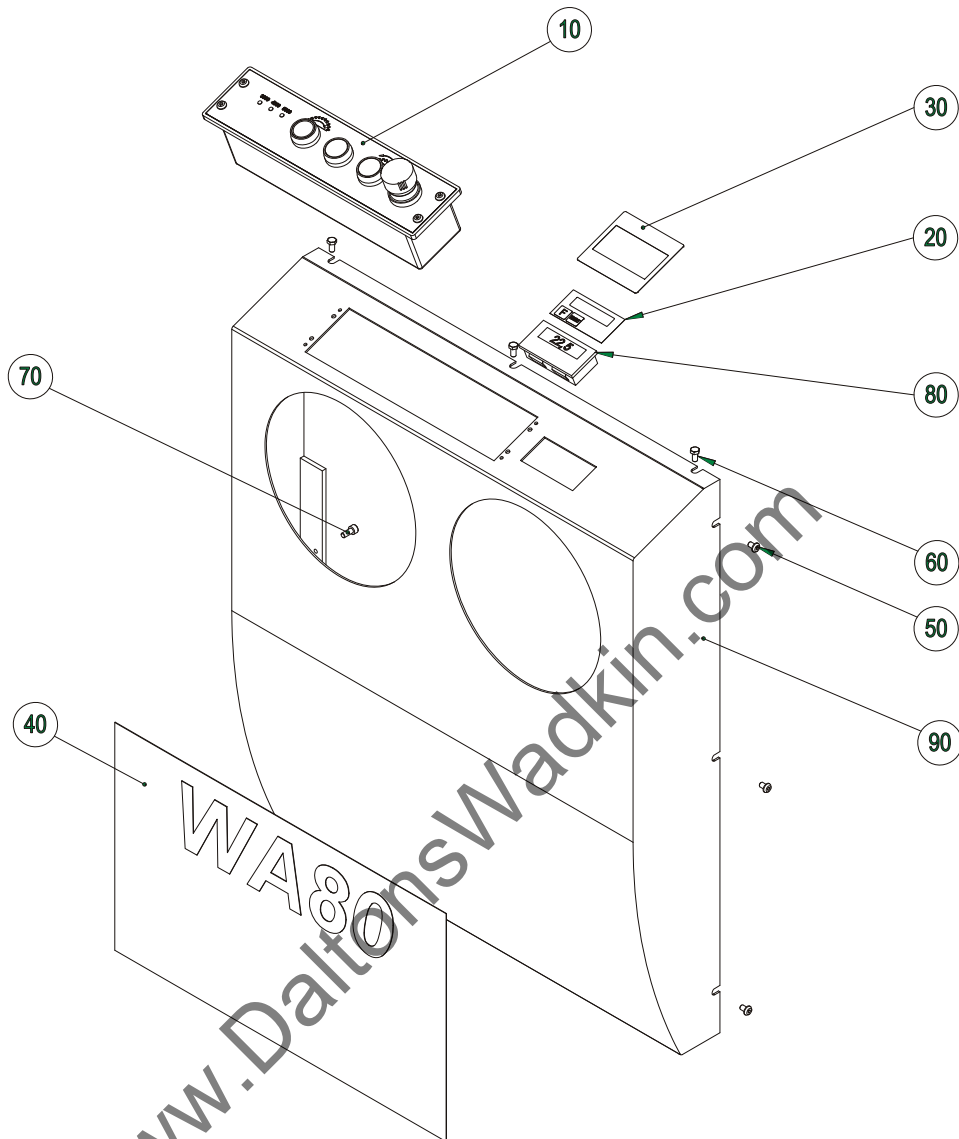
1.3 Main table extension TPL



Pos.	Article-No.	Designation
10	B0870.0055	main table extension F92 - WA8
20	K3100.0024	hexagonalk head screw M10x25
30	K3100.0775	set screw DIN 939-M10x35
40	K3200.0002	washer A10.5
50	K3200.0009	hexagonal nut DIN 934-M10

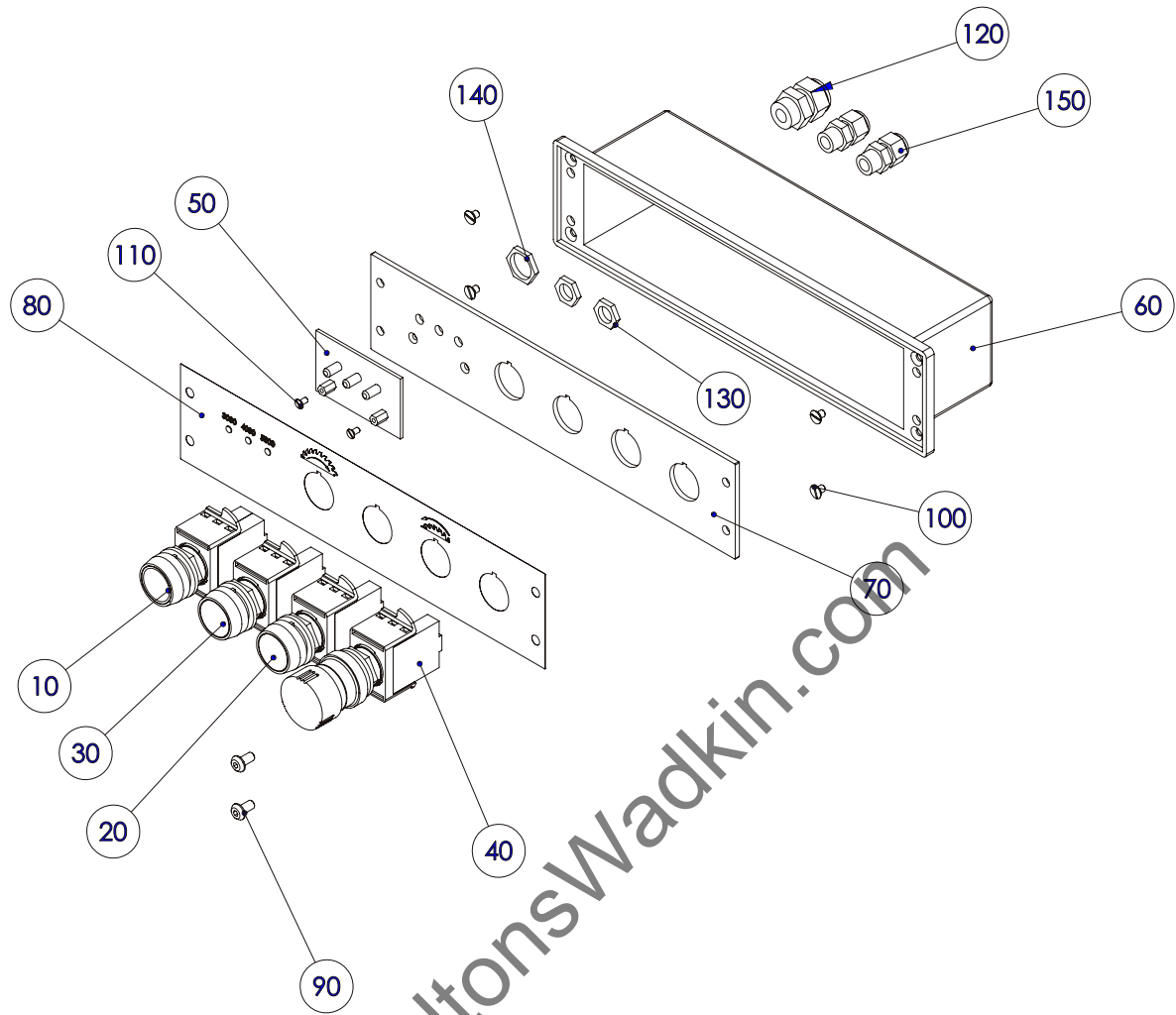
2. Elektrical equipment

2.1 Operating panel T



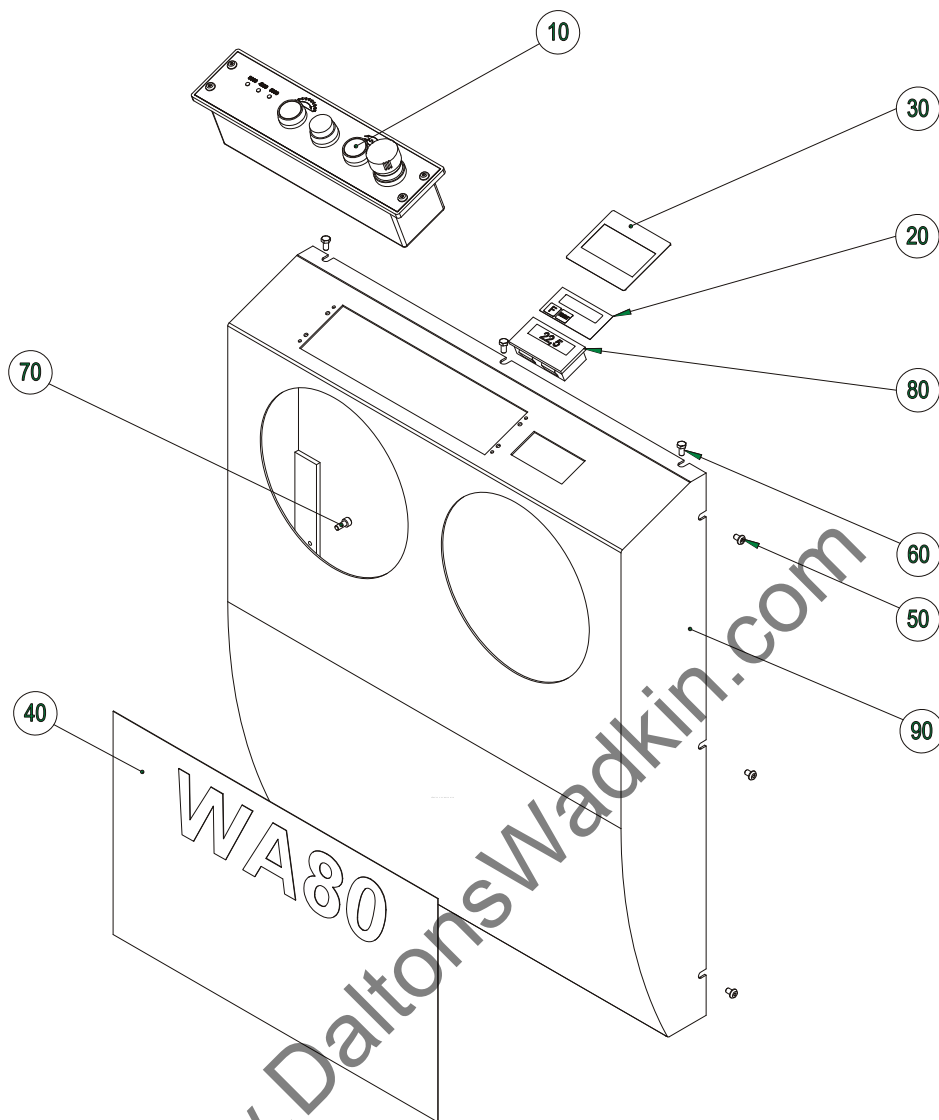
Pos.	Article-No.	Designation
10	B0830.0040	operating WA8 / F92 CE
20	F0702.0520	foil tilting indication
30	F0730.1000	foil symbol tilting
40	F0830.0560	label WA80
50	K3100.0096	oval head screw M5x8
60	K3100.0183	hexagonal head screw M5x10
70	K3100.0238	cheese head screw DIN 912-M5x12
80	K6720.0127	CPU - DIGIT45 QHD
90	F0830.0520	operating housing WA80T

2.1.1 Operating panel CE



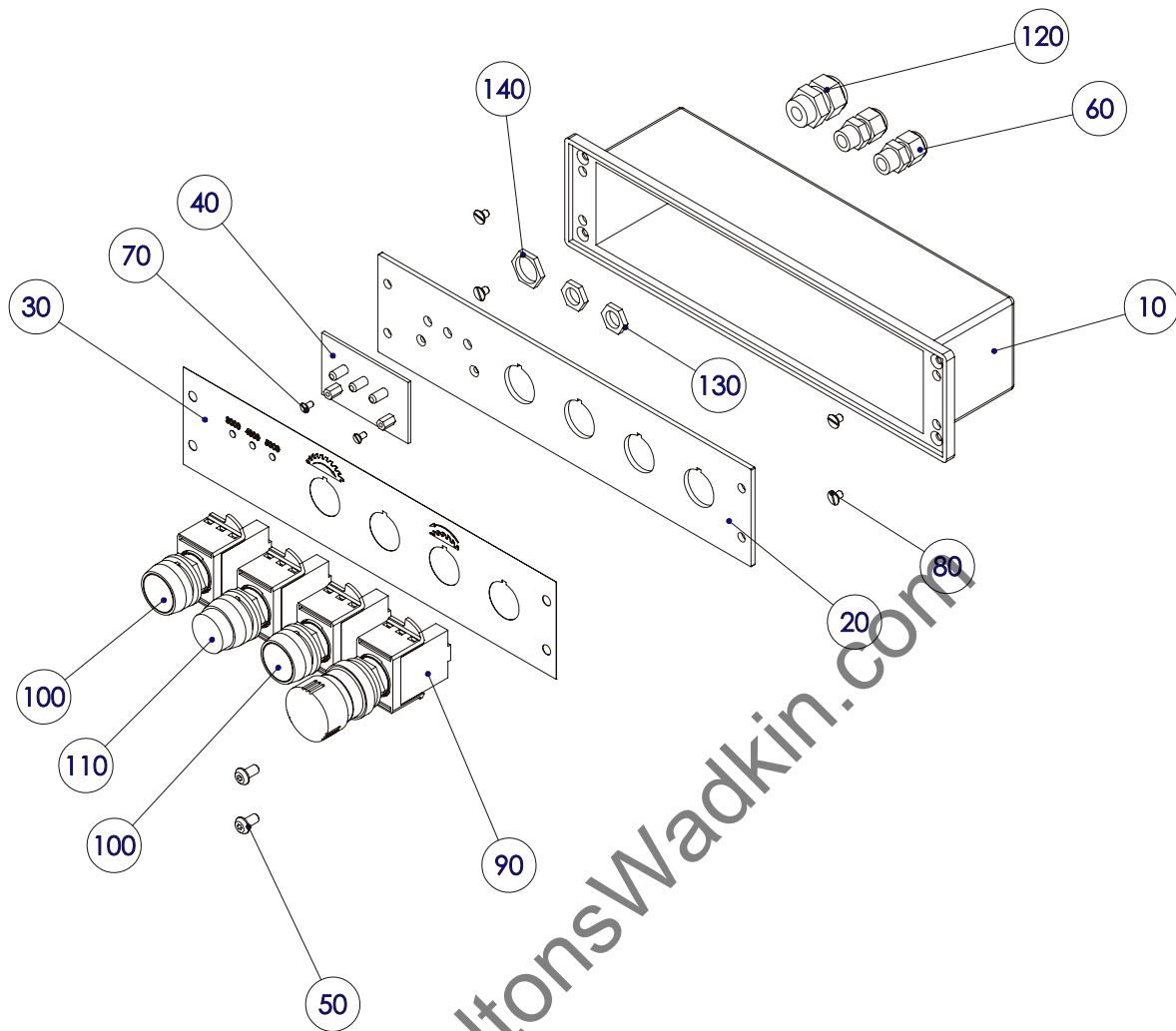
Pos.	Article-No.	Designation
10	B3130.0080	on button
20	B3130.0081	on button
30	B3130.0082	off button
40	B3130.0083	emergency button
50	B3131.0060	rpm display
60	F0730.0510	operating housing
70	F0730.0520	plate
80	F0730.0530	foil
90	K3100.0002	oval head screw DIN 7380-M5x10
100	K3100.0143	counter sunk screw DIN963 M4x6
110	K3100.0254	counter sunk screw M3x6 DIN963
120	K6450.0077	screwed cable gland M16x1.5
130	K6450.0082	hexagonal nut M12x1,5
140	K6450.0083	hexagonal nut M16x1,5
150	K6450.0095	screwed cable gland MBF 12x1.5

2.2 Operating panel UL/CSA



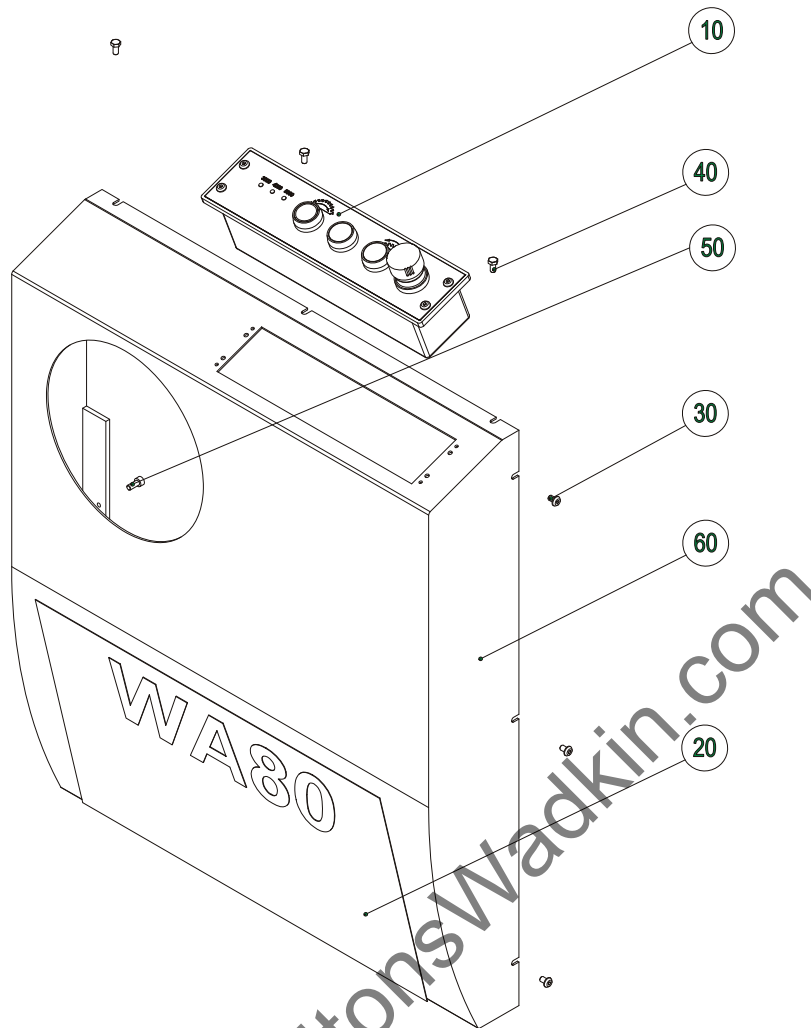
Pos.	Article-No.	Designation
10	B0830.0041	operating WA8 / F92 CE
20	F0702.0520	foil tilting indication
30	F0730.1000	foil symbol tilting
40	F0830.0560	label WA80
50	K3100.0096	oval head screw M5x8
60	K3100.0183	hexagonal head screw M5x10
70	K3100.0238	cheese head screw DIN 912-M5x12
80	K6720.0127	CPU - DIGIT45 QHD
90	F0830.0520	operating housing WA80T

2.2.1 operation UL/CSA



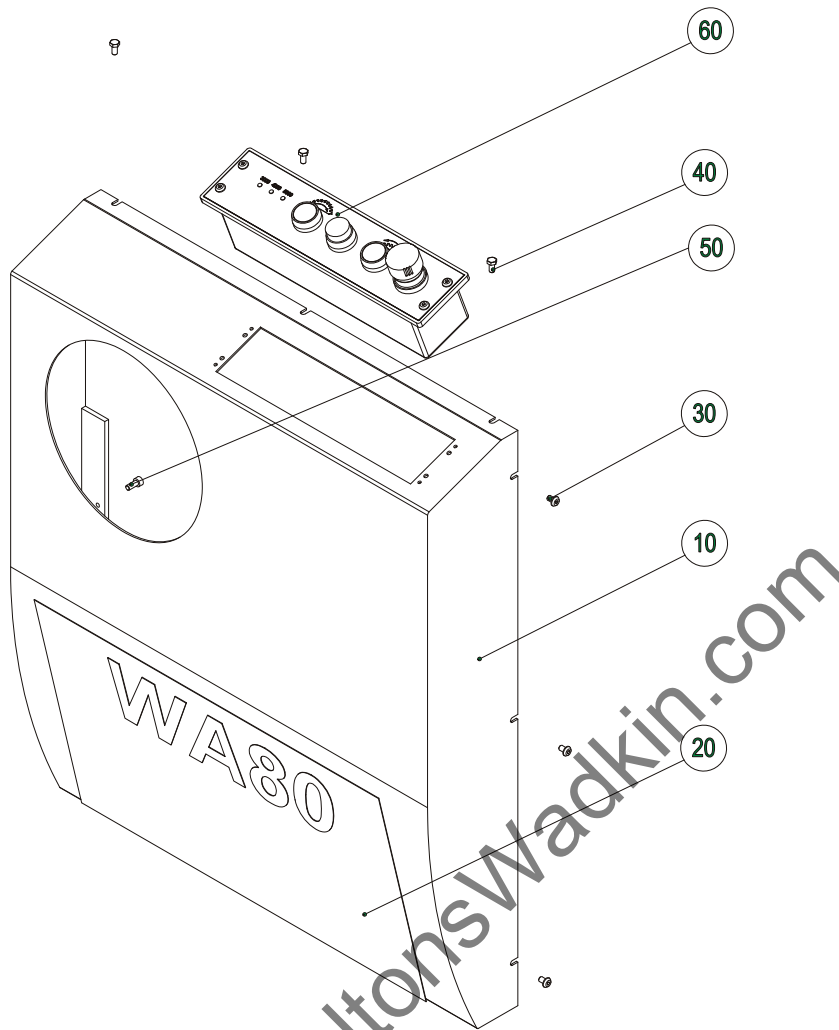
Pos.	Article-No.	Designation
10	B3130.0081	on button
20	B3130.0083	emergency button
30	B3130.0084	off button
40	B3131.0060	rpm display
50	F0730.0510	operating housing
60	F0730.0520	plate
70	F0730.0530	foil
80	K3100.0002	oval head screw DIN 7380-M5x10
90	K3100.0143	counter sunk screw DIN963 M4x6
100	K3100.0254	counter sunk screw M3x6 DIN963
110	K6450.0077	screwed cable gland M16x1.5
120	K6450.0082	hexagonal nut M12x1,5
130	K6450.0083	hexagonal nut M16x1,5
140	K6450.0095	screwed cable gland MBF 12x1.5

2.3 operating panel NT



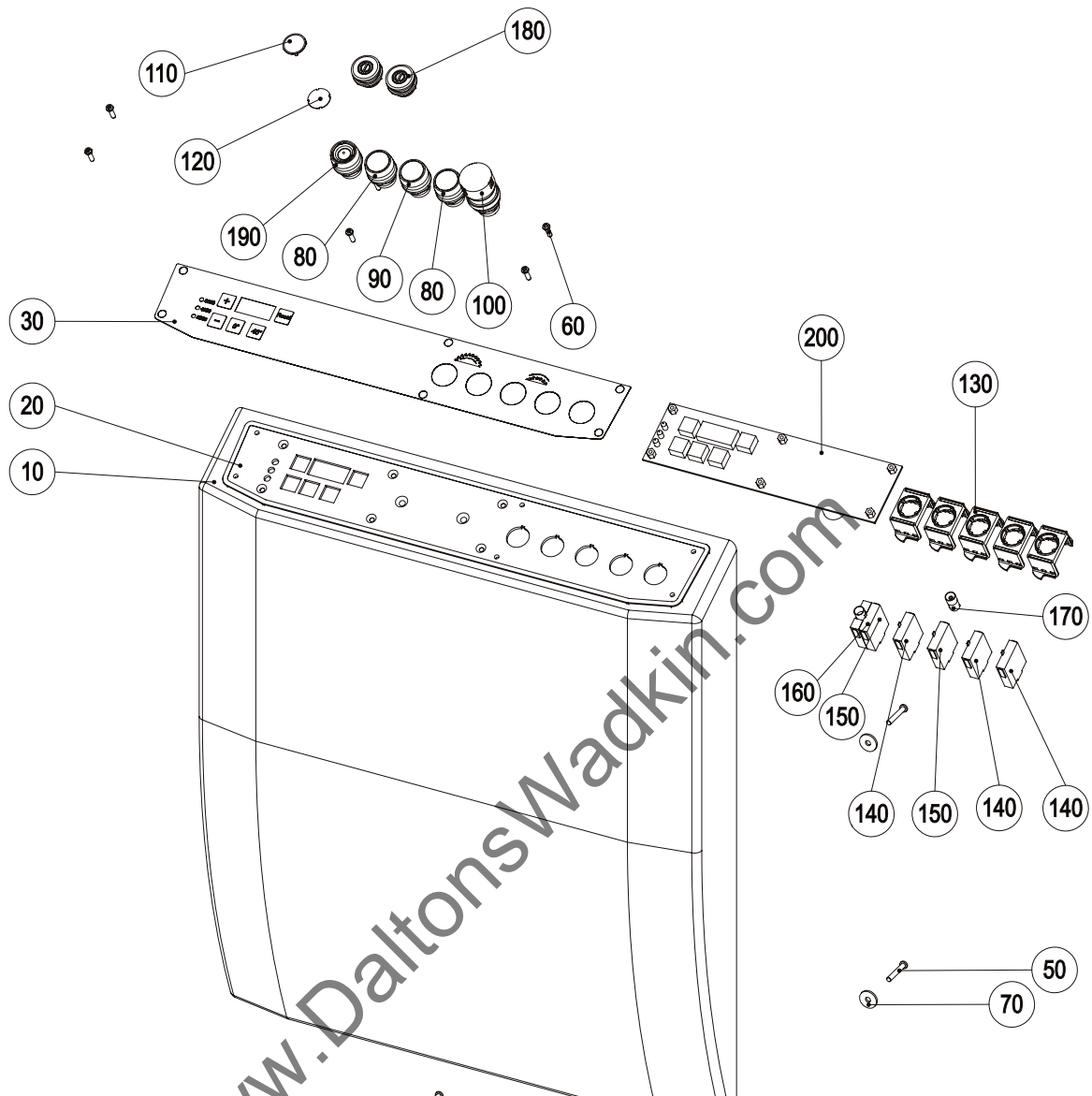
Pos.	Article-No.	Designation
10	B0830.0040	operation WA8 / F92 CE
20	F0830.0560	label WA80
30	K3100.0096	oval head screw M5x8
40	K3100.0183	hexagonal head screw M5x10
50	K3100.0238	cheese head screw DIN 912-M5x12
60	F0830.0530	operating housing WA80 NT

2.4 operating panel NT UL/CSA



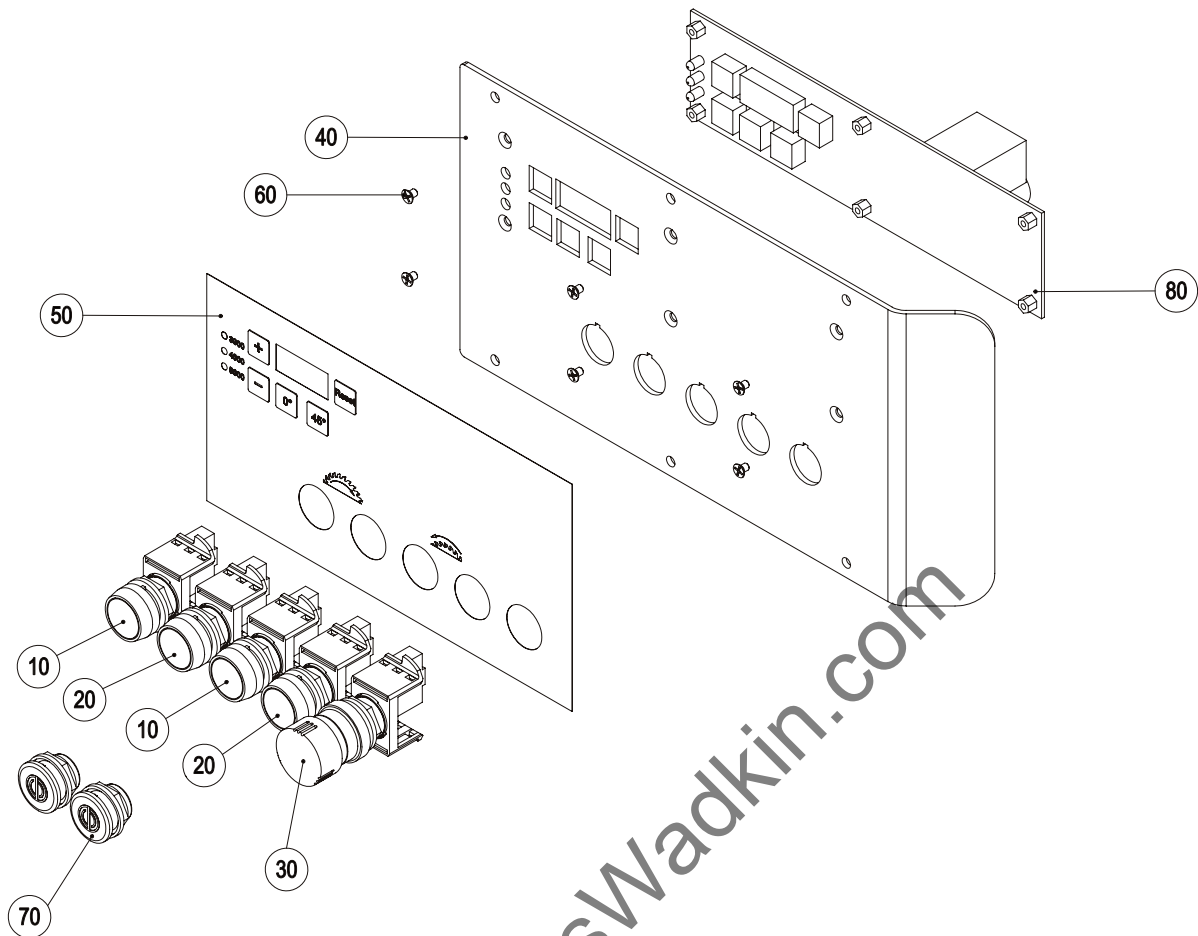
Pos.	Article-No.	Designation
10	F0830.0530	operating housing WA80 NT
20	F0830.0560	label WA80
30	K3100.0096	oval head screw M5x8
40	K3100.0183	hexagonal head screw M5x10
50	K3100.0238	cheese head screw DIN 912-M5x12
60	B0830.0041	operation WA8 / F92 UL/CSA

2.5 operating panel BDU TE



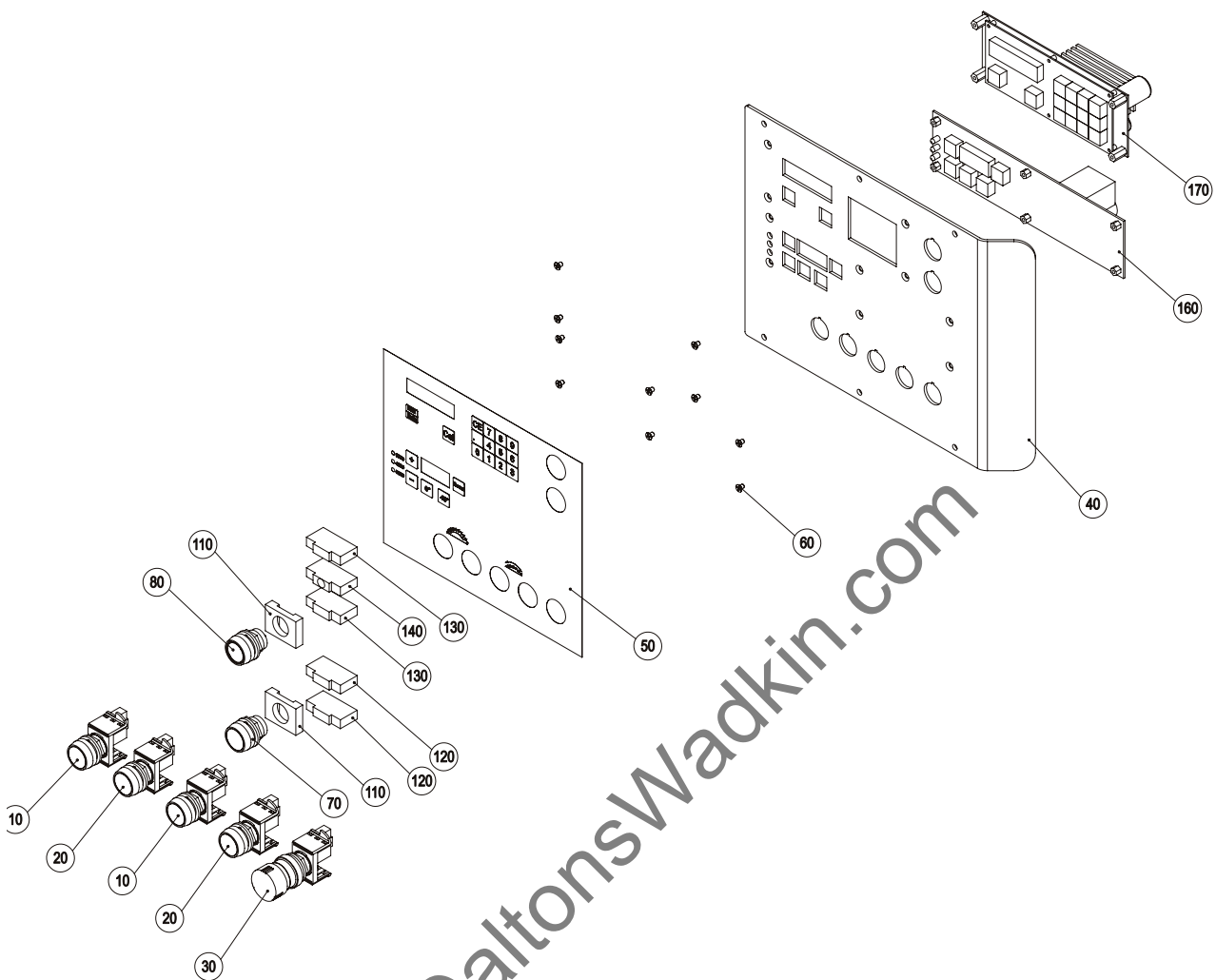
POS.	Article-No.	Designation
10	F0830.0513	front panel WA8/F92
20	F0830.0514	panel WA8/F92
30	F0830.0580	foil WA80 bottom
40	F0830.0585	foil WA80 bottom
50	K3100.0805	screw WN5452-45x30
60	K3100.0822	screw WN5452 40x15
70	K3200.0035	washer DIN 440-R5,5
80	K6320.0070	button black
90	K6320.0071	button white
100	K6320.0072	QRUV emergency stop button
110	K6320.0073	TG22KL cap
120	K6320.0074	label
130	K6320.0075	MHR3 holder
140	K6320.0076	contact element 1-Ö
150	K6320.0077	contact element 1-S
160	K6320.0078	lamp element
170	K6320.0079	BA9s single LED white
180	K6320.0081	blind plug BVR 22 (ohne Vorritzer)
190	K6320.0082	button
200	K6720.0098	LCS 2003V

2.6 Operating panel BDO TE



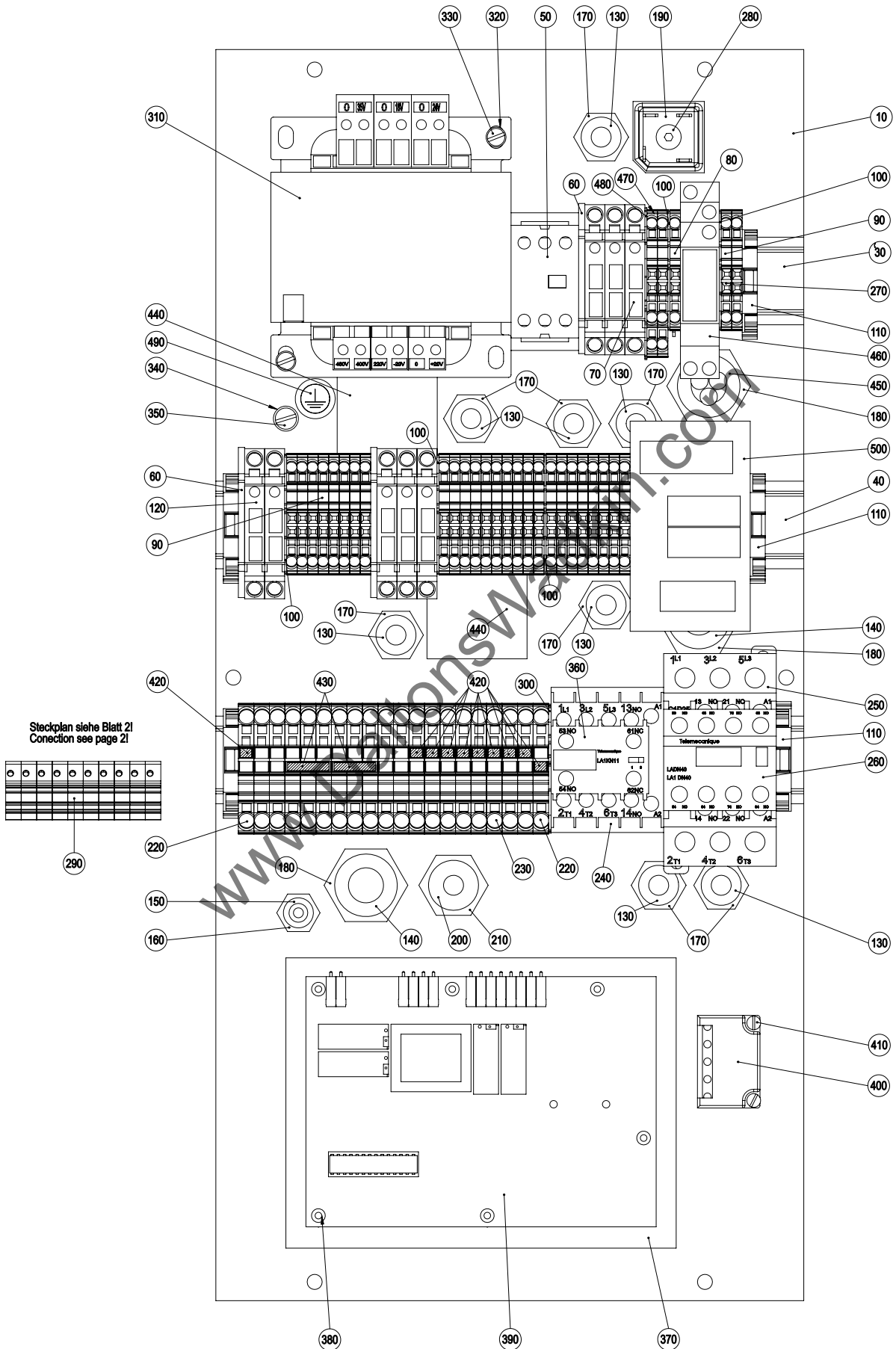
Pos.	Article-No.	Designation
10	B3130.0081	on-button without controllamp
20	B3130.0082	off-button
30	B3130.0083	emergency stop-off-button
40	F0830.0540	operating panel WA80
50	F0830.0550	foil WA80
60	K3100.0209	counter sunk screw DIN965 M4x6
70	K6320.0081	blind plug BVR 22 (ohne Vorritzer)
80	K6720.0098	LCS 2003V

2.7 Operating panel BDO TX



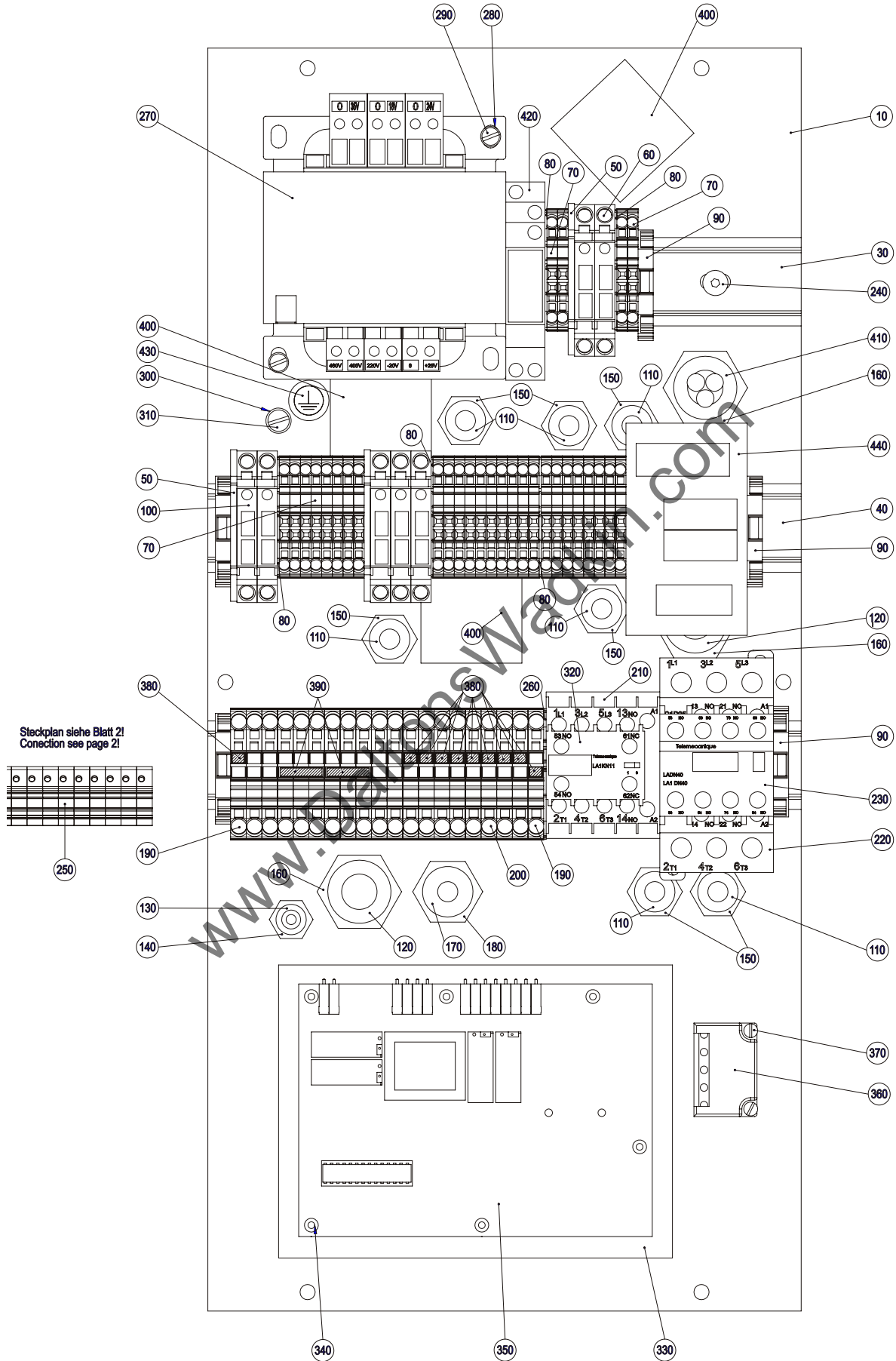
Pos.	Article-No.	Designation
10	B3130.0081	on-button without controllamp
20	B3130.0082	off-button
30	B3130.0083	emergency stop-off-button
40	F0830.0570	operating panel WA80
50	F0830.0590	foil WA80
60	K3100.0209	counter sunk screw DIN965 M4x6
70	K6320.0070	button black
80	K6320.0074	label
90	K6320.0079	BA9s Single LED
100	K6320.0082	button
110	K6320.0123	DMR holder
120	K6320.0124	contact element 1-Ö
130	K6320.0125	contact element 1-S
140	K6320.0126	lamp element
150	K6320.0127	T26DGB flat lens yellow
160	K6720.0098	LCS 2003V
170	K6720.0141	ELMO_X electronic

2.8 Contactor control 208-240V/TE UL/CSA



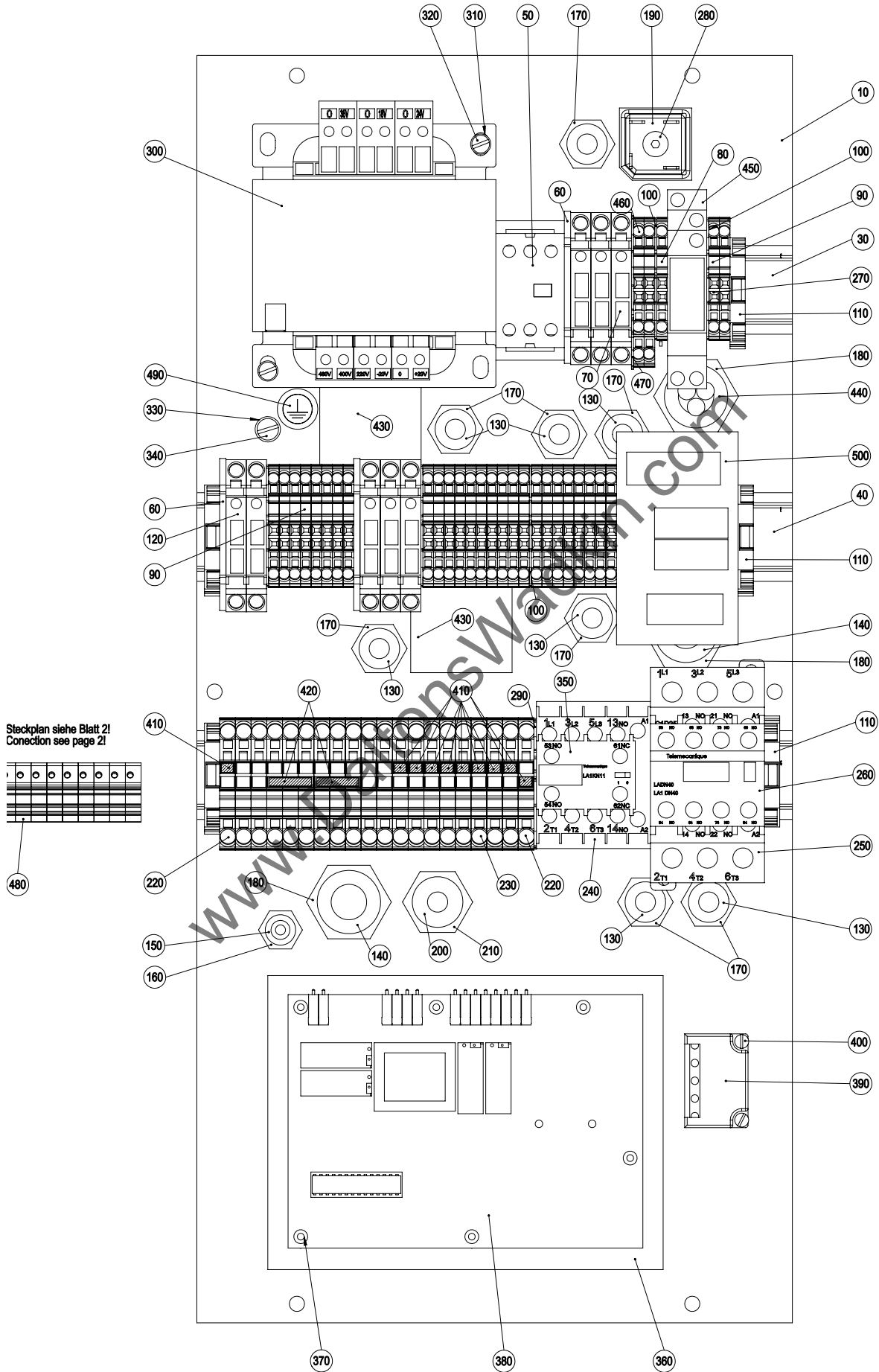
Pos.	Article-No.	Designation
10	F0831.0501	subplate
20	K3200.0104	hexagonal nut DIN 934-M8
30	F0831.0510	mounting rail TS35x7,5 L=117mm
40	F0831.0515	mounting rail TS35x7,5 L=235mm
50	K6210.0010	contactor LC1SK GC 200 24V/AC
60	K6420.0522	AP 2,5
70	K6420.0520	fuse terminal block 5x20mm
80	K6420.0527	earth terminal block 0,25-1,5mm ²
90	K6420.0526	terminal block 0,25-1,5mm ²
100	K6420.0530	AP
110	K6420.0538	clamping
120	K6420.0521	fuse terminal block 5x30mm
130	K6450.0077	screwed cable gland M16x1.5
140	K6450.0079	screwed cable gland M25x1.5
150	K6450.0095	screwed cable gland MBF 12x1.5
160	K6450.0082	hexagonal nut M12x1,5
170	K6450.0083	hexagonal nut M16x1,5
180	K6450.0085	hexagonal nut M25x1,5
190	K6140.0001	rectifier B40/35-10
200	K6450.0078	screwed cable gland M20x1.5
210	K6450.0084	hexagonal nut M20x1,5
220	K6420.0532	earth terminal block 0,5-4mm ²
230	K6420.0531	terminal block 0,5-4mm ²
240	K6210.0101	contactor LC1K0610B7
250	K6210.0123	contactor LC1D25B7
260	K6210.0128	auxiliary contactor LADN40
270	K3100.0109	counter sunk screw -M5x12
280	K3100.0068	counter sunk screw DIN7991 M5x20
290	K6420.0548	connector 4mm ²
300	K6420.0533	AP 1,0mm
310	K6110.0037	transformer 220V/220VA-460V 35V/18V/24V
320	K3200.0120	serrated lock washer A 4,2
330	K3100.0071	cheese head screw M4x6
340	K3200.0119	serrated lock washer A5,3
350	K3100.0088	cheese head screw M5x8
360	K6210.0107	auxiliary contactor LA1KN11
370	F2000.0520	protection film
380	K6630.0018	distance bolt
390	K6740.0016	break modul 200/420V
400	K6140.0013	rectifier (24V)
410	K3100.0104	cheese head screw DIN 84-M3x8
420	K6420.0549	cap
430	K6420.0550	ridge bridge
440	F9304.1720	protection film
450	K6450.0080	screwed cable gland M25 3x7
460	K6210.0085	relais
470	K6420.0534	terminal block 0,25-1,5mm ²
480	K6420.0535	AP
490	K6440.0002	foil
500	B9360.0001	scorer electronic WA-EV1

2.9 Contactor control 208-240 UL/CSA T/NT



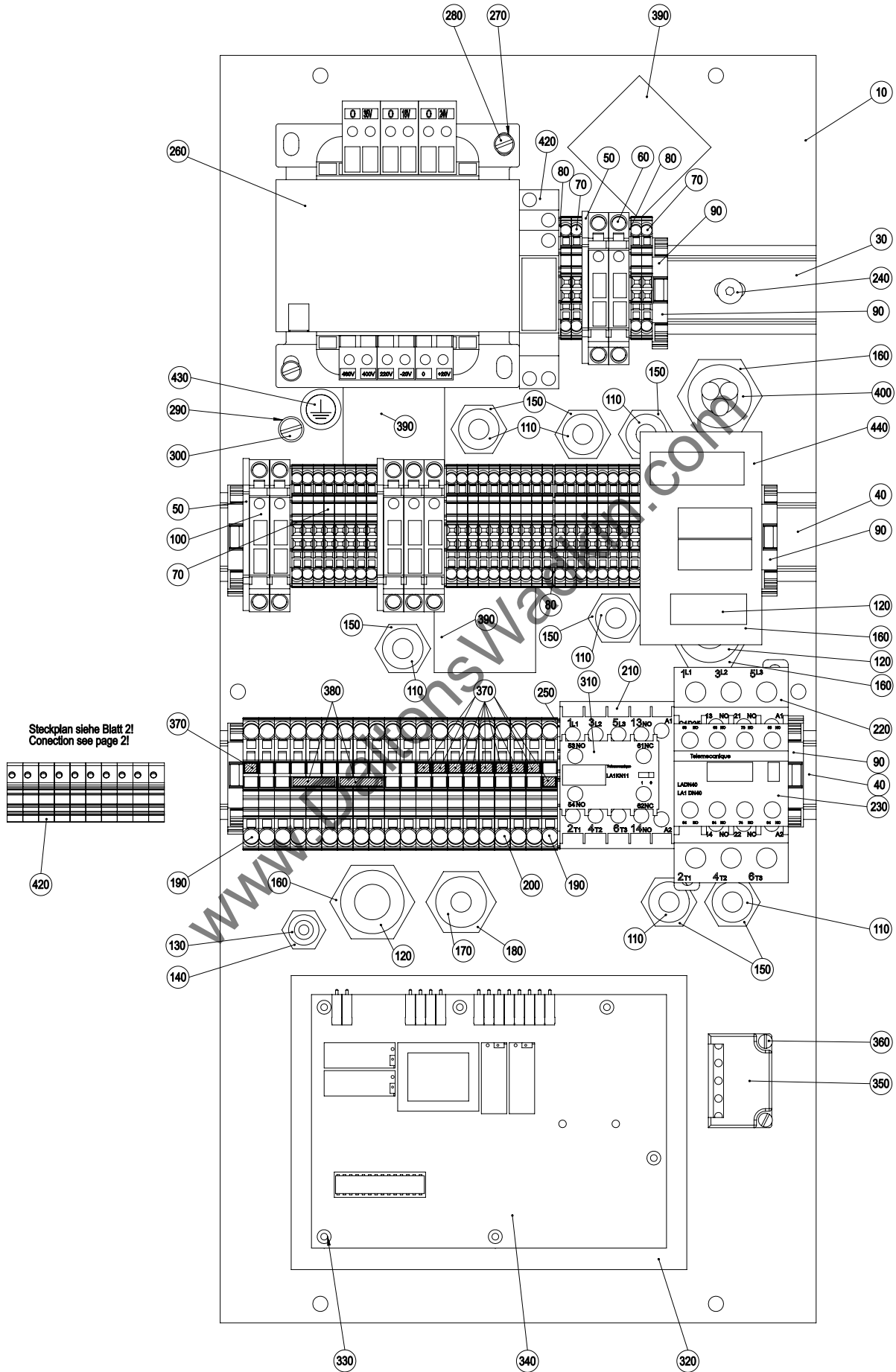
Pos.	Article-No.	Designation
10	F0831.0501	subplate
20	K3200.0104	hexagonal nut DIN 934-M8
30	F0831.0510	mounting rail TS35x7,5 L=117mm
40	F0831.0515	mounting rail TS35x7,5 L=235mm
50	K6420.0522	AP 2,5
60	K6420.0520	fuse terminal block 5x20mm
70	K6420.0526	terminal block 0,25-1,5mm ²
80	K6420.0530	AP 0,8mm
90	K6420.0538	clamping
100	K6420.0521	fuse terminal block 5x30mm
110	K6450.0077	screwed cable gland M16x1.5
120	K6450.0079	screwed cable gland M25x1.5
130	K6450.0095	screwed cable gland MBF 12x1.5
140	K6450.0082	hexagonal nut M12x1,5
150	K6450.0083	hexagonal nut M16x1,5
160	K6450.0085	hexagonal nut M25x1,5
170	K6450.0078	screwed cable gland M20x1.5
180	K6450.0084	hexagonal nut M20x1,5
190	K6420.0532	earth terminal block 0,5-4mm ²
200	K6420.0531	terminal block 0,5-4mm ²
210	K6210.0101	contactor LC1K0610B7
220	K6210.0123	contactor LC1D25B7
230	K6210.0128	auxiliary contactor LADN40
240	K3100.0109	counter sunk screw -M5x12
250	K6420.0548	connector 4mm ²
260	K6420.0533	AP 1,0mm
270	K6110.0037	transformer 220Va 220VA-460V +/-20% 35V/18V/24V
280	K3200.0120	serrated lock washer A 4,2
290	K3100.0071	cheese head screw M4x6
300	K3200.0119	serrated lock washer A5,3
310	K3100.0088	cheese head screw M5x8
320	K6210.0107	auxiliary contactor LA1KN11
330	F2000.0520	protection film
340	K6630.0018	distance bolt holder 6.3
350	K6740.0016	break modul 200/420V Teilbestückt
360	K6140.0013	rectifier (24V)
370	K3100.0104	cheese head screw DIN 84-M3x8
380	K6420.0549	cap 4mm ²
390	K6420.0550	ridge bridge
400	F9304.1720	protection film
410	K6450.0080	screwed cable gland M25 3x7
420	K6210.0085	relais
430	K6440.0002	foil
440	B9360.0001	scorer electronic WA-EV1

2.10 Contactor control 440-480 UL/CSA TE



Pos.	Article-No.	Designation
10	F0831.0501	subplate
20	K3200.0104	hexagonal nut DIN 934-M8
30	F0831.0510	mounting rail TS35x7,5 L=117mm
40	F0831.0515	mounting rail TS35x7,5 L=235mm
50	K6210.0010	contactor LC1SK GC 200 24V/AC
60	K6420.0522	AP 2,5
70	K6420.0520	fuse terminal block 5x20mm
80	K6420.0527	earth terminal block 0,25-1,5mm ²
90	K6420.0526	terminal block 0,25-1,5mm ²
100	K6420.0530	AP
110	K6420.0538	clamping
120	K6420.0521	fuse terminal block 5x30mm
130	K6450.0077	screwed cable gland M16x1.5
140	K6450.0079	screwed cable gland M25x1.5
150	K6450.0095	screwed cable gland MBF 12x1.5
160	K6450.0082	hexagonal nut M12x1,5
170	K6450.0083	hexagonal nut M16x1,5
180	K6450.0085	hexagonal nut M25x1,5
190	K6140.0001	rectifier B40/35-10
200	K6450.0078	screwed cable gland M20x1.5
210	K6450.0084	hexagonal nut M20x1,5
220	K6420.0532	earth terminal block 0,5-4mm ²
230	K6420.0531	terminal block 0,5-4mm ²
240	K6210.0101	contactor LC1K0610B7
250	K6210.0123	contactor LC1D25B7
260	K6210.0128	auxiliary contactor LADN40
270	K3100.0109	counter sunk screw -M5x12
280	K3100.0068	counter sunk screw. DIN7991 M5x20
290	K6420.0533	AP 1,0mm
300	K6110.0037	transformer 220Va 220VA-460V +/-20% 35V/18V/24V
310	K3200.0120	serrated lock washer A 4,2
320	K3100.0071	cheese head screw M4x6
330	K3200.0119	serrated lock washer A5,3
340	K3100.0088	cheese head screw M5x8
350	K6210.0107	auxiliary contactor LA1KN11
360	F2000.0520	protection film
370	K6630.0018	distance bolt
380	K6740.0016	break modul 200/420V
390	K6140.0013	rectifier (24V)
400	K3100.0104	cheese head screw DIN 84-M3x8
410	K6420.0549	cap
420	K6420.0550	ridge bridge
430	F9304.1720	protection film
440	K6450.0080	screwed cable gland M25 3x7
450	K6210.0085	relais
460	K6420.0534	terminal block 0,25-1,5mm ²
470	K6420.0535	AP
480	K6420.0548	connector 4mm ²
490	K6440.0002	foil
500	B9360.0001	scorer electronic WA-EV1

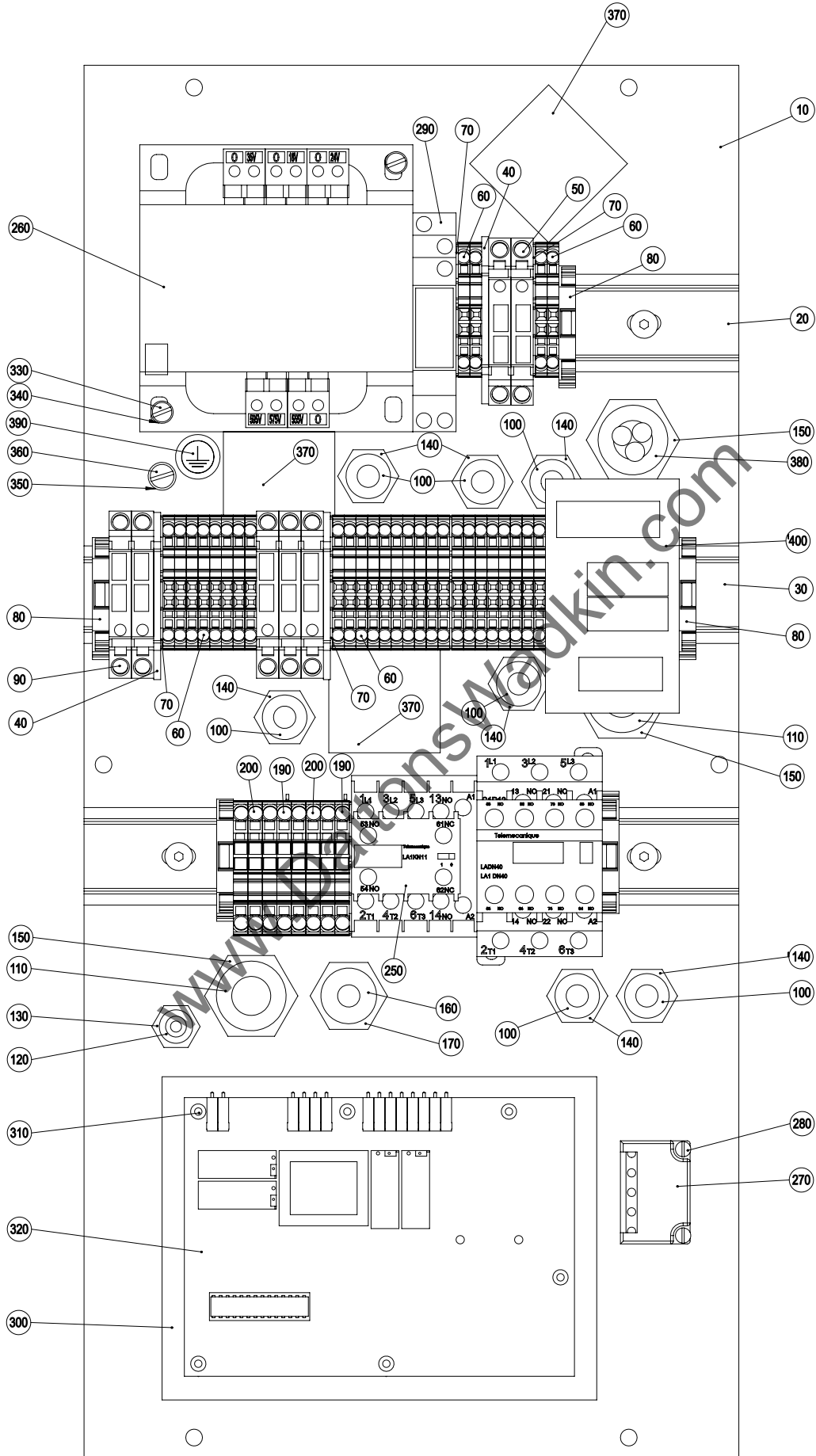
2.11 Contactor control 440-480 UL/CSA T/NT



Pos.	Article-No.	Designation
10	F0831.0501	subplate
20	K3200.0104	hexagonal nut DIN 934-M8
30	F0831.0510	mounting rail TS35x7,5 L=117mm
40	F0831.0515	mounting rail TS35x7,5 L=235mm
50	K6420.0522	AP 2,5
60	K6420.0520	fuse terminal block 5x20mm
70	K6420.0526	terminal block 0,25-1,5mm ²
80	K6420.0530	AP 0,8mm
90	K6420.0538	clamping
100	K6420.0521	fuse terminal block 5x30mm
110	K6450.0077	screwed cable gland M16x1.5
120	K6450.0079	screwed cable gland M25x1.5
130	K6450.0095	screwed cable gland MBF 12x1.5
140	K6450.0082	hexagonal nut M12x1,5
150	K6450.0083	hexagonal nut M16x1,5
160	K6450.0085	hexagonal nut M25x1,5
170	K6450.0078	screwed cable gland M20x1.5
180	K6450.0084	hexagonal nut M20x1,5
190	K6420.0532	earth terminal block 0,5-4mm ²
200	K6420.0531	terminal block 0,5-4mm ²
210	K6210.0101	contactor LC1K0610B7
220	K6210.0123	contactor LC1D25B7
230	K6210.0128	auxiliary contactor LADN40
240	K3100.0109	counter sunk screw -M5x12
250	K6420.0533	AP 1,0mm
260	K6110.0037	transformer 220Va 220VA-460V +/-20% 35V/18V/24V
270	K3200.0120	serrated lock washer A 4,2
280	K3100.0071	cheese head screw M4x6
290	K3200.0119	serrated lock washer A5,3
300	K3100.0088	cheese head screw M5x8
310	K6210.0107	auxiliary contactor LA1KN11
320	F2000.0520	protection film
330	K6630.0018	distance bolt holder 6.3
340	K6740.0016	break modul 200/420V
350	K6140.0013	rectifier (24V)
360	K3100.0104	cheese head screw DIN 84-M3x8
370	K6420.0549	cap
380	K6420.0550	ridge bridge
390	F9304.1720	protection film
400	K6450.0080	screwed cable gland M25 3x7
410	K6210.0085	relais
420	K6420.0548	connector 4mm ²
430	K6440.0002	foil
440	B9360.0001	scorer electronic WA-EV1

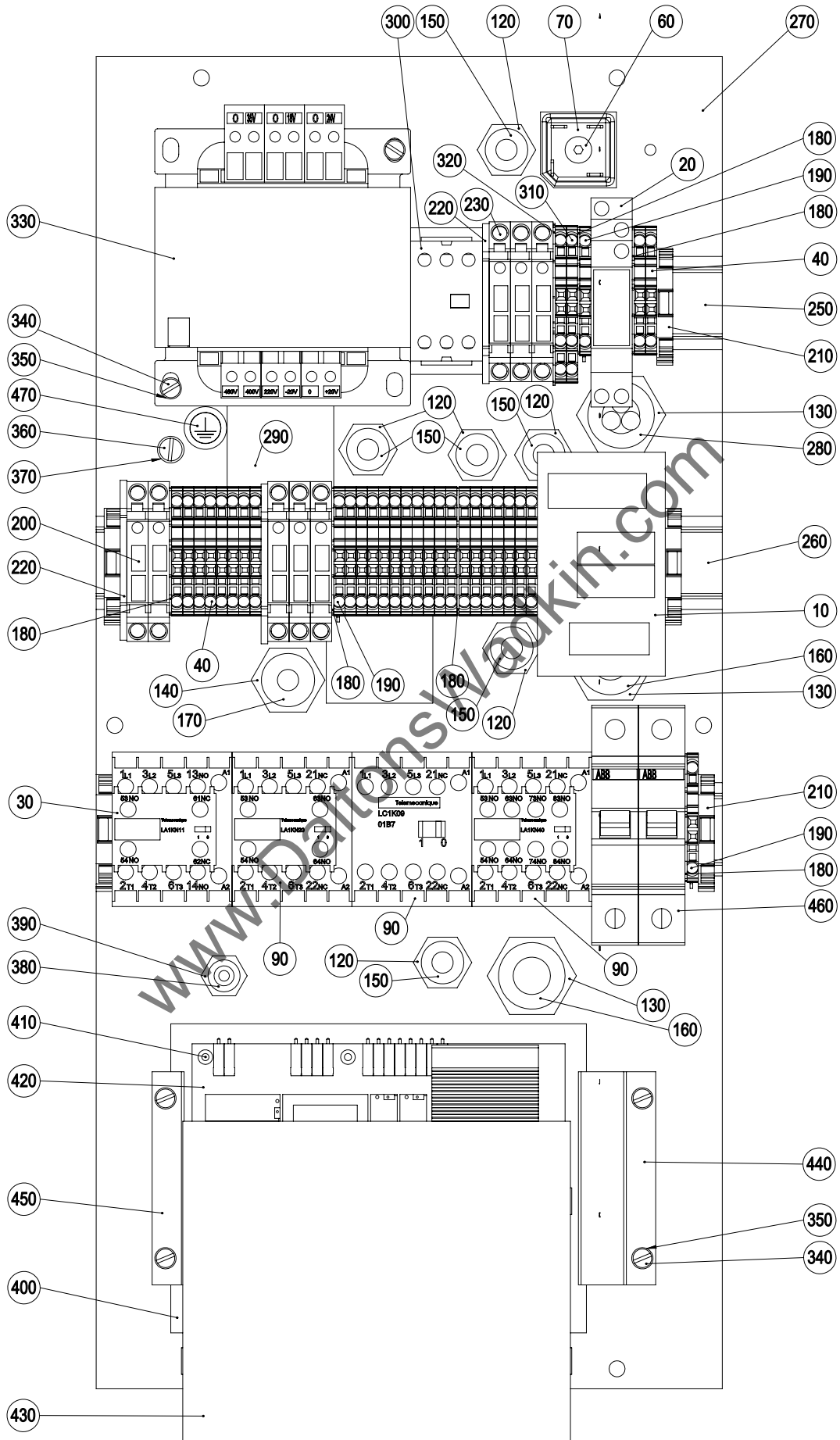
Pos.	Article-No.	Designation
10	F0831.0501	subplate
20	F0831.0510	mounting rail TS35x7,5 L=117mm
30	F0831.0515	mounting rail TS35x7,5 L=235mm
40	K6210.0010	contactor LC1SK GC 200 24V/AC
50	K6420.0522	AP 2,5
60	K6420.0520	fuse terminal block 5x20mm
70	K6420.0527	earth terminal block 0,25-1,5mm ²
80	K6420.0526	terminal block 0,25-1,5mm ²
90	K6420.0530	AP 0,8
100	K6420.0538	clamping 6mm
110	K6420.0521	fuse terminal block 5x30mm
120	K6450.0077	screwed cable gland M16x1.5
130	K6450.0079	screwed cable gland M25x1.5
140	K6450.0095	screwed cable gland MBF 12x1.5
150	K6450.0082	hexagonal nut M12x1,5
160	K6450.0083	hexagonal nut M16x1,5
170	K6450.0085	hexagonal nut M25x1,5
180	K6140.0001	rectifier B40/35-10
190	K6450.0078	screwed cable gland M20x1.5
200	K6450.0084	hexagonal nut M20x1,5
210	K3100.0109	counter sunk screw -M5x12
220	K3100.0068	counter sunk screw. DIN7991 M5x20
230	K6420.0529	earth terminal block 0,25-2,5mm ²
240	K6420.0528	terminal block 0,25-2,5mm ²
250	K3200.0104	hexagonal nut DIN 934-M8
260	K6210.0101	contactor LC1K0610B7
270	K6210.0121	contactor LC1D12B7
280	K6210.0128	auxiliary contactor LADN40
290	K6210.0107	auxiliary contactor LA1KN11
300	K6110.0038	transformer 575V +/-20V 35V/18V/24V
310	K6140.0013	rectifier (24V)
320	K3100.0104	cheese head screw DIN 84-M3x8
330	K6420.0535	AP 0,8mm für 3-Leiterklemme
340	K6420.0534	terminal block 0,25-1,5mm ²
350	K6210.0085	relais
360	F2000.0520	protection film
370	K6630.0018	distance bolt holder 6,3
380	K6740.0019	break modul 200/420V
390	K3100.0071	cheese head screw M4x6
400	K3200.0120	serrated lock washer A 4,2
410	K3200.0119	serrated lock washer A5,3
420	K3100.0088	cheese head screw M5x8
430	F9304.1720	protection film
440	K6450.0080	screwed cable gland M25 3x7
450	K6440.0002	foli

2.13 Contactor control 575V CSA T/NT



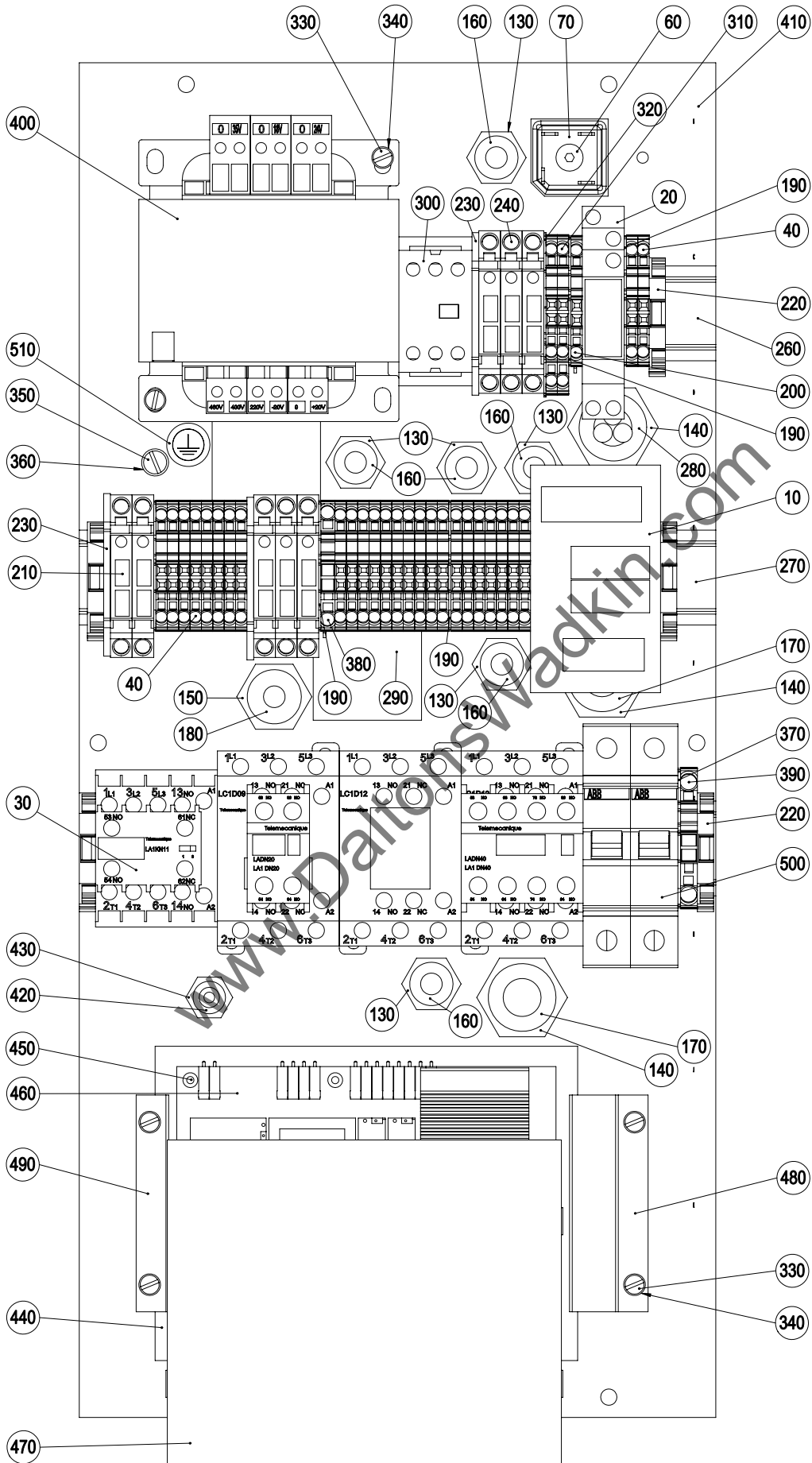
Pos.	Article-No.	Designation
10	F0831.0501	subplate
20	F0831.0510	mounting rail TS35x7,5 L=117mm
30	F0831.0515	mounting rail TS35x7,5 L=235mm
40	K6420.0522	AP 2,5 für fuse terminal block
50	K6420.0520	fuse terminal block 5x20mm
60	K6420.0526	terminal block 0,25-1,5mm ²
70	K6420.0530	AP 0,8mm
80	K6420.0538	clamping
90	K6420.0521	fuse terminal block 5x30mm
100	K6450.0077	screwed cable gland M16x1.5
110	K6450.0079	screwed cable gland M25x1.5
120	K6450.0095	screwed cable gland MBF 12x1.5
130	K6450.0082	hexagonal nut M12x1,5
140	K6450.0083	hexagonal nut M16x1,5
150	K6450.0085	hexagonal nut M25x1,5
160	K6450.0078	screwed cable gland M20x1.5
170	K6450.0084	hexagonal nut M20x1,5
180	K3100.0109	counter sunk screw -M5x12
190	K6420.0529	earth terminal block 0,25-2,5mm ²
200	K6420.0528	terminal block 0,25-2,5mm ²
210	K3200.0104	hexagonal nut DIN 934-M8
220	K6210.0101	contactor LC1K0610B7
230	K6210.0121	contactor LC1D12B7
240	K6210.0128	auxiliary contactor LADN40
250	K6210.0107	auxiliary contactor LA1KN11
260	K6110.0038	transformer 575V +/-20V 35V/18V/24V
270	K6140.0013	rectifier (24V)
280	K3100.0104	cheese head screw DIN 84-M3x8
290	K6210.0085	relais
300	F2000.0520	protection film
310	K6630.0018	distance bolt
320	K6740.0016	break modul 200/420V
330	K3100.0071	cheese head screw M4x6
340	K3200.0120	serrated lock washer A 4,2
350	K3200.0119	serrated lock washer A5,3
360	K3100.0088	cheese head screw M5x8
370	F9304.1720	protection film
380	K6450.0080	screwed cable gland M25 3x7
390	K6440.0002	foil
400	B9360.0001	scorer electronic WA-EV1

2.14 Contactor control 380-440V T/NT



Pos.	Article-No.	Designation
10	B9360.0001	scorer electronic WA-EV1
20	K6210.0085	relais
30	K6210.0107	auxiliary contactor LA1KN11
40	K6420.0526	terminal block 0,25-1,5mm ²
50	K3100.0109	counter sunk screw -M5x12
60	K3100.0068	counter sunk screw. DIN7991 M5x20
70	K6140.0001	rectifier B40/35-10
80	K6210.0106	auxiliary contactor LA1KN40
90	K6210.0103	contactor LC1K0901B7
100	K6210.0104	auxiliary contactor LA1KN20
110	K6210.0101	contactor LC1K0610B7
120	K6450.0083	hexagonal nut M16x1,5
130	K6450.0085	hexagonal nut M25x1,5
140	K6450.0084	hexagonal nut M20x1,5
150	K6450.0077	screwed cable gland M16x1.5
160	K6450.0079	screwed cable gland M25x1.5
170	K6450.0078	screwed cable gland M20x1.5
180	K6420.0530	AP 0,8mm
190	K6420.0527	earth terminal block 0,25-1,5mm ²
200	K6420.0521	fuse terminal block 5x30mm
210	K6420.0538	clamping
220	K6420.0522	AP 2,5
230	K6420.0520	fuse terminal block 5x20mm
240	K3200.0104	hexagonal nut DIN 934-M8
250	F0831.0510	mounting rail TS35x7,5 L=117mm
260	F0831.0515	mounting rail TS35x7,5 L=235mm
270	F0831.0500	subplate WA8007
280	K6450.0080	screwed cable gland M25 3x7
290	F9304.1720	protection film
300	K6210.0010	contactor LC1SK GC 200 24V/AC
310	K6420.0534	terminal block 0,25-1,5mm ²
320	K6420.0535	AP 0,8mm für 3-Leiterklemme
330	K6110.0037	transformer 220Va 220VA-460V +/-20% 35V/18V/24V
340	K3100.0071	cheese head screw M4x6
350	K3200.0120	serrated lock washer A 4,2
360	K3100.0088	cheese head screw M5x8
370	K3200.0119	serrated lock washer A5,3
380	K6450.0095	screwed cable gland MBF 12x1.5
390	K6450.0082	hexagonal nut M12x1,5
400	F2000.0520	protection film
410	K6630.0018	distance bolt holder 6.3
420	K6740.0019	break modul 200/420V
430	F2000.0530	cover
440	F3130.0580	angle bracket
450	F3130.0590	angle bracket
460	K6240.0026	cutout B16A (ABB)
470	K6440.0002	foil

2.15 Contactor control 200-230 V T/NT

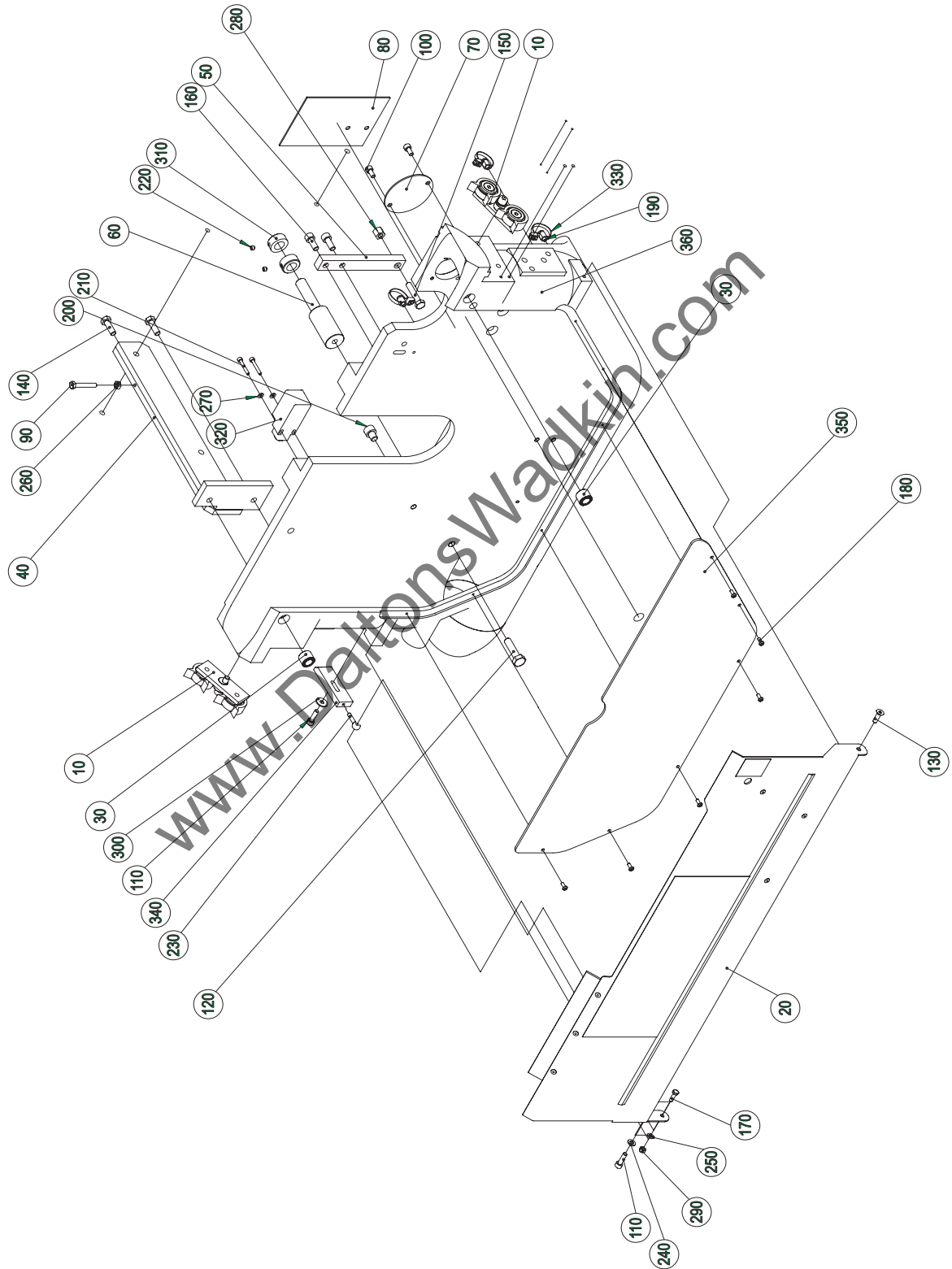


Pos.	Article-No.	Designation
10	B9360.0001	scorer electronic WA-EV1
20	K6210.0085	relais
30	K6210.0107	auxiliary contactor LA1KN11
40	K6420.0526	terminal block 0,25-1,5mm ²
50	K3100.0109	counter sunk screw -M5x12
60	K3100.0068	counter sunk screw. DIN7991 M5x20
70	K6140.0001	rectifier B40/35-10
80	K6210.0128	auxiliary contactor LADN40
90	K6210.0120	contactor LC1D09B7
100	K6210.0121	contactor LC1D12B7
110	K6210.0126	auxiliary contactor LADN20
120	K6210.0101	contactor LC1K0610B7
130	K6450.0083	hexagonal nut M16x1,5
140	K6450.0085	hexagonal nut M25x1,5
150	K6450.0084	hexagonal nut M20x1,5
160	K6450.0077	screwed cable gland M16x1.5
170	K6450.0079	screwed cable gland M25x1.5
180	K6450.0078	screwed cable gland M20x1.5
190	K6420.0530	AP 0,8mm
200	K6420.0527	earth terminal block 0,25-1,5mm ²
210	K6420.0521	fuse terminal block 5x30mm
220	K6420.0538	clamping
230	K6420.0522	AP 2,5
240	K6420.0520	fuse terminal block 5x20mm
250	K3200.0104	hexagonal nut DIN 934-M8
260	F0831.0510	mounting rail TS35x7,5 L=117mm
270	F0831.0515	mounting rail TS35x7,5 L=235mm
280	K6450.0080	screwed cable gland M25 3x7
290	F9304.1720	protection film
300	K6210.0010	contactor LC1SK GC 200 24V/AC
310	K6420.0534	terminal block 0,25-1,5mm ²
320	K6420.0535	AP
330	K3100.0071	cheese head screw M4x6
340	K3200.0120	serrated lock washer A 4,2
350	K3100.0088	cheese head screw M5x8
360	K3200.0119	serrated lock washer A5,3
370	K6420.0533	AP
380	K6420.0529	earth terminal block 0,25-2,5mm ²
390	K6420.0532	earth terminal block 0,5-4mm ²
400	K6110.0037	transformer 220V/a 220VA-460V +/-20% 35V/18V/24V
410	F0831.0500	subplate
420	K6450.0095	screwed cable gland MBF 12x1.5
430	K6450.0082	hexagonal nut M12x1,5
440	F2000.0520	protection film
450	K6630.0018	distance bolt holder 6.3
460	K6740.0019	break modul 200/420V/vollbestückt
470	F2000.0530	cover
480	F3130.0580	angle bracket
490	F3130.0590	angle bracket
500	K6240.0025	cutout K20A (ABB)
510	K6440.0002	foil

3. Saw unit

3.1 Chip channel

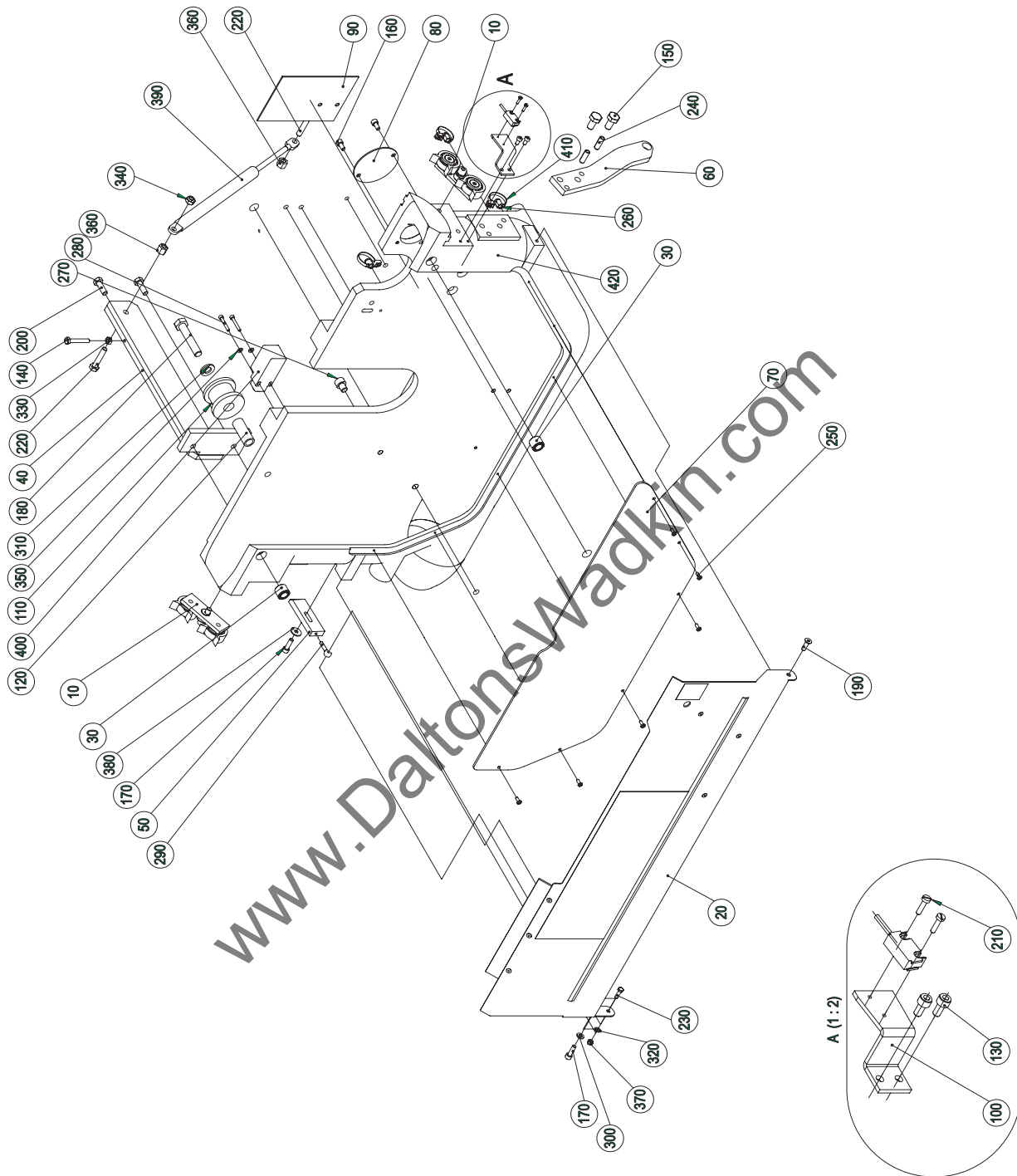
3.1.1 Chip channel TE/TX



Pos.	Article-No.	Designation
10	B0680.0110	presser roller with rocker lefts
20	B0880.0031	cover
30	B9017.0100	magnet
40	F0680.0510	holder
50	F0680.0531	holder
60	F0680.0540	bolt
70	F0880.0650	cover
80	F0880.0660	cover
90	K3100.0035	hexagonal head screw M6x40
100	K3100.0052	cheese head screw DIN 912-M6x12
110	K3100.0077	cheese head screw DIN 912-M6x20
120	K3100.0147	hexagonal head screw M10x40
130	K3100.0152	counter sunk screw -M6x20
140	K3100.0155	hexagonal head screw M8x25
150	K3100.0229	hexagonal head screw M8x40
160	K3100.0234	cheese head screw DIN 912-M8x20
170	K3100.0267	hexagonal head screw M5x16
180	K3100.0352	oval head screw DIN 7380-M4x10
190	K3100.0387	hexagonal head screw M5x14
200	K3100.0448	cheese head screw DIN 912-M10x12
210	K3100.0661	cheese head screw DIN912-M4x28
220	K3100.0756	set screw DIN 914-M6x6
230	K3100.0808	eye bolt M5x25 DIN444
240	K3200.0001	washer DIN 125-A6,4
250	K3200.0015	washer DIN 125-A5,3
260	K3200.0018	hexagonal nut DIN 934-M6
270	K3200.0027	washer DIN 125-A4.2
280	K3200.0076	hexagonal nut DIN6330 - M8
290	K3200.0105	self locking nut M5 DIN985
300	K3200.0108	washer DIN 9021-A6,4
310	K3200.0204	adjusting collar DIN 705-A16
320	K6330.0027	limit switch I88 U1Z RIWK 90°
330	K6450.0009	clip GFB435910
340	F0680.0690	block
350	F0880.0530	cover
360	F0880.0500	chip channel

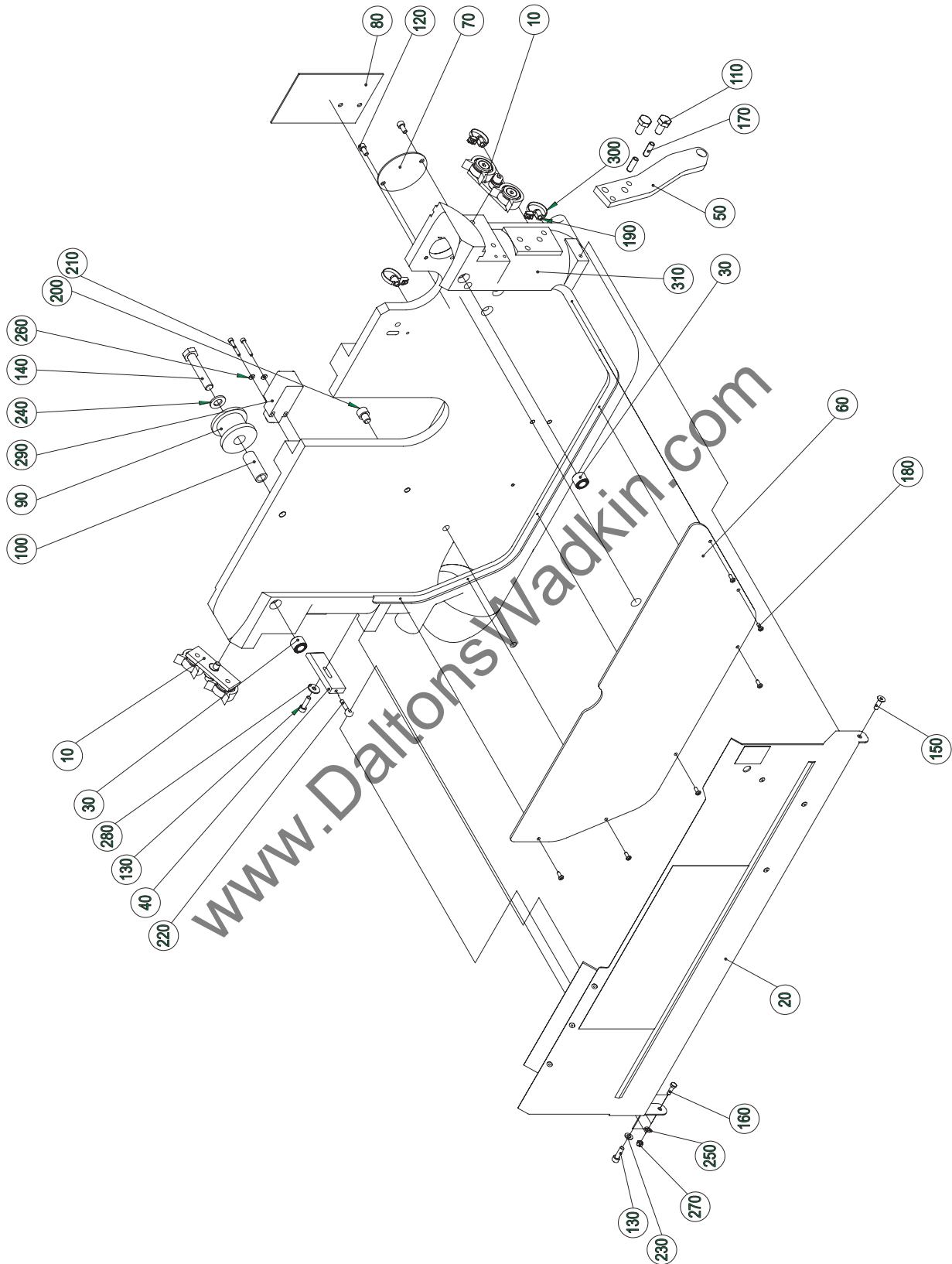
www.DaltonsWadkin.com

3.1.2 Chip channel T



Pos.	Article-No.	Designation
10	B0680.0110	presser roller with rocker lefts
20	B0880.0031	cover
30	B9017.0100	magnet
40	F0680.0510	holder
50	F0680.0690	block
60	F0702.0610	lever
70	F0880.0530	cover
80	F0880.0650	cover
90	F0880.0660	cover
100	F0880.0680	holding plate
110	F9001.0550	deflector roll
120	F9001.0560	bush
130	K3100.0004	cheese head screw DIN 912-M5x10
140	K3100.0035	hexagonal head screw M6x40
150	K3100.0046	hexagonal head screw M10x20
160	K3100.0052	cheese head screw DIN 912-M6x12
170	K3100.0077	cheese head screw DIN 912-M6x20
180	K3100.0148	hexagonal head screw M12x65
190	K3100.0152	counter sunk screw -M6x20
200	K3100.0155	hexagonal head screw M8x25
210	K3100.0214	cheese head screw DIN 84-M3x12
220	K3100.0229	hexagonal head screw M8x40
230	K3100.0267	hexagonal head screw -M5x16
240	K3100.0290	slotted spring pin DIN 1481-8x24
250	K3100.0352	oval head screw DIN 7380-M4x10
260	K3100.0387	hexagonal head screw -M5x14
270	K3100.0448	cheese head screw DIN 912-M10x12
280	K3100.0661	cheese head.-screw DIN912-M4x28
290	K3100.0808	eye bolt M5x25 DIN444
300	K3200.0001	washer DIN 125-A6,4
310	K3200.0007	washer DIN 125-A13
320	K3200.0015	washer DIN 125-A5,3
330	K3200.0018	hexagonal nut DIN 934-M6
340	K3200.0022	self locking nut DIN 985-M8
350	K3200.0027	washer DIN 125-A4.2
360	K3200.0076	hexagonal head.-nut DIN6330 -M8
370	K3200.0105	self locking nut M5 DIN985
380	K3200.0108	washer DIN 9021-A6,4
390	K3600.0021	gas spring 200Hub-600N-588585
400	K6330.0027	limit switch I88 U1Z RIWK 90°
410	K6450.0009	clip GFB435910
420	F0880.0500	chip channel

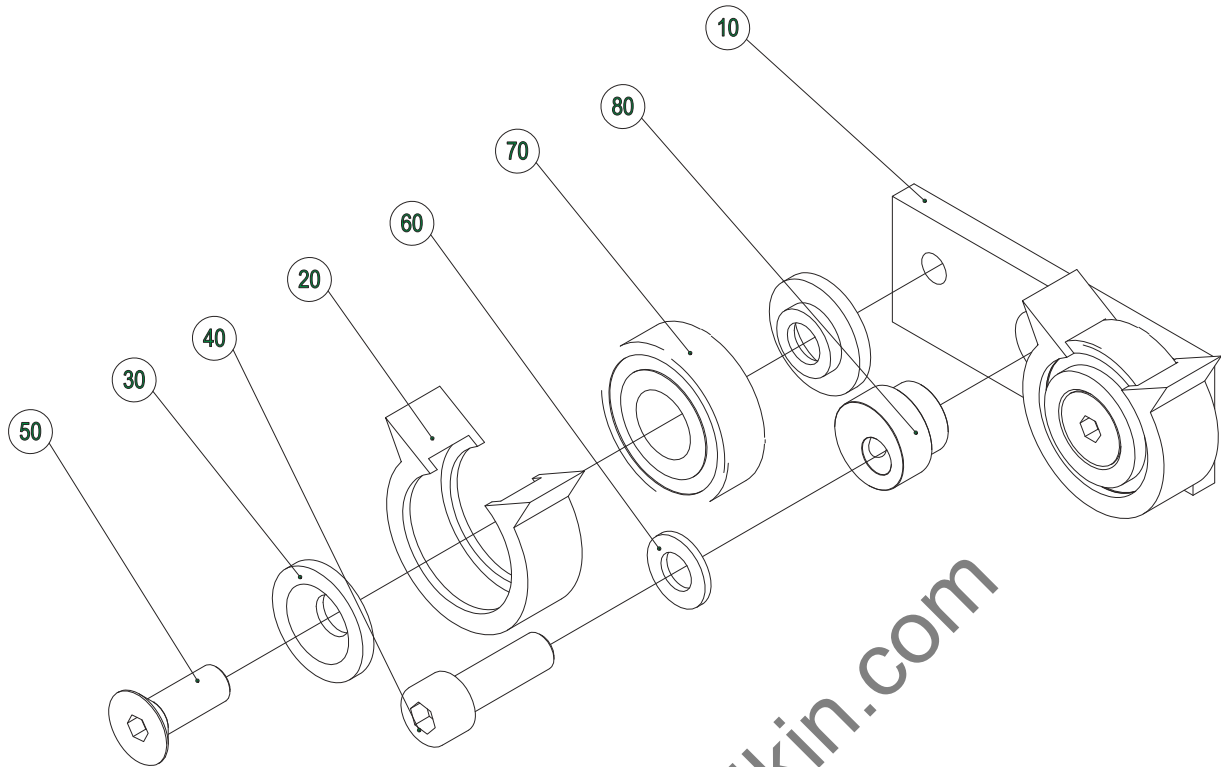
3.1.3 Chip channel NT



Pos.	Article-No.	Designation
10	B0680.0110	presser roller with rocker lefts
20	B0880.0031	cover
30	B9017.0100	magnet
40	F0680.0690	block
50	F0702.0610	lever
60	F0880.0530	cover
70	F0880.0650	cover
80	F0880.0660	cover
90	F9001.0550	deflector roll
100	F9001.0560	bush
110	K3100.0046	hexagonal head screw -M10x20
120	K3100.0052	cheese head screw DIN 912-M6x12
130	K3100.0077	cheese head screw DIN 912-M6x20
140	K3100.0148	hexagonal head screw M12x65
150	K3100.0152	counter sunk screw -M6x20
160	K3100.0267	hexagonal head screw -M5x16
170	K3100.0290	slotted spring pin DIN 1481-8x24
180	K3100.0352	oval head screw DIN 7380-M4x10
190	K3100.0387	hexagonal head screw -M5x14
200	K3100.0448	cheese head screw DIN 912-M10x12
210	K3100.0661	cheese head.-screw DIN912-M4x28
220	K3100.0808	eye bolt M5x25 DIN444
230	K3200.0001	washer DIN 125-A6,4
240	K3200.0007	washer DIN 125-A13
250	K3200.0015	washer DIN 125-A5,3
260	K3200.0027	washer DIN 125-A4,2
270	K3200.0105	self locking nut M5 DIN985
280	K3200.0108	washer DIN 9021-A6,4
290	K6330.0027	limit switch I88 U1Z RIWK 90°
300	K6450.0009	clip GFB435910
310	F0880.0500	chip channel

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3.1.4 Pressure roll

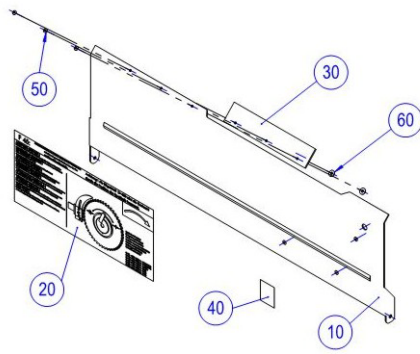


Pos.	Article-No.	Designation
10	F0680.1080	rocker
20	F9017.0690	wiper
30	F9407.0650	washer Rd.25x6
40	K3100.0080	cheese head screw DIN 912-M8x25
50	K3100.0868	counter sunk screw -M8x22
60	K3200.0005	washer DIN 125-A8,4
70	K3300.0018	ball bearing DIN 625-6202 EE
80	F0680.1070	eccentric

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3.1.5 Cover

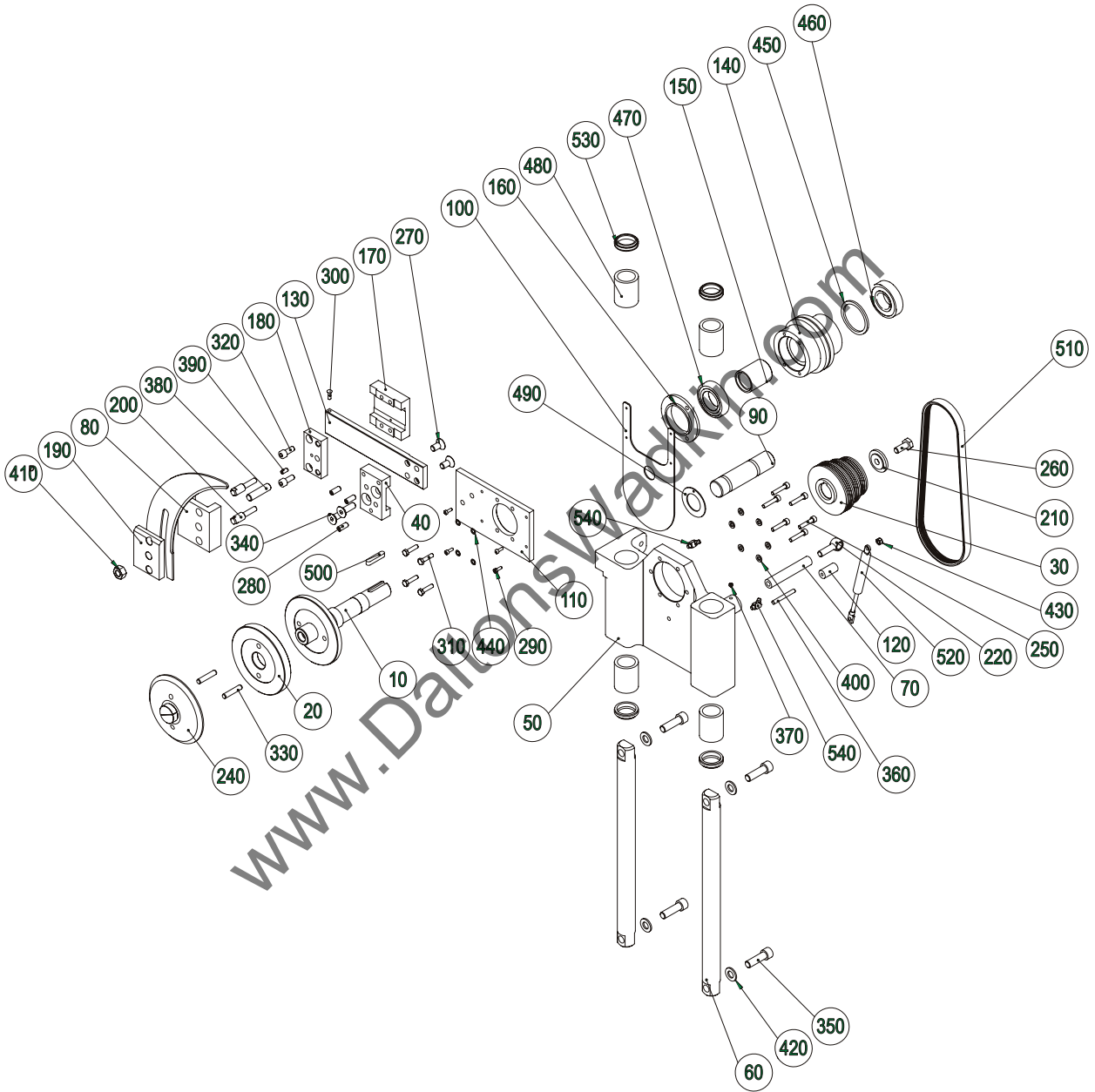
Pos.	Article-No.	Designation
10	B0880.0030	cover
20	F0680.1220	foil
30	F0880.0560	felt
40	F9507.0580	foil
50	K3100.0018	blind rivet 4x10
60	K3200.0092	washer DIN 9021-A4,3



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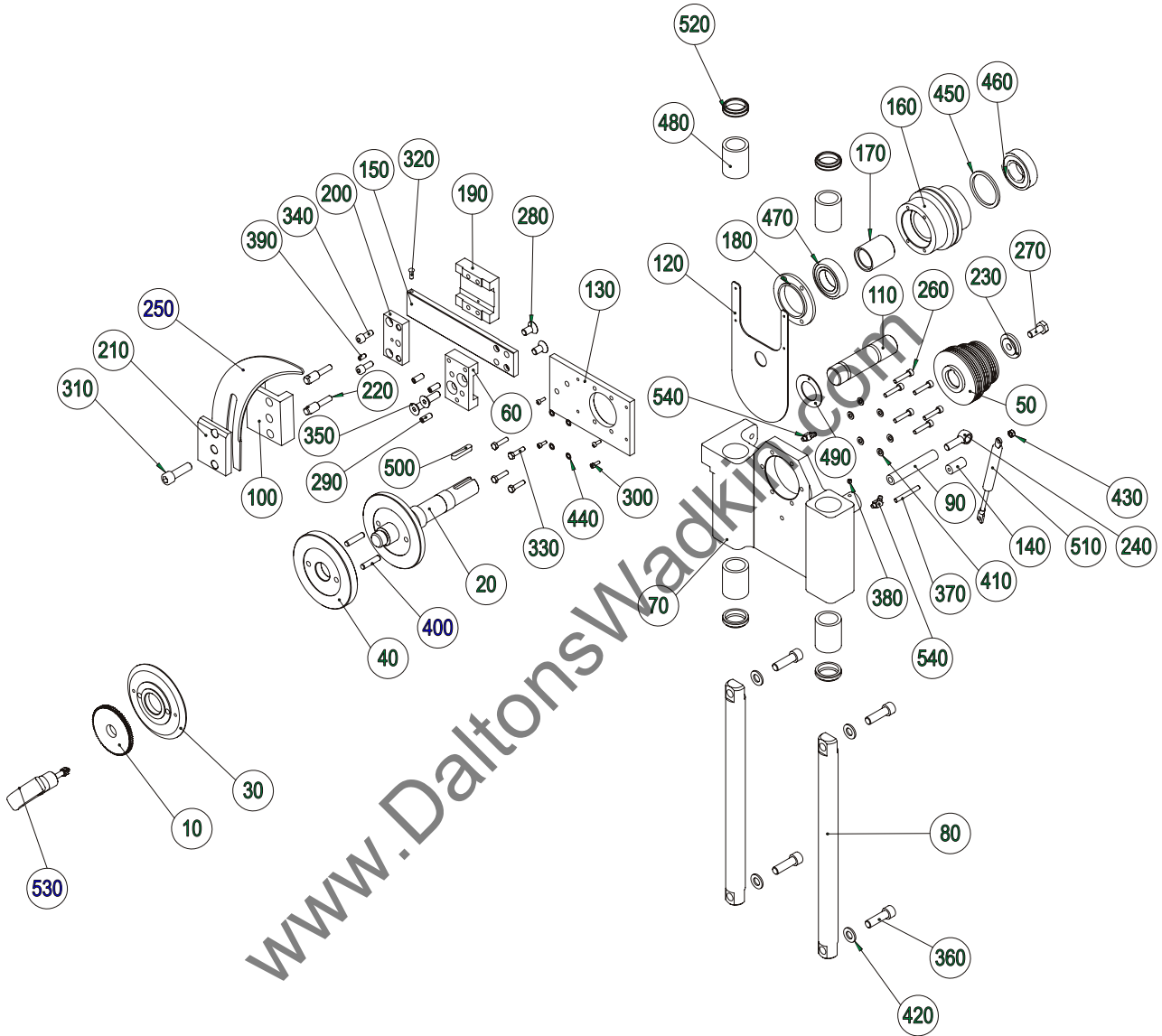
3.2 Main saw

3.2.1 Saw shaft 50Hz/AKE



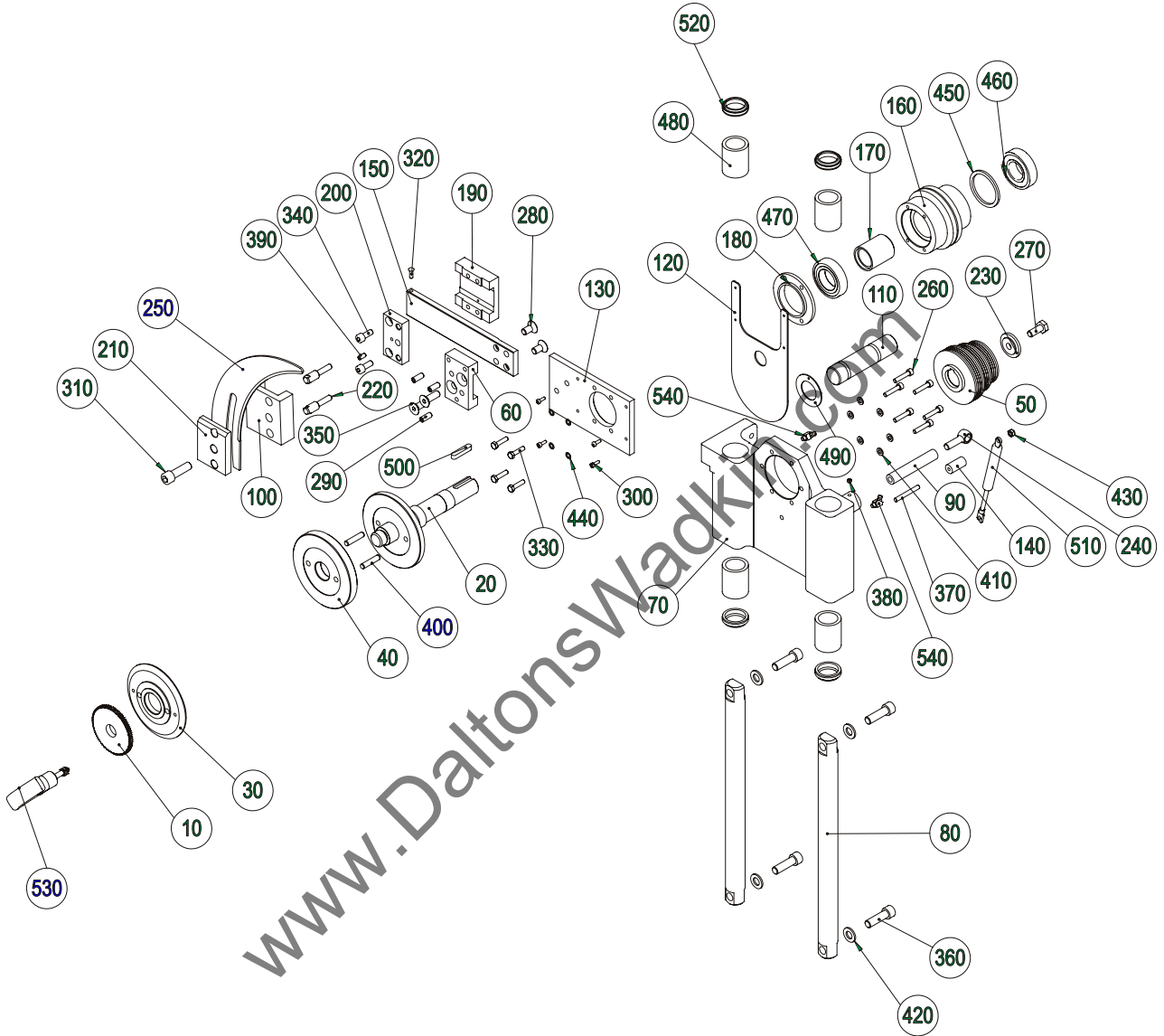
Pos.	Article-No.	Designation
10	F0680.0575	saw shaft (max.WZ-Br.20mm)
20	F0680.0581	cushioning disc -max.WZ-Br.20mm-
30	F0680.0600	pulley saw shaft 4 PK
40	F0680.0620	clamping piece
50	F0680.0672	holder saw shaft
60	F0680.0860	guide bar
70	F0680.0875	tube
80	F0680.0950	clamping plate
90	F0680.1020	bolt M30x2
100	F0680.1101	guard plate
110	F0680.1110	pressure plate
120	F0680.1120	distance piece
130	F0880.0520	flat steel
140	F3080.0512	bearing housing
150	F3080.0582	distance tube
160	F3080.0591	pressure ring
170	F8807.0630	guide plate
180	F8807.0640	holder plate
190	F8807.0670	pressure plate
200	F8807.0680	stud bolt
210	F8807.1390	washer D = 40 x 27,9
220	K3100.0326	eye bolt BM12x40
230	F9105.0900	ripping knife D=350 - 400x3
240	K3050.0074	EF-flange ø125
250	K3100.0012	cheese head screw DIN 912-M6x30
260	K3100.0024	hexagonal head screw -M10x25
270	K3100.0061	counter sunk screw -M10x20
280	K3100.0127	set screw DIN 913-M8x20
290	K3100.0156	cheese head screw DIN912-M4x12
300	K3100.0171	round head grooved pin 5x15
310	K3100.0172	hexagonal head screw M6x25
320	K3100.0234	cheese head screw DIN 912-M8x20
330	K3100.0260	parallel pin DIN 7 - 8(m6)x40
340	K3100.0396	counter sunk screw -M10x30
350	K3100.0607	cheese head screw DIN 912-M12x35
360	K3100.0670	set screw DIN 913-M6x50
370	K3100.0756	set screw DIN 914-M6x6
380	K3100.0783	set screw DIN938-M12x35
390	K3100.0793	set screw GN 913.3-M6-12-KU
400	K3200.0001	washer DIN 125-A6,4
410	K3200.0006	hexagonal nut DIN 934-M12
420	K3200.0007	washer DIN 125-A13
430	K3200.0063	self locking nut DIN 985-M6
440	K3200.0176	safety washer S6
450	K3200.0224	ball bearing compensation disc
460	K3300.0072	ball bearing DIN 625 6206-2RS
470	K3300.0116	ball bearing DIN 625 6007-2RS
480	K3300.0190	ball-type nipple ø30xø40x50
490	K3300.0191	DU-spacer disc BK 32 SF
500	K3400.0024	parallel key DIN 6885 - 8x7x40
510	K3500.0081	v-ribbed belt 4PK 755 AL2M S 50Hz
520	K3600.0078	gas spring Hub 60mm-150N
530	K3700.0342	wiper-40-7-10
540	K3800.0039	grease nipple, H2,45°,M6x1,VZ,SK

3.2.2 Saw shaft 50Hz/Standard



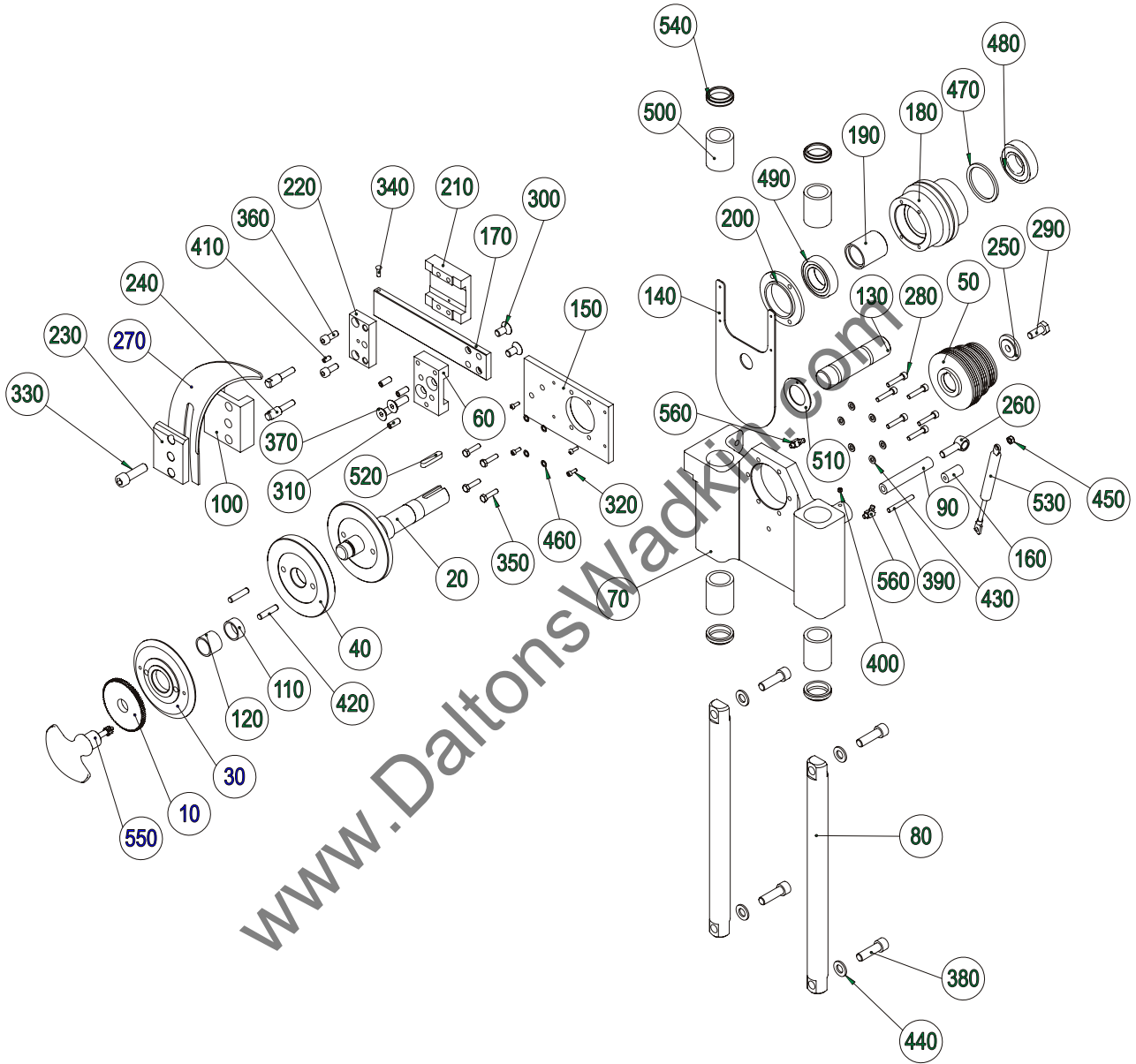
Pos.	Article-No.	Designation
10	F0400.0510	clamping nut main saw
20	F0680.0577	saw shaft (max.WZ-Br.20mm -)
30	F0680.0579	front flange clamping system
40	F0680.0581	cushioning disc SW -max.WZ-Br.20mm-
50	F0680.0600	pulley saw shaft 4 PK
60	F0680.0620	clamping piece
70	F0680.0672	holder saw shaft
80	F0680.0860	guide bar
90	F0680.0875	tube
100	F0680.0950	clamping plate (Fertigteil)
110	F0680.1020	bolt M30x2
120	F0680.1101	guard plate
130	F0680.1110	pressure plate
140	F0680.1120	distance piece
150	F0880.0520	flat steel f. Spaltkeilkloben
160	F3080.0512	bearing housing
170	F3080.0582	distance tube
180	F3080.0591	pressure ring
190	F8807.0630	guide plate
200	F8807.0640	holder plate
210	F8807.0670	pressure plate
220	F8807.0680	stud bolt
230	F8807.1390	washer D = 40 x 27,9
240	K3100.0326	eye bolt BM12x40
250	F9105.0900	riving knife D=350 - 400x3
260	K3100.0012	cheese head screw DIN 912-M6x30
270	K3100.0024	hexagonal head screw -M10x25
280	K3100.0061	counter sunk screw -M10x20
290	K3100.0127	set screw DIN 913-M8x20
300	K3100.0156	cheese head screw DIN912-M4x12
310	K3100.0162	cheese head screw DIN 912-M12x40
320	K3100.0171	round head grooved pin 5x15
330	K3100.0172	hexagonal head screw M6x25
340	K3100.0234	cheese head screw DIN 912-M8x20
350	K3100.0396	counter sunk screw -M10x30
360	K3100.0607	cheese head screw DIN 912-M12x35
370	K3100.0670	set screw DIN 913-M6x50
380	K3100.0756	set screw DIN 914-M6x6
390	K3100.0793	set screw GN 913.3-M6-12-KU
400	K3100.0904	cheese head.-Stift ISO2338 8m6x36
410	K3200.0001	washer DIN 125-A6,4
420	K3200.0007	washer DIN 125-A13
430	K3200.0063	self locking nut DIN 985-M6
440	K3200.0176	safety washer S6
450	K3200.0224	ball bearing compensation disc
460	K3300.0072	ball bearing DIN 625 6206-2RS
470	K3300.0116	ball bearing DIN 625 6007-2RS
480	K3300.0190	ball-type nipple $\varnothing 30 \times \varnothing 40 \times 50$
490	K3300.0191	DU-spacer disc BK 32 SF
500	K3400.0024	parallel key DIN 6885 - 8x7x40
510	K3600.0078	gas spring Hub 60mm-150N
520	K3700.0342	wiper-40-7-10
530	K3700.0426	torque wrench
540	K3800.0039	grease nipple H2,45°,M6x1,VZ,SK

3.2.3 saw shaft 60Hz/1"/AKE



Pos.	Article-No.	Designation
10	F0680.0576	saw shaft (1inch - max.WZ-Br.20mm)
20	F0680.0581	cushioning disc SW -max.WZ-Br.20mm-
30	F0680.0600	pulley saw shaft 4 PK
40	F0680.0620	clamping piece
50	F0680.0672	holder saw shaft
60	F0680.0860	guide bar
70	F0680.0870	tube
80	F0680.0950	clamping plate (Fertigteil)
90	F0680.0981	distance bush 13lg.
100	F0680.0991	distance bush 23lg.
110	F0680.1020	bolt M30x2
120	F0680.1101	guard plate
130	F0680.1110	pressure plate
140	F0680.1120	distance piece
150	F0880.0520	flat steel f. Spaltkeilkloben
160	F3080.0512	bearing housing
170	F3080.0582	distance tube
180	F3080.0591	pressure ring
190	F8807.0630	guide plate
200	F8807.0640	holder plate
210	F8807.0670	pressure plate
220	F8807.0680	stud bolt
230	F8807.1390	washer D = 40 x 27,9
240	F8807.2540	eye bolt BM10x40
250	F9105.0900	riving knife D=350 - 400x3
260	K3050.0074	EF-flange ø125
270	K3100.0012	cheese head screw DIN 912-M6x30
280	K3100.0024	hexagonal head screw -M10x25
290	K3100.0061	counter sunk screw -M10x20
300	K3100.0127	set screw DIN 913-M8x20
310	K3100.0156	cheese head screw DIN912-M4x12
320	K3100.0171	round head grooved pin 5x15
330	K3100.0172	hexagonal head screw M6x25
340	K3100.0234	cheese head screw DIN 912-M8x20
350	K3100.0260	parallel pin DIN 7 - 8(m6)x40
360	K3100.0396	counter sunk screw -M10x30
370	K3100.0607	cheese head screw DIN 912-M12x35
380	K3100.0670	set screw DIN 913-M6x50
390	K3100.0756	set screw DIN 914-M6x6
400	K3100.0783	set screw DIN938-M12x35
410	K3100.0793	set screw GN 913.3-M6-12-KU
420	K3200.0001	washer DIN 125-A6,4
430	K3200.0006	hexagonal nut DIN 934-M12
440	K3200.0007	washer DIN 125-A13
450	K3200.0063	self locking nut DIN 985-M6
460	K3200.0176	safety washer S6
470	K3200.0224	ball bearing compensation disc
480	K3300.0072	ball bearing DIN 625 6206-2RS
490	K3300.0116	ball bearing DIN 625 6007-2RS
500	K3300.0190	ball-type nipple ø30xø40x50
510	K3300.0191	DU-spacer disc BK 32 SF
520	K3400.0024	parallel key DIN 6885 - 8x7x40
530	K3500.0067	v-ribbed belt 4PK 730 60Hz
540	K3600.0078	gas spring Hub 60mm-150N
550	K3700.0342	wiper-40-7-10
560	K3800.0039	grease nipple, H2,45°,M6x1,VZ,SK

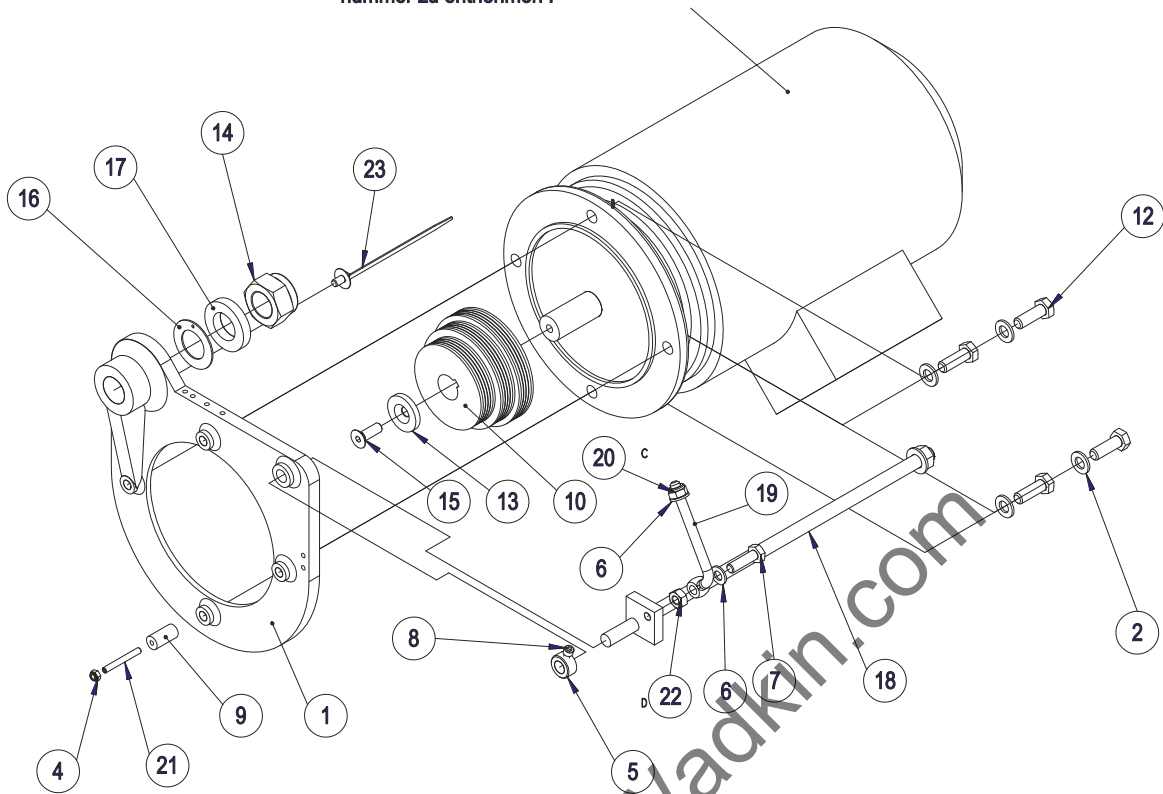
3.2.4 Saw shaft 60Hz/1"/Standard



Pos.	Article-No.	Designation
10	F0400.0510	clamping nut main saw
20	F0680.0578	saw shaft 1inch (max.WZ-Br.20mm -)
30	F0680.0579	front flange clamping system
40	F0680.0581	cushioning disc SW -max.WZ-Br.20mm-
50	F0680.0600	pulley saw shaft 4 PK
60	F0680.0620	clamping piece
70	F0680.0672	holder saw shaft
80	F0680.0860	guide bar
90	F0680.0870	tube
100	F0680.0950	clamping plate
110	F0680.0981	distance bush 13lg.
120	F0680.0991	distance bush 23lg.
130	F0680.1020	bolt M30x2
140	F0680.1101	guard plate
150	F0680.1110	pressure plate
160	F0680.1120	distance piece
170	F0880.0520	flat steel
180	F3080.0512	bearing housing
190	F3080.0582	distance tube
200	F3080.0591	pressure ring
210	F8807.0630	guide plate
220	F8807.0640	holder plate
230	F8807.0670	pressure plate
240	F8807.0680	stud bolt
250	F8807.1390	washer D = 40 x 27,9
260	F8807.2540	eye bolt BM10x40
270	F9105.0900	riving knife D=350 - 400x3
280	K3100.0012	cheese head screw DIN 912-M6x30
290	K3100.0024	hexagonal head screw -M10x25
300	K3100.0061	counter sunk screw -M10x20
310	K3100.0127	set screw DIN 913-M8x20
320	K3100.0156	cheese head screw DIN912-M4x12
330	K3100.0162	cheese head screw DIN 912-M12x40
340	K3100.0171	round head grooved pin 5x15
350	K3100.0172	hexagonal head screw M6x25
360	K3100.0234	cheese head screw DIN 912-M8x20
370	K3100.0396	counter sunk screw -M10x30
380	K3100.0607	cheese head screw DIN 912-M12x35
390	K3100.0670	set screw DIN 913-M6x50
400	K3100.0756	set screw DIN 914-M6x6
410	K3100.0793	set screw GN 913.3-M6-12-KU
420	K3100.0904	cheese head.-Stift ISO2338 8m6x36
430	K3200.0001	washer DIN 125-A6,4
440	K3200.0007	washer DIN 125-A13
450	K3200.0063	self locking nut DIN 985-M6
460	K3200.0176	safety washer S6
470	K3200.0224	ball bearing compensation disc
480	K3300.0072	ball bearing DIN 625 6206-2RS
490	K3300.0116	ball bearing DIN 625 6007-2RS
500	K3300.0190	ball-type nipple $\varnothing 30 \times \varnothing 40 \times 50$
510	K3300.0191	DU-spacer disc BK 32 SF
520	K3400.0024	parallel key DIN 6885 - 8x7x40
530	K3600.0078	gas spring Hub 60mm-150N
540	K3700.0342	wiper-40-7-10
550	K3700.0426	torque wrench
560	K3800.0039	grease nipple, H2,45°,M6x1,VZ,SK

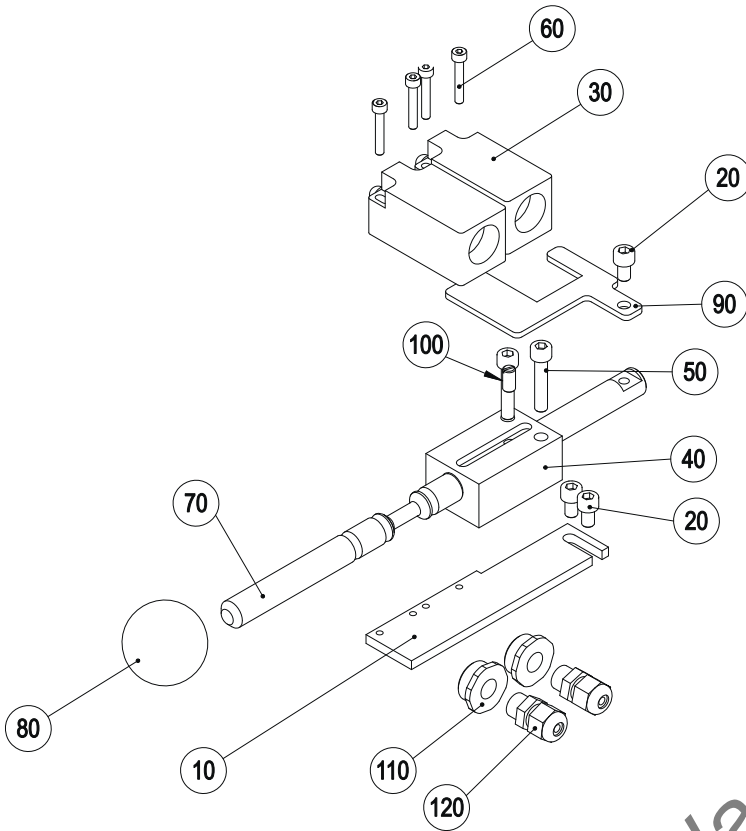
3.2.5 Drive

Die Artikelnummer des Motors ^a
ist aus der Maschinenkarte/Maschinen-
nummer zu entnehmen !



Pos.	Article-No.	Designation
1	F0680.0652	engine bracket
2	K3200.0007	washer DIN 125-A13
4	K3200.0063	self locking nut DIN 985-M6
5	K3200.0065	adjusting collar DIN 705 - A14
6	K3200.0002	washer A10,5
7	K3100.0016	hexagonal head screw M10x35
8	K3100.0065	cheese head screw DIN 912-M6x10
9	F0680.1120	distance piece
10	F0680.0590	pulley Motor 50Hz 4PK
10	F0680.0591	pulley Motor 60Hz
12	K3100.0632	hexagonal head screw M12x35
13	F3080.1120	washer
14	K3200.0255	self locking nut M30x2
15	K3100.0404	counter sunk screw -M10x30
16	K3300.0191	DU-spacer disc BK 32 SF
17	F0680.1030	washer ø55xø31x10
18	B0680.0091	operating lever
19	F0680.0970	eye bolt M10
20	K3200.0008	self locking nut M10
21	K3100.0670	set screw DIN 913-M6x50
22	K3200.0009	hexagonal nut DIN 934-M10
23	K6450.0115	clip
	K6120.0171	three phase AC motor 5,5 kW IMB5
	K6120.0151	three phase AC motor 5,5 kW BRM/CSA/UL-IMB5
	K6120.0152	three phase AC motor 5,5 kW IMB5 200-230 V/50 Hz
	K6120.0154	three phase AC motor 5,5 kW BRM/CSA-IMB5
	K6120.0152	three phase AC motor 5,5 kW IMB5 190-248 V/60 Hz

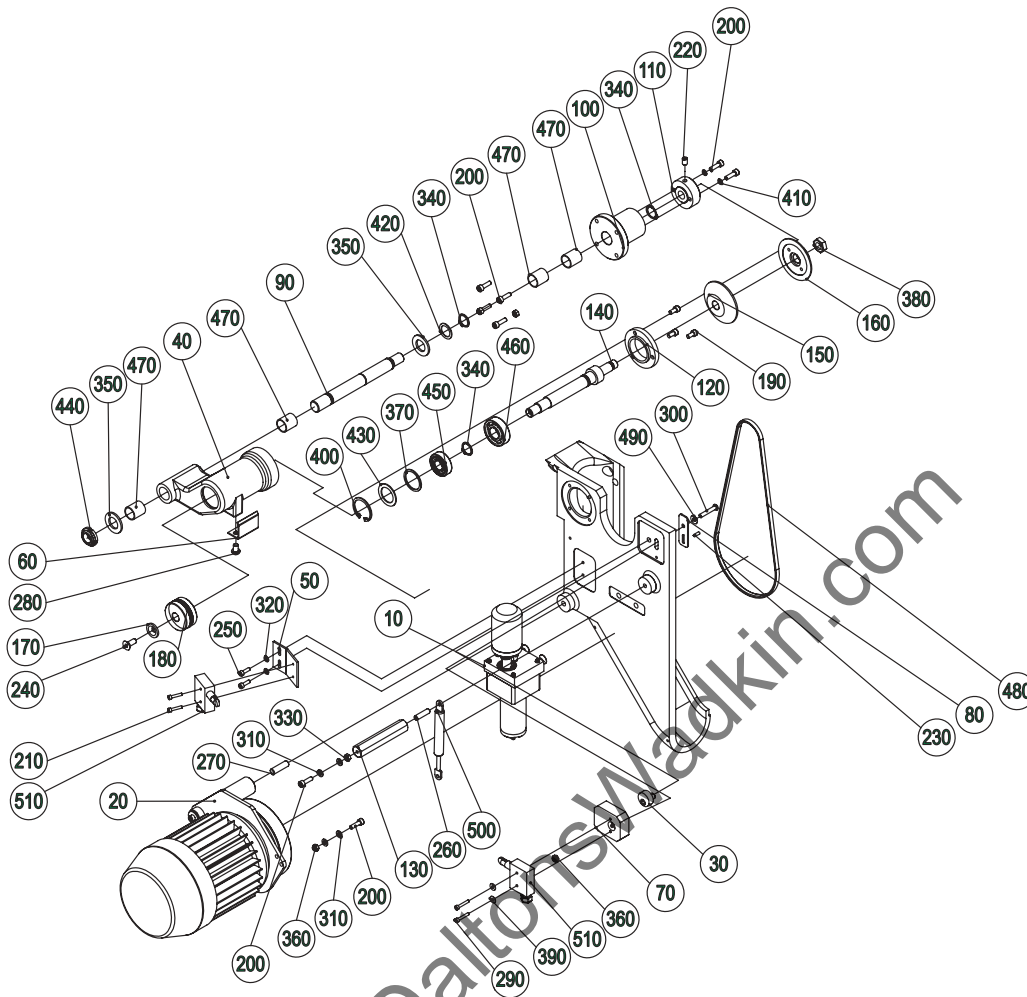
3.2.6 Speed scan



Pos.	Article-No.	Designation
10	F0880.0620	plate limit switch
20	K3100.0065	cheese head screw DIN 912-M6x10
30	K6330.0028	limit switch I88 U1Z W DRW
40	F0880.0625	support
50	K3100.0012	cheese head screw DIN 912-M6x30
60	K3100.0854	cheese head screw DIN912 M4x25
70	F0880.0630	shifting gate
80	K3700.0177	ball grip DIN319 40x14
90	F0680.1130	plate speed scan 6 PK belt
100	K3100.0879	set screw DIN 427-M6x12
110	K6450.0093	reduction M20 - M12
120	K6450.0095	screwed cable gland MBF 12x1.5

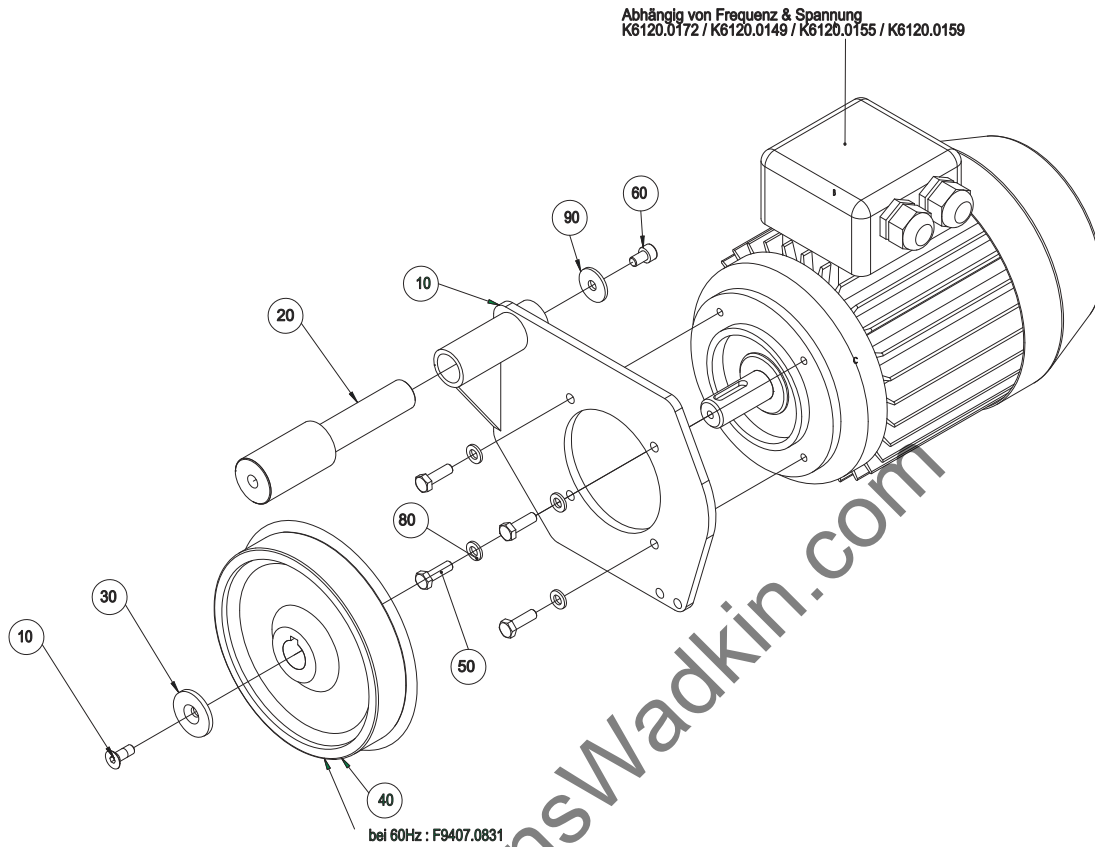
3.3 Scoring saw

3.3.1 Saw unit



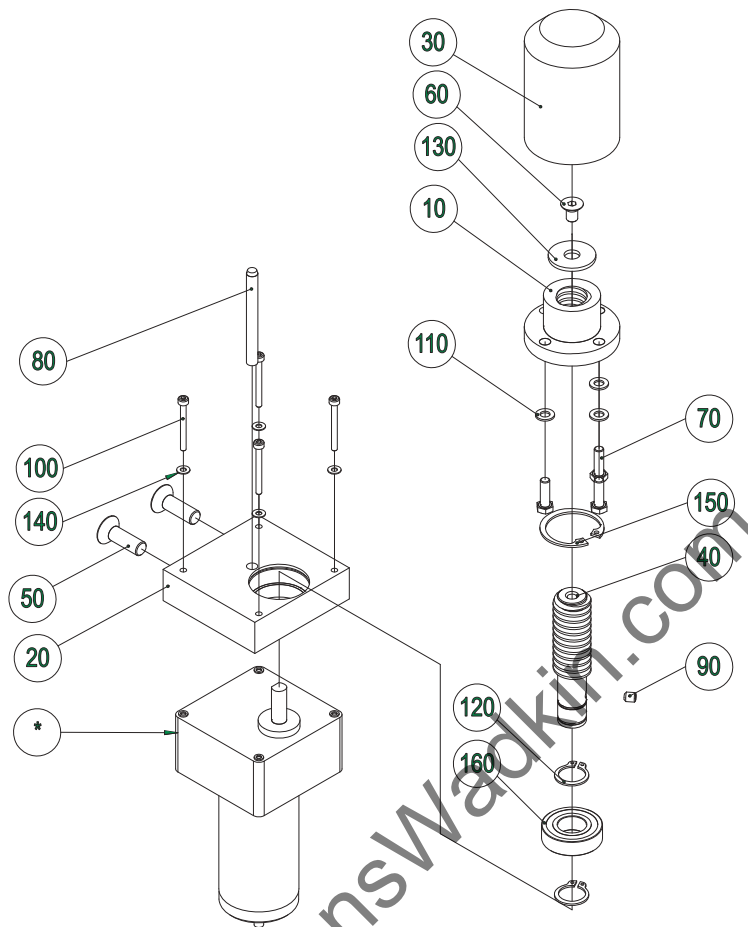
Pos.	Article-No.	Designation	Pos.	Article-No.	Designation
10	B0807.0011	height adjustment	260	K3100.0330	set screw M8x30 DIN913
20	B0807.0020	drive	270	K3100.0493	set screw DIN 976-M10x35
30	B0807.0050	eccentric	280	K3100.0614	oval head screw M8x12
40	F0807.0500	housing	290	K3100.0854	cheese head screw DIN912 M4x25
50	F0807.0520	plate	300	K3100.0900	oval head screw M6x35
60	F0807.0550	switch cam	310	K3200.0001	washer DIN 125-A6,4
70	F0807.0570	plate	320	K3200.0015	washer DIN 125-A5,3
80	F0807.0580	plate	330	K3200.0018	hexagonal nut DIN 934-M6
90	F3090.0521	shaft	340	K3200.0021	circlip for shaft DIN 471-20x1,2
100	F3090.0530	flange	350	K3200.0037	washer DIN125-A21
110	F3090.0540	set screw	360	K3200.0063	self locking nut DIN 985-M6
120	F3090.0670	bearing cover	370	K3200.0083	ball bearing compensation disc
130	F3090.0730	hexagon head bolt	380	K3200.0086	hexagonal nut DIN936 M14
140	F9407.0530	scorer shaft	390	K3200.0092	washer DIN 9021-A4,3
150	F9407.0551	flange	400	K3200.0097	circlip for bore DIN 472 - 40x1,75
160	F9407.0620	front flange	410	K3200.0176	safety washer S6
170	F9407.0650	washer	420	K3200.0195	shim ring 20x28x1
180	F9407.0810	pulley / 50Hz	430	K3200.0207	shim ring DIN 988-28x40x1,5
190	K3100.0052	cheese head screw DIN 912-M6x12	440	K3200.0234	groove nut M20x1.5
200	K3100.0077	cheese head screw DIN 912-M6x20	450	K3300.0023	ball bearing DIN 625 - 6203 EE
210	K3100.0116	cheese head screw DIN912 - M4x20	460	K3300.0026	ball bearing DIN 625 - 6204_2RS
220	K3100.0124	set screw-DIN 913-M8x12	470	K3300.0090	bearing 23r7x20E7x25
230	K3100.0132	slotted spring pin DIN 1481-4x12	480	K3500.0064	pulley 813mm
240	K3100.0150	counter sunk screw -M8x20	490	K3600.0037	disc spring 15x6,2x0,5
250	K3100.0279	cheese head screw M5x16	500	K3600.0077	gas spring Hub60-50N
			510	K6310.0188	micro switch MK V12D15-G

3.3.2 Drive



Pos.	Article-No.	Designation
10	B3090.0065	scorer base plate
20	F3090.0705	rotation point
30	F8812.0980	washer D = 30 x 18,9
40	F9407.0801	pulley / 50Hz
50	K3100.0022	hexagonal head screw -M6x20
60	K3100.0065	cheese head screw DIN 912-M6x10
70	K3100.0095	counter-sunk screw -M6x16
80	K3200.0001	washer DIN 125-A6,4
90	K3200.0090	washer DIN 440-R6,6
K6120.0172	three phase AC motor 0,75 kW IMB14	
K6120.0149	three phase AC motor 0,75 kW CSA/UL IMB14	
K6120.0149	three phase AC motor 0,75 kW CSA IMB14	
K6120.0149	three phase AC motor 0,75 kW YAF 80L IMB14	

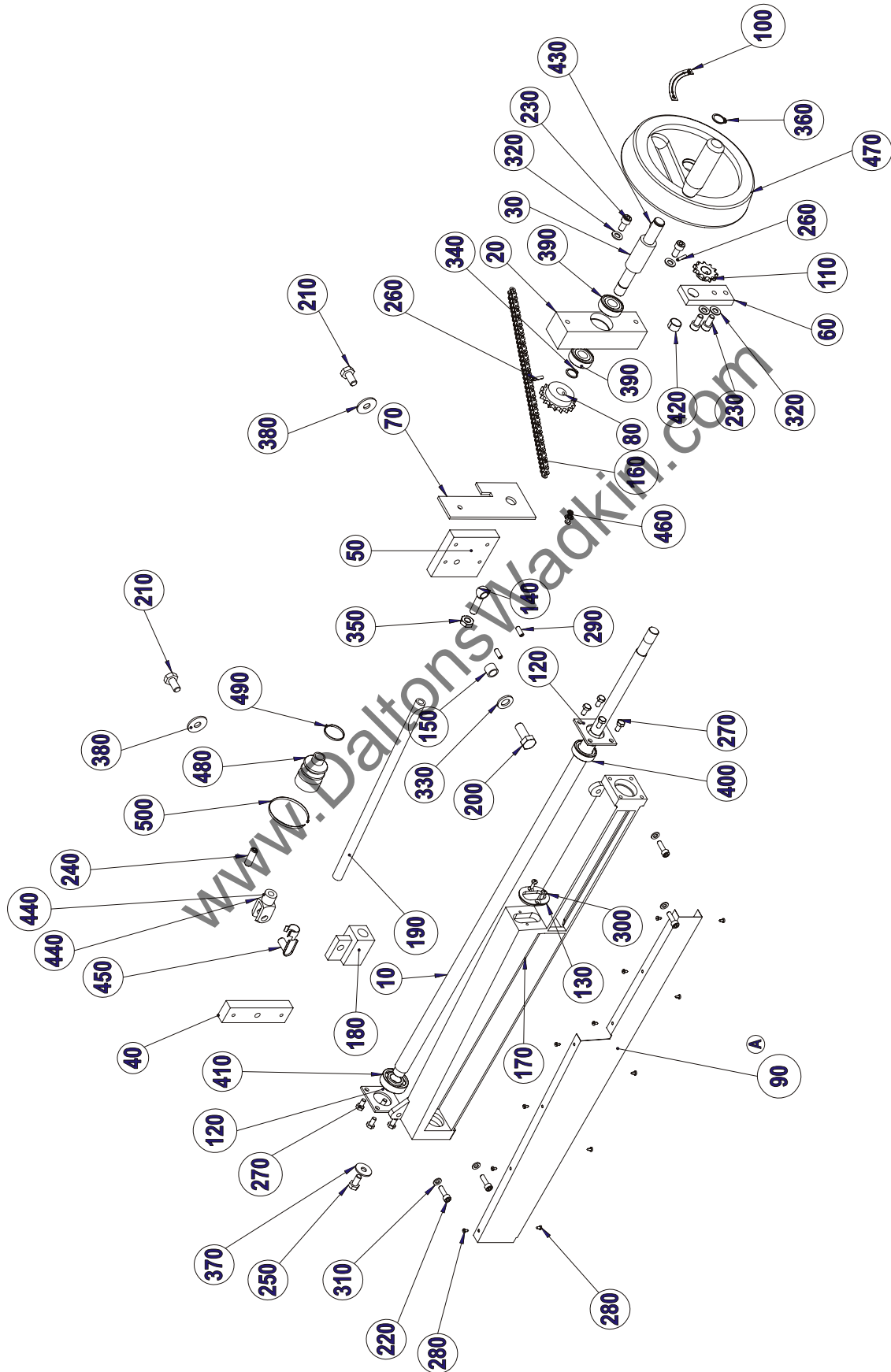
3.3.3 height adjustment



Pos.	Article-No.	Designation
10	F0607.0570	acme thread nut Tr20x4
20	F0807.0530	plate
30	F0807.0540	cap
40	F0807.0590	spindle Tr20x4
50	K3100.0111	counter sunk screw -M8x25
60	K3100.0134	counter sunk screw -M6x10
70	K3100.0267	hexagonal head screw -M5x16
80	K3100.0550	parallel pin DIN 6325-6x60
90	K3100.0662	set screw DIN 916-M5x6
100	K3100.0864	cheese head screw DIN 912-M3x30
110	K3200.0015	washer DIN 125-A5,3
120	K3200.0017	circlip for shaft DIN 471-A15
130	K3200.0061	washer DIN 9021-A8,4
140	K3200.0080	washer DIN 125-A3,2
150	K3200.0248	circlip for bore DIN 472 - 32x1,2
160	K3300.0006	ball bearing DIN 625 - 6002_2RS
170	K6120.0165	motor

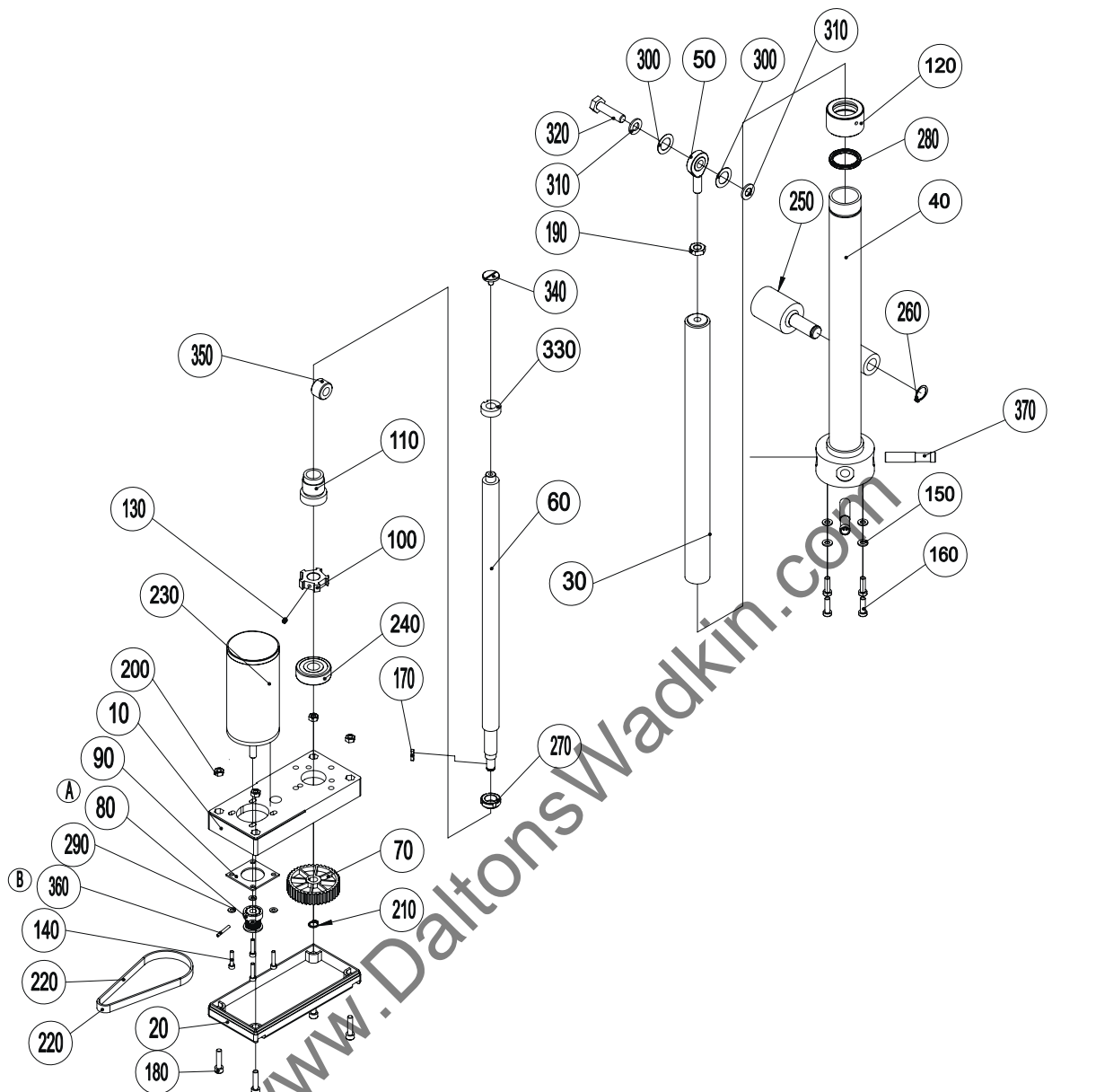
3.4 tilt adjustment

3.4.1 Manuel



Pos.	Article-No.	Designation
10	F0702.0530	spindle
20	F0702.0550	bearing block
30	F0702.0560	shaft
40	F0702.0570	interlayer
50	F0702.0580	interlayer
60	F0702.0600	counter bearing
70	F0702.0700	protection
80	F0703.0540	chain wheel z=17 3/8" x 7/32"
90	F0802.0520	cover
100	F3585.0591	foil
110	F8915.0580	chain wheel Z11
120	F8915.0650	washer
130	F8915.0670	clamping piece
140	F8915.0780	eye bolt Bm10x40
150	F9320.0610	bush
160	F9504.0571	roller chain 3/8"x7/32" (21 Glieder ca.410lg.)
170	F9505.0520	housing
180	F9505.0530	nut
190	F9505.0580	push rod
200	K3100.0013	hexagonal head screw -M12x30
210	K3100.0046	hexagonal head screw -M10x20
220	K3100.0077	cheese head screw DIN 912-M6x20
230	K3100.0085	cheese head screw DIN 912-M8x16
240	K3100.0101	set screw DIN 913-M10x30
250	K3100.0129	hexagonal head.-screw M8x16
260	K3100.0170	slotted spring pin DIN 1481-4x20
270	K3100.0181	hexagonal head screw -M6x12
280	K3100.0439	screw DIN7971 2,9x6,5
290	K3100.0633	set screw DIN913 M6x16
300	K3100.0710	screw 4x12
310	K3200.0001	washer DIN 125-A6,4
320	K3200.0005	washer DIN 125-A8,4
330	K3200.0007	washer DIN 125-A13
340	K3200.0017	circlip for shaft DIN 471-A15
350	K3200.0045	hexagonal nut DIN 936-M10
360	K3200.0051	circlip for shaft DIN 471-A16
370	K3200.0061	washer DIN 9021-A8,4
380	K3200.0068	washer DIN 9021-A10,5
390	K3300.0018	ball bearing DIN 625-6202 EE
400	K3300.0030	ball bearing 6003ZZ - 2W -
410	K3300.0060	ball bearing DIN 625-6203 ZZ
420	K3300.0186	DU-bush 1510DU
430	K3400.0004	curved washer DIN 6888-5x7,5
440	K3500.0014	U-head DIN71752-10-40-M10
450	K3500.0022	ES-bolt
460	K3500.0026	chain lock 3/8" x 7/32"
470	K3700.0386	handwheel
480	K3900.0025	convoluted rubber gaiter 42CR764
490	K6540.0009	cable strap 2,5x98
500	K6540.0013	cable strap 3,6 x 200

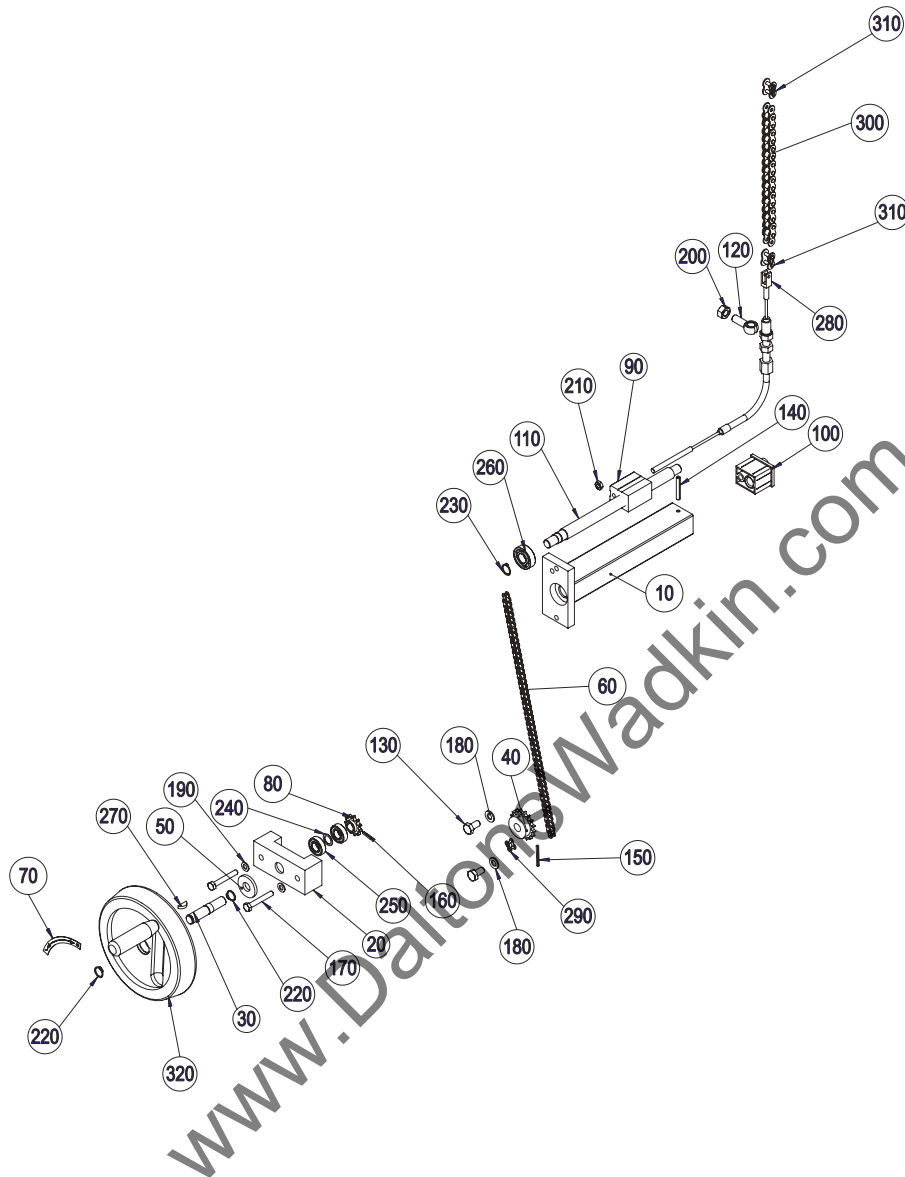
3.4.2 Elektromotive



Pos.	Article-No.	Designation
10	F9602.0681	housing
20	F9602.0691	cover
30	B3120.0050	sliding tube
40	B3120.0061	tube
50	F9603.0700	articulated head - M10
60	F3120.0531	spindle
70	F9602.0671	chopper disc
80	B0609.0030	chopper disc T5/12
90	F9602.0730	support
100	F3120.0600	cam disc
110	F9310.0570	nut
120	F9310.0560	guide
130	K3100.0662	set screw DIN 916-M5x6
140	K3100.0751	screw DIN 7500-M4x20
150	K3200.0001	washer DIN 125 A6,4
160	K3100.0446	cheese head screw DIN 7984 M6x20
170	K3400.0016	parallel key DIN6885 - A3x3x16
180	K3100.0233	cheese head screw DIN 912-M6x25
190	K3200.0045	hexagonal nut DIN 936-M10
200	K3200.0018	hexagonal nut DIN 934-M6
210	K3200.0013	circlip for shaft-10x1
220	K3500.0047	tooth belt 10T5/340
230	K6120.0161	motor
240	K3300.0071	ball bearing 6302-2RS1
250	F0802.0510	support tilt adjustment
260	K3200.0051	circlip for shaft DIN 471-A16
270	K3200.0079	self locking groove nut-M15x1
280	K3900.0015	Quadring-4217
290	K3200.0027	washer DIN 125 A4,3
300	K3200.0026	shim ring DIN 988-16x26x0,5
310	K3200.0002	washer DIN 125 A10,5
320	K3100.0014	hexagonal head screw M10x40
330	F9602.0610	washer
340	K3100.0200	pan head screw DIN 921-M6x10
350	F0880.0580	distance piece ø22 x 15
360	K3100.0431	slotted spring pin DIN 1481-3x24
370	K6730.0015	sensor

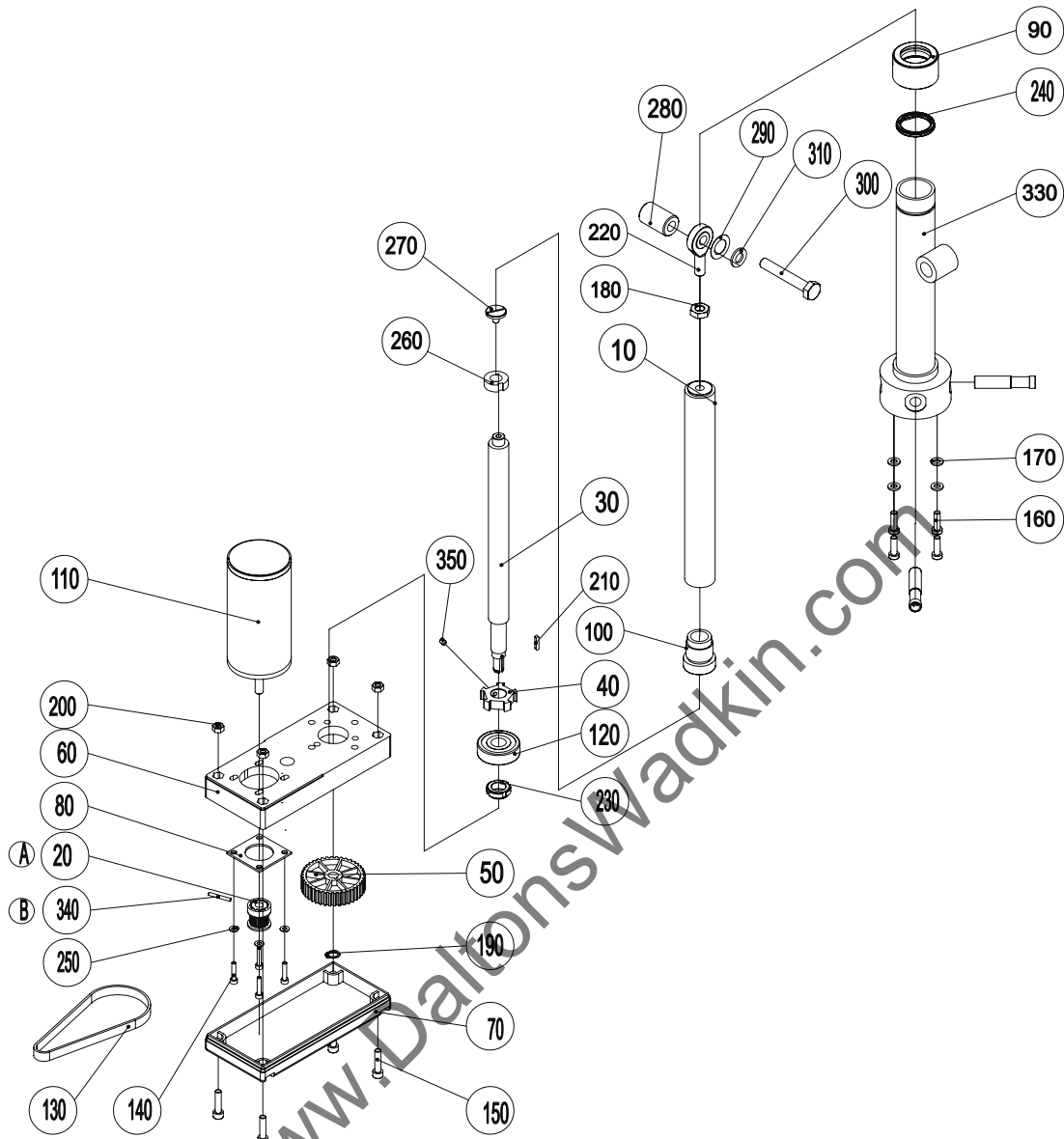
3.5 height adjustment

3.5.1 Manuel



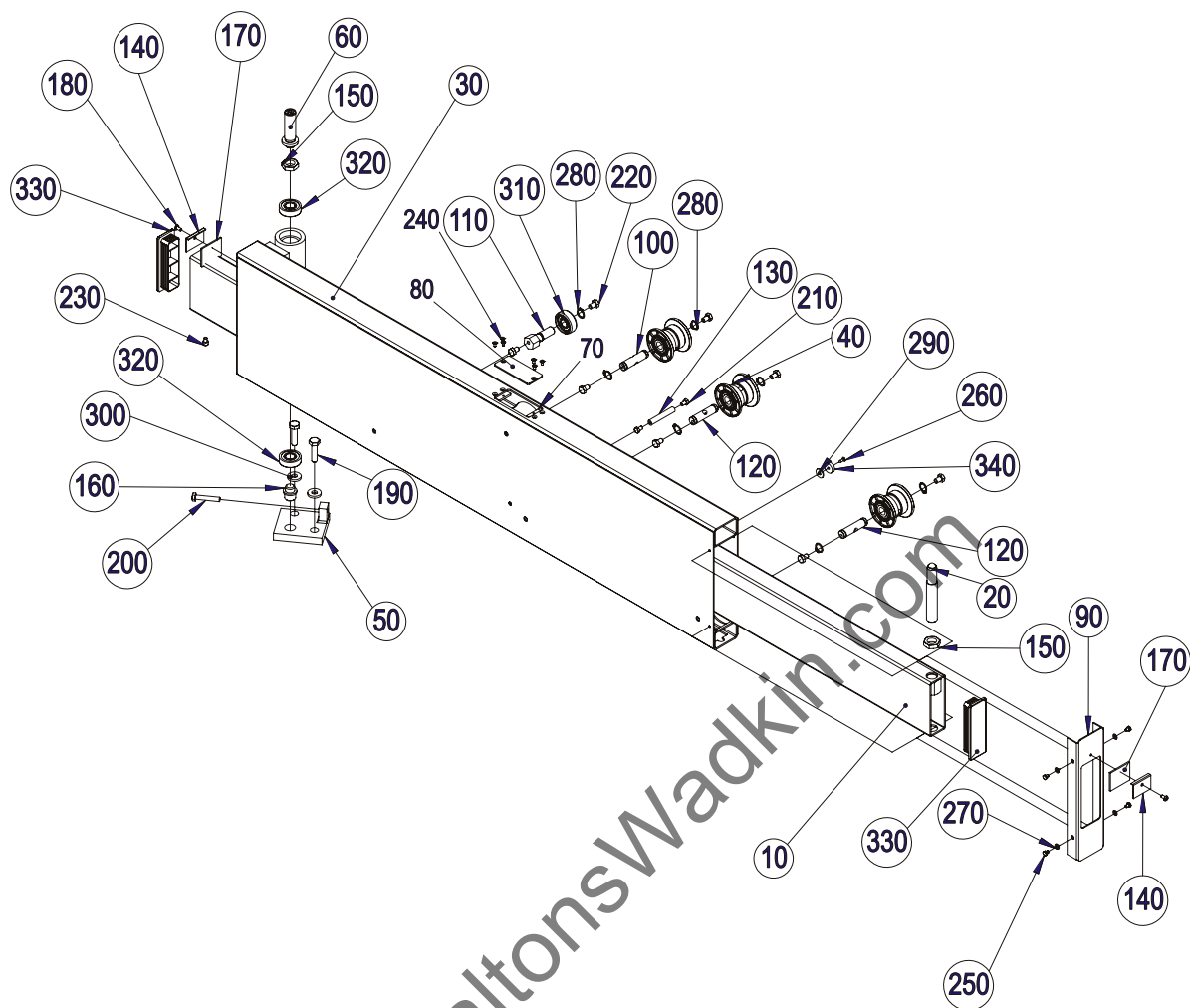
Pos.	Article-No.	Designation
10	B9319.0050	spindle bearing
20	F0703.0521	bearing housing
30	F0703.0531	shaft
40	F0703.0540	chain wheel z=17 3/8" x 7/32"
50	F0703.0550	washer D=40
60	F0811.0500	roller chain 3/8 x 7/32 (23 Glieder ca.450lg.)
70	F3586.0530	foil height adjustment
80	F8915.0580	chain wheel Z11
90	F9001.0520	nut
100	F9001.0530	counter bearing
110	F9504.0510	spindle
120	F9504.0580	eye bolt
130	K3100.0046	hexagonal head screw -M10x20
140	K3100.0083	slotted spring pin DIN 1481-6x45
150	K3100.0107	slotted spring pin DIN 1481-4x40
160	K3100.0170	slotted spring pin DIN 1481-4x20
170	K3100.0208	hexagonal head.-screw M8x55
180	K3200.0002	washer A10,5
190	K3200.0005	washer DIN 125-A8,4
200	K3200.0006	hexagonal nut DIN 934-M12
210	K3200.0036	hexagonal nut DIN 936-M8
220	K3200.0051	circlip for shaft DIN 471-A16
230	K3200.0057	circlip for shaft DIN 471-A17
240	K3200.0197	shim ring 15x21x1
250	K3300.0006	ball bearing DIN 625 - 6002_2RS
260	K3300.0060	ball bearing DIN 625-6203 ZZ
270	K3400.0004	curved washer DIN 6888-5x7,5
280	K3500.0010	bowden cable 1620lg.
290	K3500.0026	chain lock 3/8" x 7/32"
300	K3500.0038	roller chain 5/8" x 3/8" x 270gl.QHD
310	K3500.0065	chain lock 5/8" x 3/8"
320	K3700.0386	handwheel

3.5.2 Elektromotive



Pos.	Article-No.	Designation
10	B9603.0050	sliding tube
20	B0609.0030	chopper disc T5/12 mit Muffe
30	F3110.0571	spindle
40	F3120.0600	cam disc
50	F9602.0671	chopper disc
60	F9602.0681	housing
70	F9602.0691	cover
80	F9602.0730	support
90	F9310.0560	guide
100	F9310.0570	nut
110	K6120.0161	motor
120	K3300.0071	ball bearing 6302-2RS1
130	K3500.0047	tooth belt 10T5/340
140	K3100.0751	screw DIN 7500-M4x20
150	K3100.0233	cheese head screw DIN 912-M6x25
160	K3100.0446	cheese head screw DIN 7984 M6x20
170	K3200.0001	washer DIN 125 A6,4
180	K3200.0045	hexagonal nut DIN 936-M10
190	K3200.0013	circlip for shaft-10x1
200	K3200.0018	hexagonal nut DIN 934-M6
210	K3400.0016	parallel key DIN6885 - A3x3x16
220	F9603.0700	articulated head - M10
230	K3200.0079	self locking groove nut-M15x1
240	K3900.0015	Quadring-4217
250	K3200.0027	washer DIN 125 A4,3
260	F9602.0610	washer
270	K3100.0200	pan head screw DIN 921-M6x10
280	F0680.0770	distance piece
290	K3200.0026	shim ring DIN 988-16x26x0,5
300	K3100.0261	hexagonal head screw -M10x65
310	K3200.0002	washer DIN 125 A10,5
320	K6730.0015	sensor
330	B3110.0061	tube f. height adjustment
340	K3100.0431	slotted spring pin DIN 1481-3x24
350	K3100.0662	set screw DIN 916-M5x6

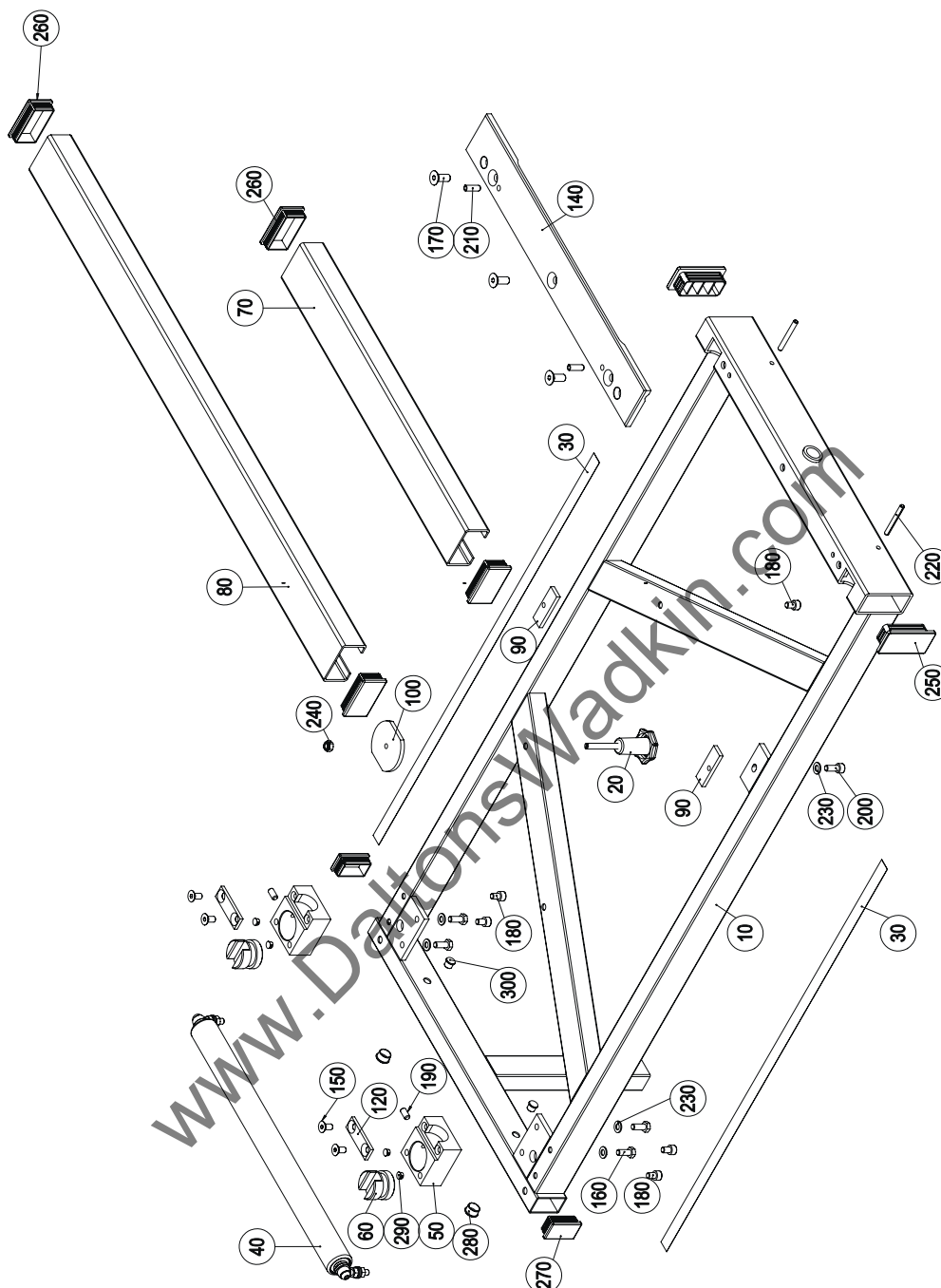
4. Swinging arm



Pos.	Article-No.	Designation	Article-No.	Designation
10	B0608.0021	telescopic tube 3000/compact	240	K3100.0843 counter sunk screw -M4x8
	B0680.0022	telescopic tube 3200	250	K3100.0853 hexagonal head screw -M5x6
20	B0608.0040	bolt	260	K3100.0856 screw P3,9x13-H
30	B0808.0055	housing F92 - WA8	270	K3200.0015 washer DIN 125-A5,3
	B0808.0065	housing compact	280	K3200.0017 circlip for shaft DIN 471-A15
40	B9305.0140	guide roller with bearing	290	K3200.0108 washer DIN 9021-A6,4
50	F0608.0510	support	300	K3200.0160 washer DIN 7349-10,5x25x4
60	F0608.0640	swinging arm bolt, top	310	K3300.0007 ball bearing 6202 umtl.
70	F0608.1060	plate	320	K3300.0846 angular ball bearing 7203-2RS
80	F0808.0565	cover	330	K3700.0003 cap 120x40x3
90	F0808.0580	cap	340	K3700.0367 magnet
100	F3050.0940	axis		
110	F3050.0950	eccentric		
120	F3050.0960	axis		
130	F3050.0970	stop		
140	F3550.0590	clamping angle		
150	F8807.1760	hexagonal nut M20x8-SW 27		
160	F9305.0710	swinging arm bolt, bottom		
170	F9509.1910	felt		
180	K3100.0002	oval head screw DIN 7380-M5x10		
190	K3100.0147	hexagonal head screw. -M10x40		
200	K3100.0161	hexagonal head screw -M8x45		
210	K3100.0211	hexagonal head screw M6x10		
220	K3100.0217	hexagonal head screw -M8x12		
230	K3100.0450	cheese head screw DIN 912-M6x8		

5. Cross slide

5.1 Cross slide NT/T/TE

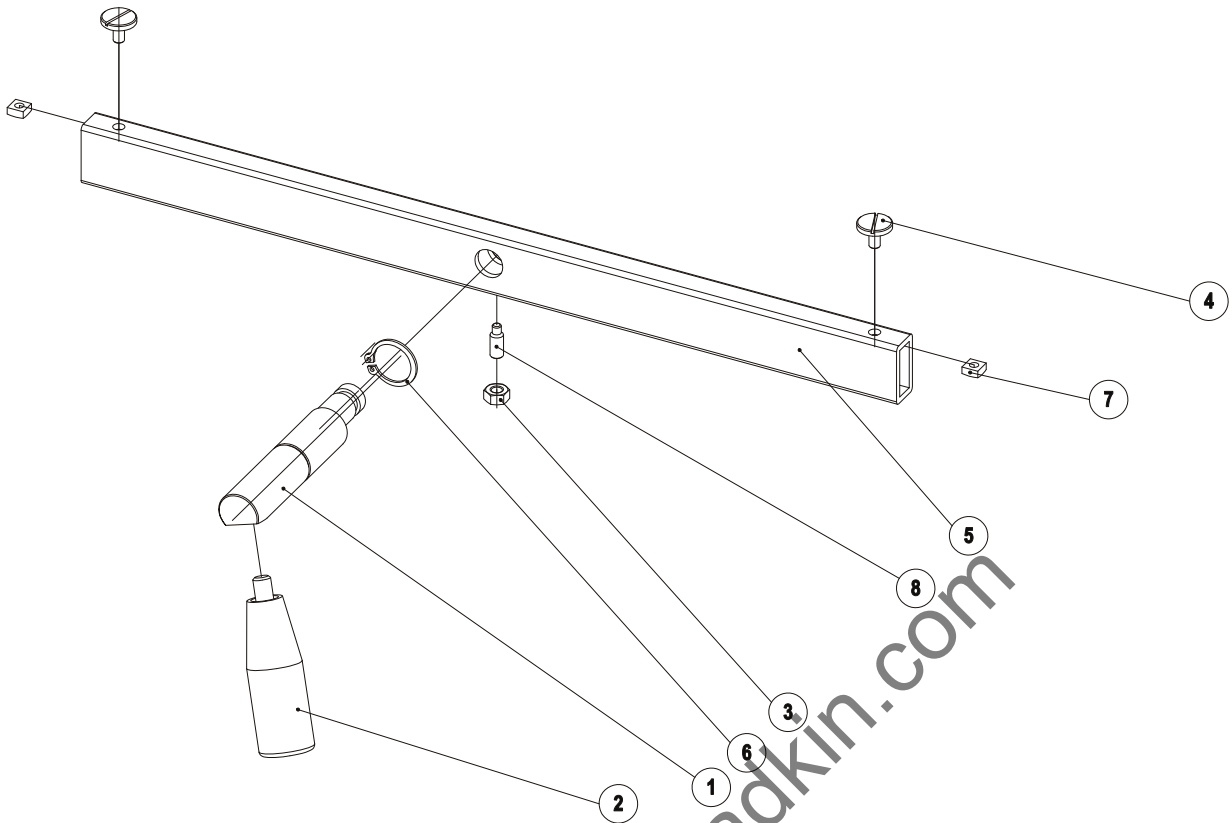


Pos.	Article-No.	Designation	Pos.	Article-No.	Designation
10	B0617.0070	cross slide frame	140	F9509.0712	guide rail
20	B9317.0130	star grip screw M8	150	K3100.0007	counter sunk screw M8x16
30	B9317.0191	steel strip	160	K3100.0008	hexagonal head screw M8x20
40	B9324.0063	roller (465mm long)	170	K3100.0044	counter sunk screw M10x25
50	F9317.0510	support guide 90°	180	K3100.0047	cheese head screw DIN 912 M8x12
60	F9317.0520	guide 90°	190	K3100.0048	set screw M8x16
70	F9317.0620	c-profile 1	200	K3100.0234	cheese head screw DIN 912 M8x20
80	F9317.0630	c-profile 2	210	K3100.0290	slotted spring pin DIN 1481-8x24
90	F9317.0641	clamping piece 1	220	K3100.0660	slotted spring pin 6x55
100	F9317.0650	clamping piece 2	230	K3200.0005	washer DIN 125 A8,4
110	F9317.0670	rubber guide	240	K3200.0022	self locking nut DIN 985-M8
120	F9317.0681	clamping piece	250	K3700.0010	cap 80x40x4
130	F9317.0821	flat steel	260	K3700.0012	square plug 70x40x2
			270	K3700.0013	square plug 50x30x2

280 K3700.0049 cap DP687 D=17,4
290 K3700.0195 cap
300 K3700.0202 blind plug D=11,1

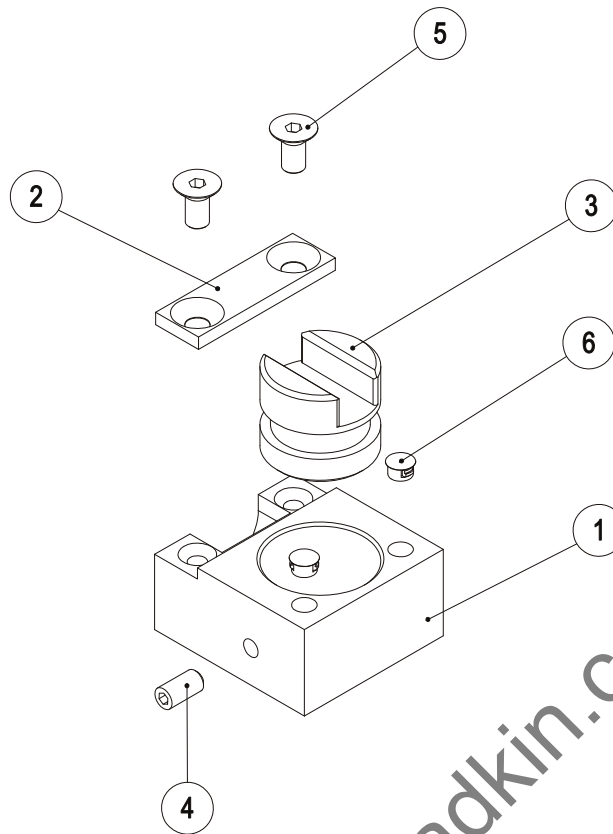
www.DaltonsWadkin.com

5.1.1 Eccentric clamping



Pos.	Article-No.	Designation
1	F9509.1840	shaft
2	K3700.0160	grip-M8
3	K3200.0018	hexagonal nut DIN 934-M6
4	K3100.0141	pan head screw DIN 921-M5x10
5	F9509.1131	tube
6	K3200.0021	circlip for shaft DIN 471-20x1,2
7	K3200.0041	square nut DIN 557-M5
8	K3100.0184	set screw M6x16 DIN915

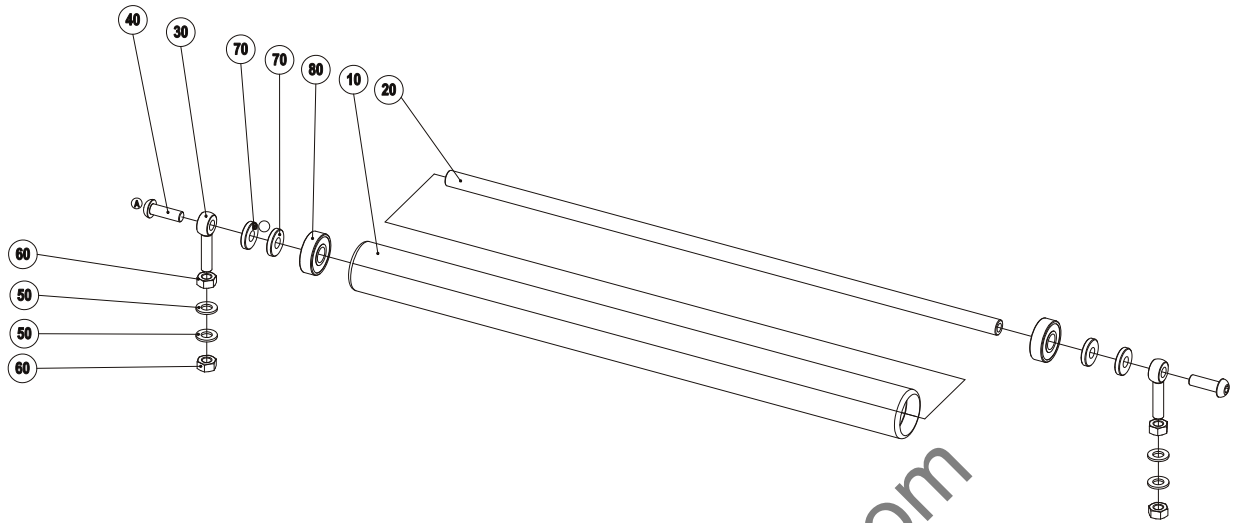
5.1.2 Guide 90°



Pos.	Article-No.	Designation
1	F9317.0510	support guide 90°
2	F9317.0681	clamping piece
3	F9317.0520	guide 90°
4	K3100.0048	set screw-M8x16
5	K3100.0007	counter sunk screw -M8x16
6	K3700.0195	Mini-cap

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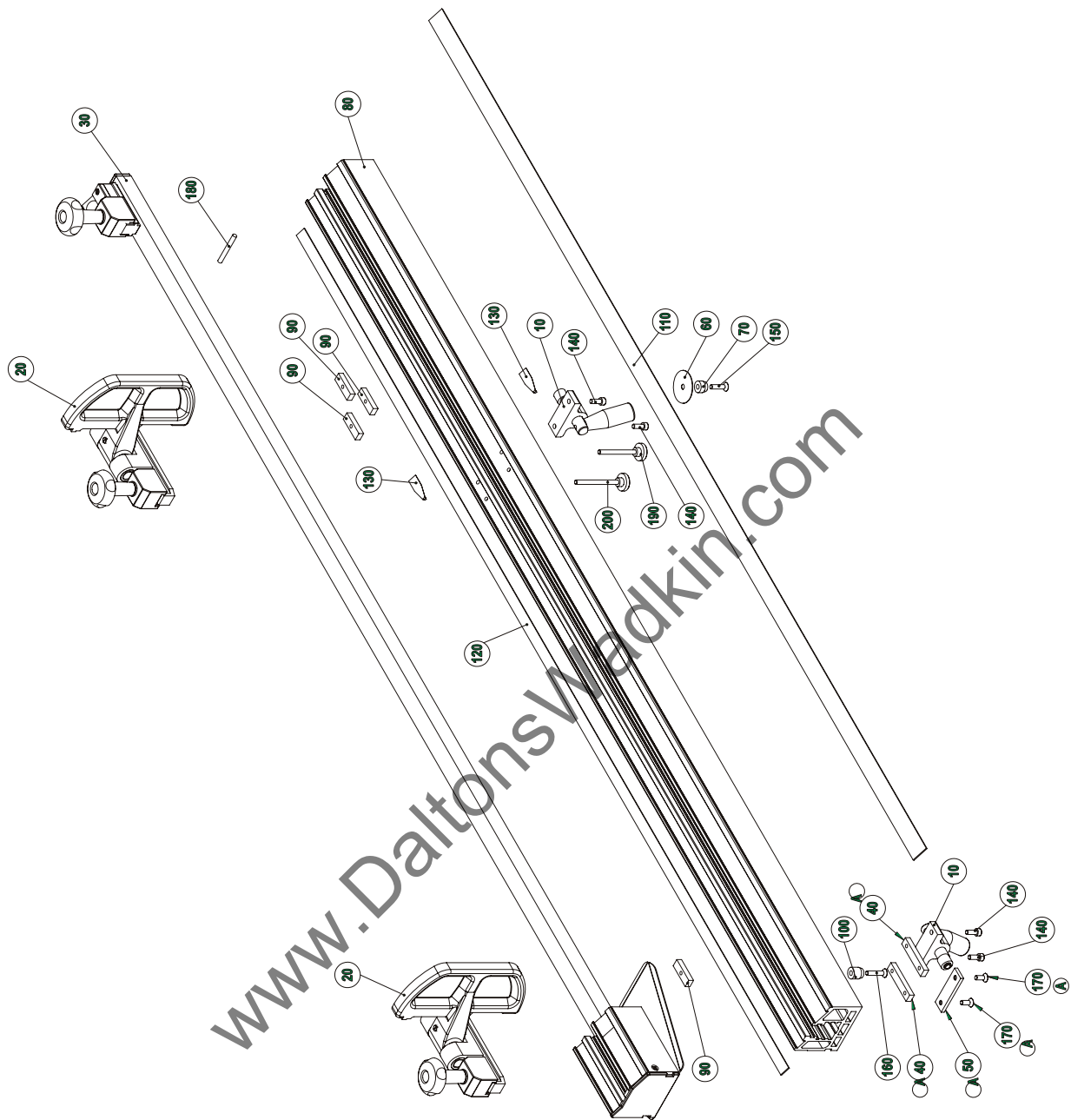
5.1.3 Roller



Pos.	Article-No.	Designation
10	F9324.0640	roller
20	F9324.0650	axis
30	K3100.0049	eye bolt M8x35
40	K3100.0050	oval head screw DIN 7380-M8x25
50	K3200.0005	washer DIN 125-A8,4
60	K3200.0104	hexagonal nut DIN 934-M8
70	K3200.0198	washer DIN 7349-8,4x21x4
80	K3300.0009	ball bearing DIN 625-6201_ZZ

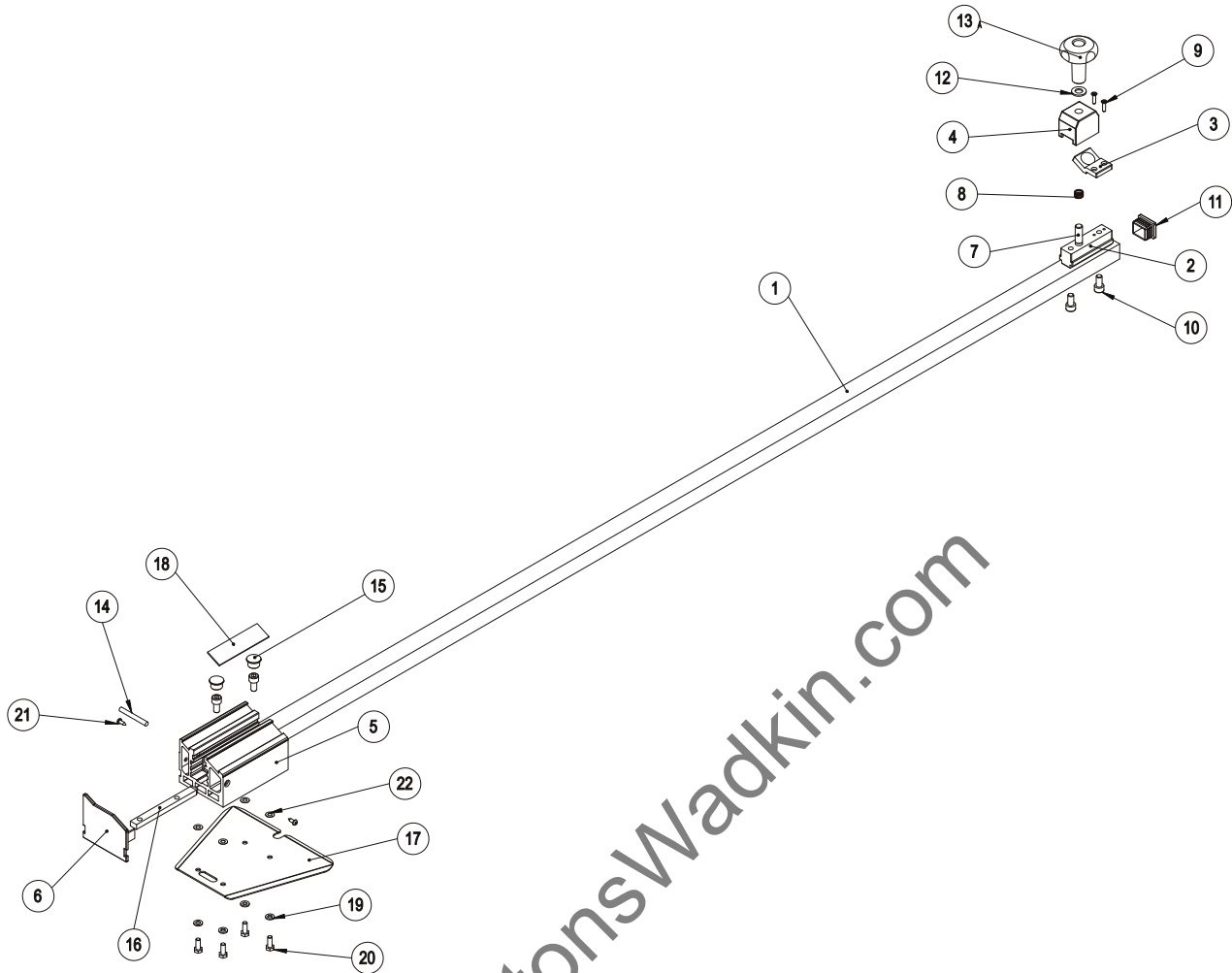
6. Crosscut fence

6.1 Crosscut fence NT/T/TE



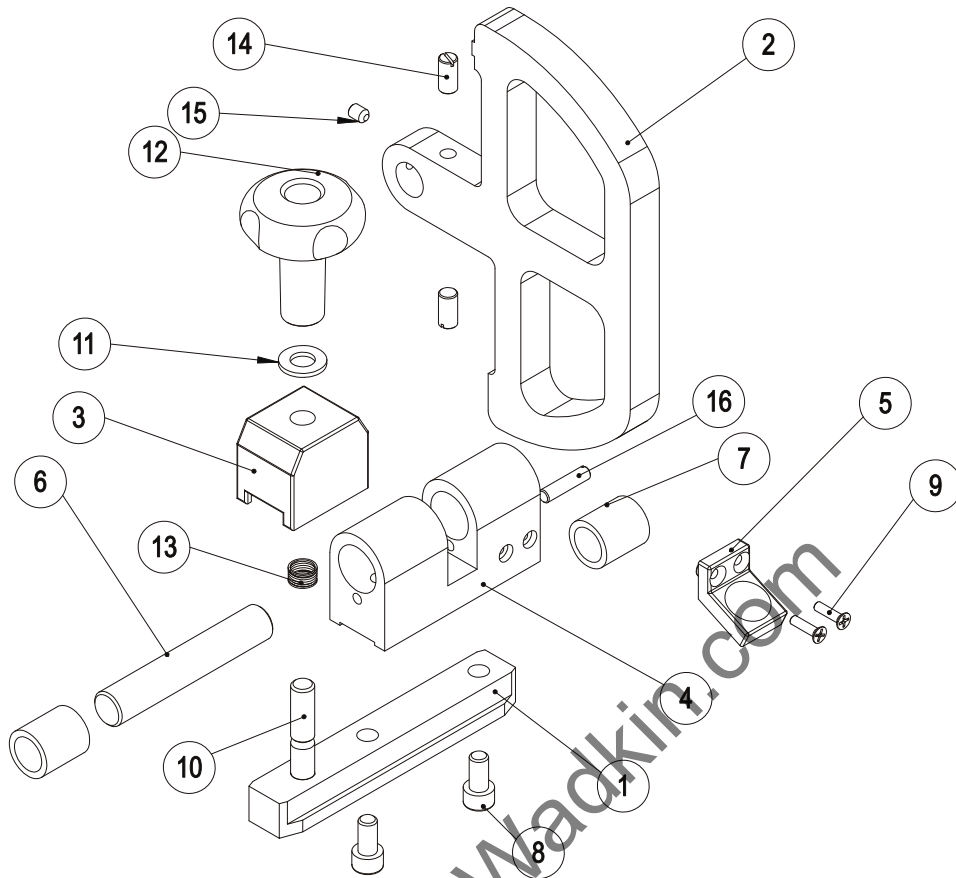
Pos.	Article-No.	Designation	140	K3100.0043	cheese head screw DIN 912-M6x16
10	B9315.0080	eccentric clamping	150	K3100.0053	counter sunk screw -M6x25
20	B9605.0010	flip stop	160	K3100.0082	counter sunk screw -M6x30
30	B9605.0021	extension Crosscut fence	170	K3100.0095	counter sunk screw -M6x16
40	F0645.0540	insert	180	K3100.0311	grooved taper pin DIN1471-6x50
50	F0645.0550	base	190	K3700.0018	knurled nut DIN 464-M6x60
60	F9315.0790	shim ring	200	K3700.0106	knurled nut M6x70 DIN464
70	F9509.1060	center bush			
80	F9605.0591	profile Crosscut fence			
90	F9605.0640	flat steel.			
100	F9605.0720	center bush			
110	F9605.0810	measuring rule 60-1669mm / 21/2 - 651/2 Zoll			
120	F9605.0820	measuring rule 1650 - 3250mm / 65 - 128 Zoll			
130	F9605.0840	angle bracket			

6.1.1 Extension



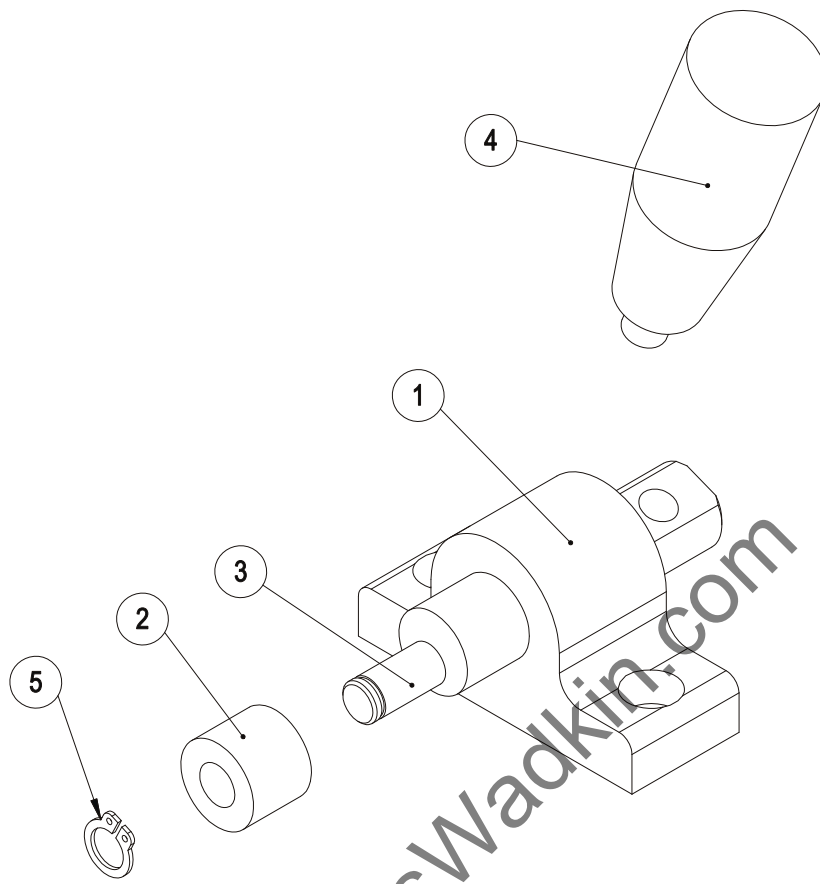
Pos.	Article-No.	Designation
1	F9605.0580	tube 30x25x2x1733
2	F9605.0891	guide MI
	F9605.0580	guide QHD
3	F9605.0620	magnifying glass
4	F9605.0601	clamping piece 38x33x45
5	F9605.0540	profile
6	F9605.0631	cap
7	K3100.0476	set screw M10x45
8	K3600.0015	pressure spring 12x0,8x36
9	K3100.0056	counter sunk screw M4x16
10	K3100.0085	cheese head screw DIN 912-M8x16
11	K3700.0089	plug 30x25x2
12	K3200.0002	washer A10,5
13	K3700.0147	star grip nut D=50, H=62
14	K3100.0311	grooved taper pin DIN1471-6x50
15	K3700.0104	blind plug D=15,9
16	F9605.0660	flat steel
17	F9605.0570	plate
18	F9605.0730	label
19	K3200.0001	washer DIN 125-A6,4
20	K3100.0089	hexagonal head screw -M6x16
21	K3100.0310	ABC-SPAX-screw Typ S 4x12
22	K3200.0117	shim ring DIN 988-6x12x0,5

6.1.2 flip stop



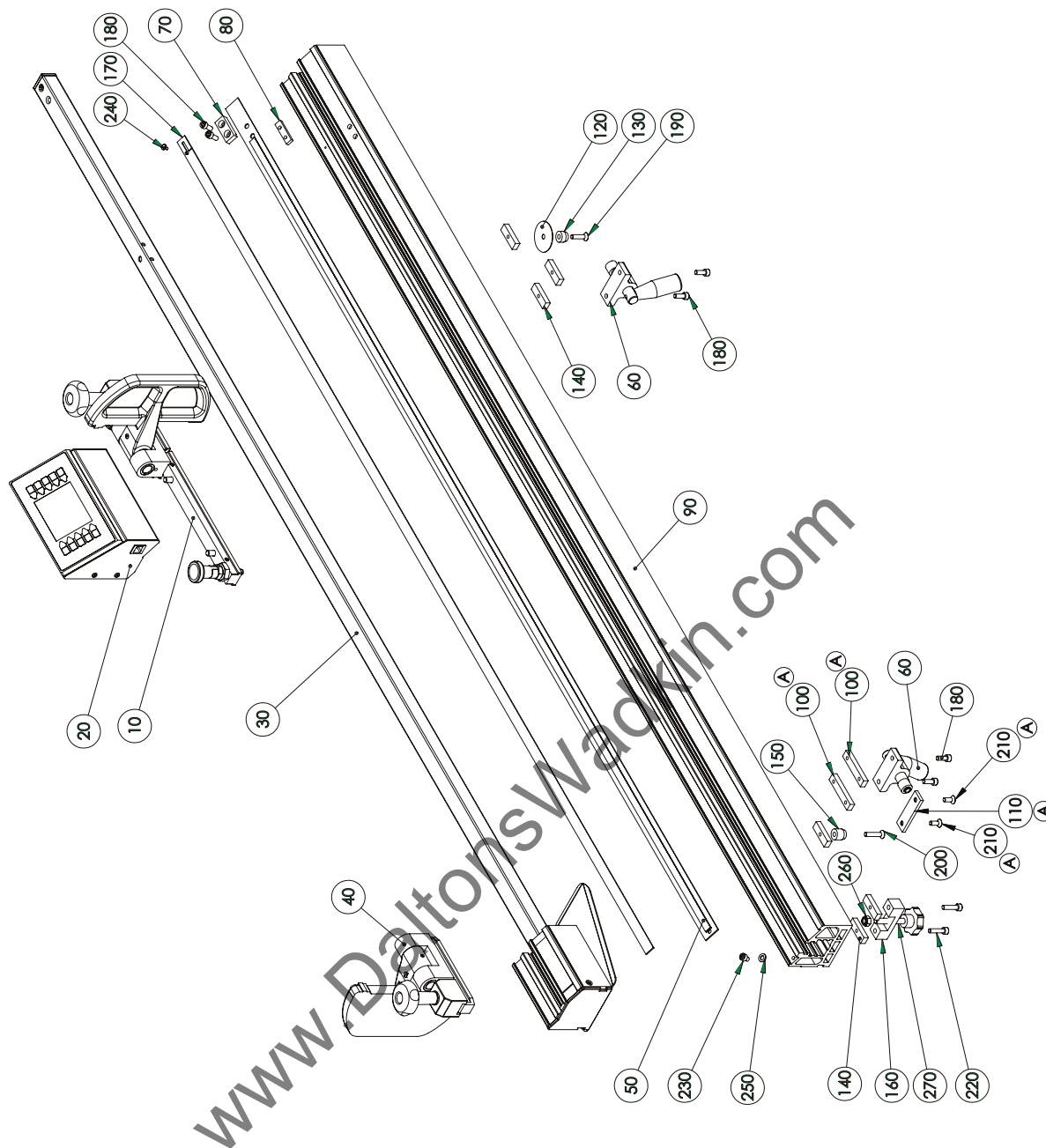
Pos.	Article-No.	Designation
1	F9605.0550	guide rail 25x17,5x138
2	F9605.1030	throw-over stop
3	F9605.0601	clamping piece 38x33x45
4	F9605.1040	bearing block
5	F9605.0610	magnifying glass
6	F9605.0690	bolt \varnothing 16g6x90
7	K3300.0034	bearing 162225 SINT
8	K3100.0085	cheese head screw DIN 912-M8x16
9	K3100.0056	counter sunk screw M4x16
10	K3100.0476	set screw M10x45
11	K3200.0002	washer A10,5
12	K3700.0147	star grip nut D=50, H=62
13	K3600.0015	pressure spring 12x0,8x36
14	K3100.0062	set screw M8x16
15	K3100.0032	set screw DIN 916-M6x8
16	K3100.0308	set screw DIN551 M6x25 PA

6.1.3 Eccentric clamping



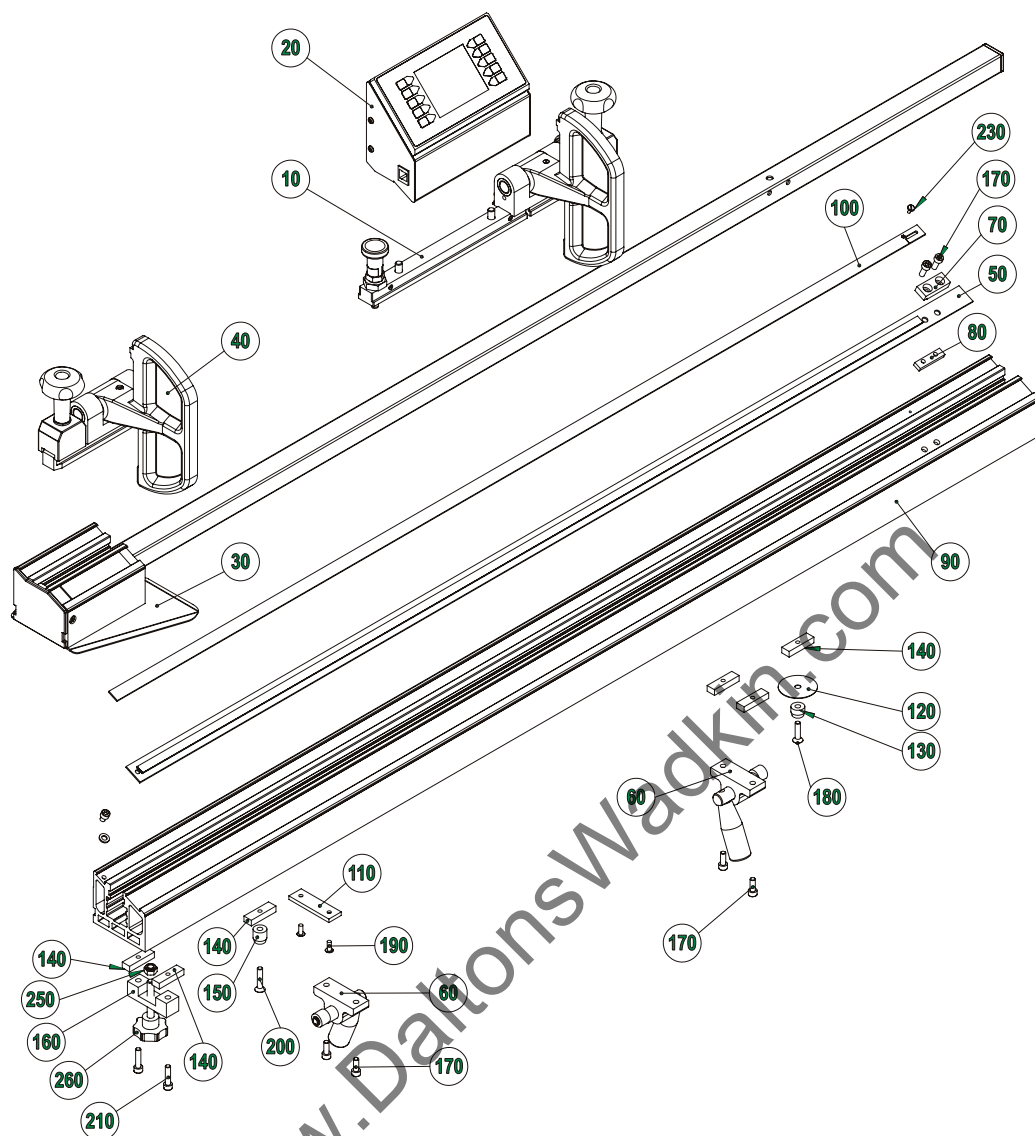
Pos.	Article-No.	Designation
1	F9315.0650	holder
2	F9315.0640	roller für eccentric
3	F9315.0630	eccentric
4	K3700.0160	grip-M8
5	K3200.0025	circlip for shaft DIN 471-A8

6.2 Crosscut fence TE/T/NT DIGIT L 3200



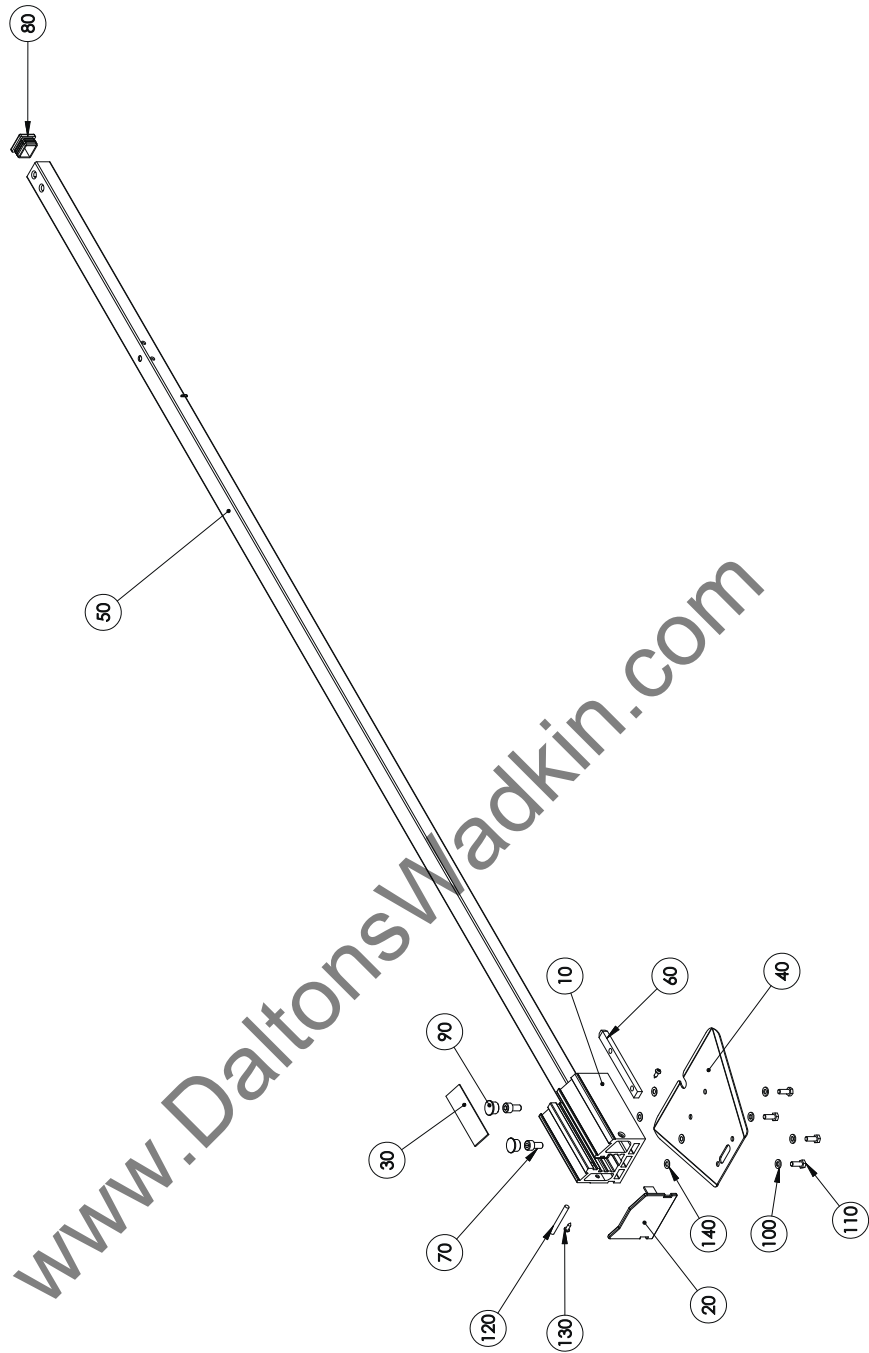
Pos.	Article-No.	Designation			
10	B0640.0080	fine adjustment	180	K3100.0043	cheese head screw DIN 912-M6x16
20	B0640.0100	housing	190	K3100.0053	counter sunk screw -M6x25
30	B0645.0020	extension DIGIT_L 90°	200	K3100.0082	counter sunk screw -M6x30
40	B0645.0025	flip stop WA 3200_L	210	K3100.0095	counter sunk screw -M6x16
50	B0645.0030	magnetic strip rail Digit_L 90°	220	K3100.0233	cheese head screw DIN 912-M6x25
60	B9315.0080	eccentric clamping	230	K3100.0450	cheese head screw DIN 912-M6x8
70	F0210.0850	stop	240	K3100.0752	pan head screw DIN921-M3x8
80	F0210.0851	insert	250	K3200.0001	washer DIN 125-A6,4
90	F0645.0510	stop profile Digit_L	260	K3200.0022	self locking nut DIN 985-M8
100	F0645.0540	insert	270	K3700.0116	star grip screw M8x50
110	F0645.0550	base			
120	F9315.0790	shim ring			
130	F9509.1060	center bush			
140	F9605.0640	flat steel.			
150	F9605.0720	center bush			
160	F9606.0580	flat steel 20x20x63			
170	F9606.0680	measuring rule 1760-130mm / 70-5zoll			

6.2.1 Crosscut fence TE/T/NT DIGIT L



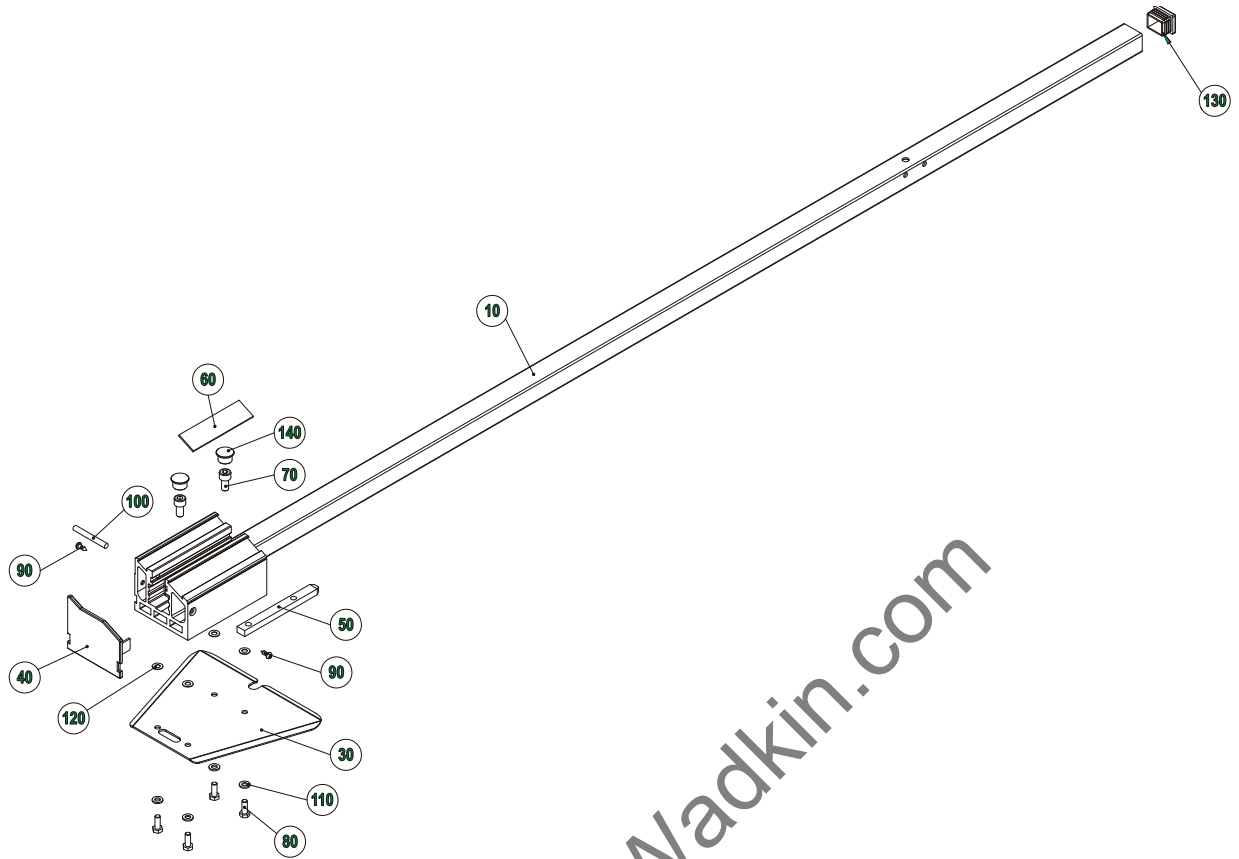
Pos.	Article-No.	Designation			
10	B0640.0080	fine adjustment	240	K3200.0001	washer DIN 125 A6,4
20	B0640.0100	housing	250	K3200.0022	safety nut DIN 985-M8
30	B0645.0016	extension 2500mm	260	K3700.0116	star grip nut M8x50
40	B0645.0025	flip stop			
50	B0645.0035	magnetic strip 2500mm			
60	B9315.0080	eccentric clamping			
70	F0210.0850	stop			
80	F0210.0851	insert			
90	F0645.0560	stop profile 2500			
100	F0645.0580	measuring rule 2500mm			
110	F9315.0691	support			
120	F9315.0790	shim ring			
130	F9509.1060	center bush			
140	F9605.0640	flat steel			
150	F9605.0720	center bush			
160	F9606.0580	flat steel			
170	K3100.0043	cheese head screw DIN 912-M6x16			
180	K3100.0053	counter sunk screw DIN 7991 M6x25			
190	K3100.0064	blind rivet 4,8x12			
200	K3100.0082	counter sunk screw DIN 7991 M6x30			
210	K3100.0233	cheese head screw DIN 912-M6x25			
220	K3100.0450	cheese head screw DIN 912 M6x8			
230	K3100.0752	pan head screw DIN 921-M3x8			

6.2.2 Extension 3200



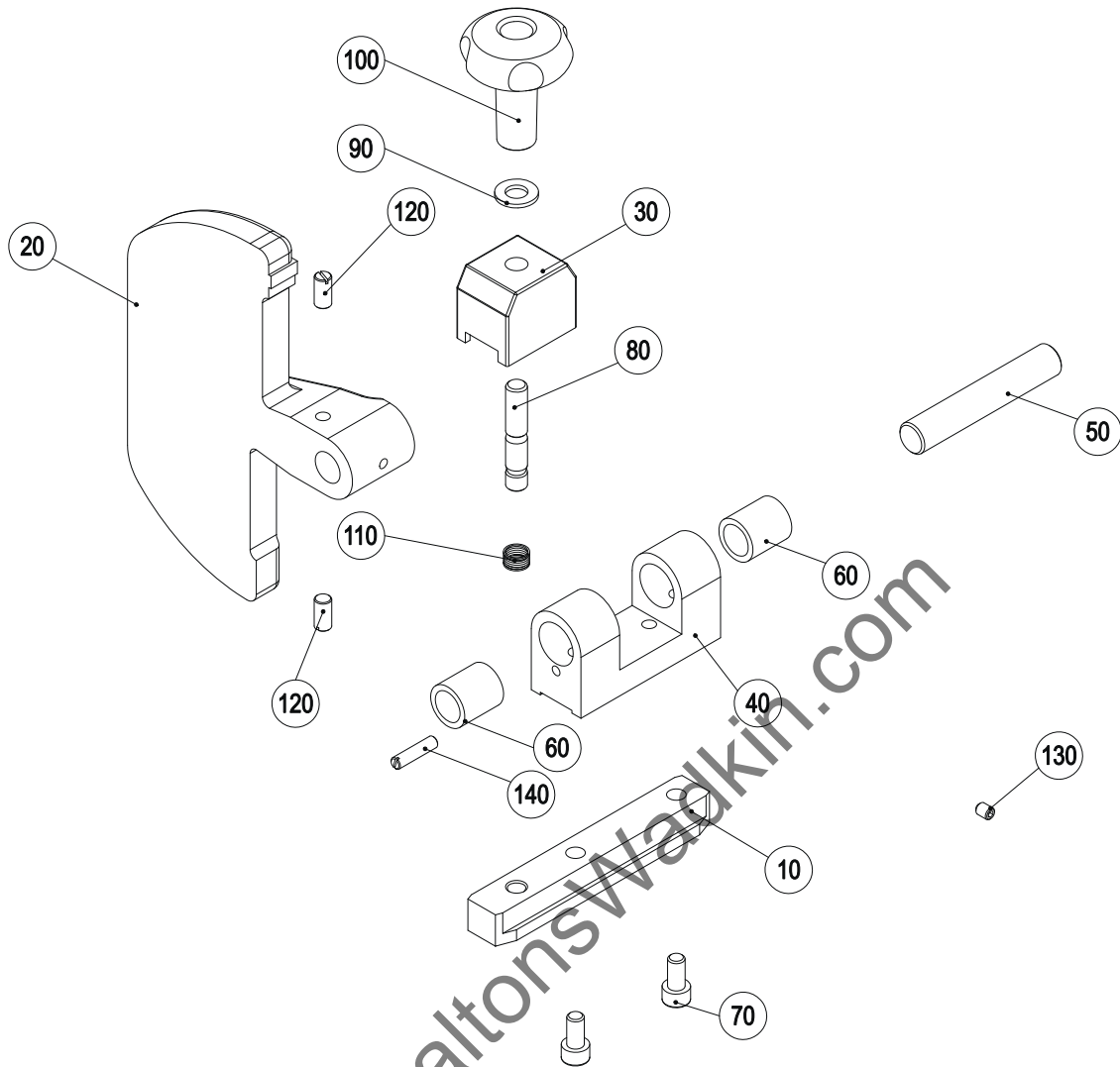
Pos.	Article-No.	Designation
10	F9605.0540	profile 2.throw-over stop
20	F9605.0631	cap
30	F9605.0730	label
40	F9605.0570	plate
50	B0640.0120	tube
60	F9605.0660	flat steel
70	K3100.0085	cheese head screw DIN 912 M8x16
80	K3700.0089	plug 30x25x2
90	K3700.0104	blind plug D=15,9
100	K3200.0001	washer DIN 125 A6,4
110	K3100.0089	hexagonal head screw -M6x16
120	K3100.0311	grooved taper pin DIN 1471 6x50
130	K3100.0310	ABC-SPAX-screw Typ S 4x12
140	K3200.0117	shim ring DIN 988-6x12x0,5

6.2.3 Extension 2500



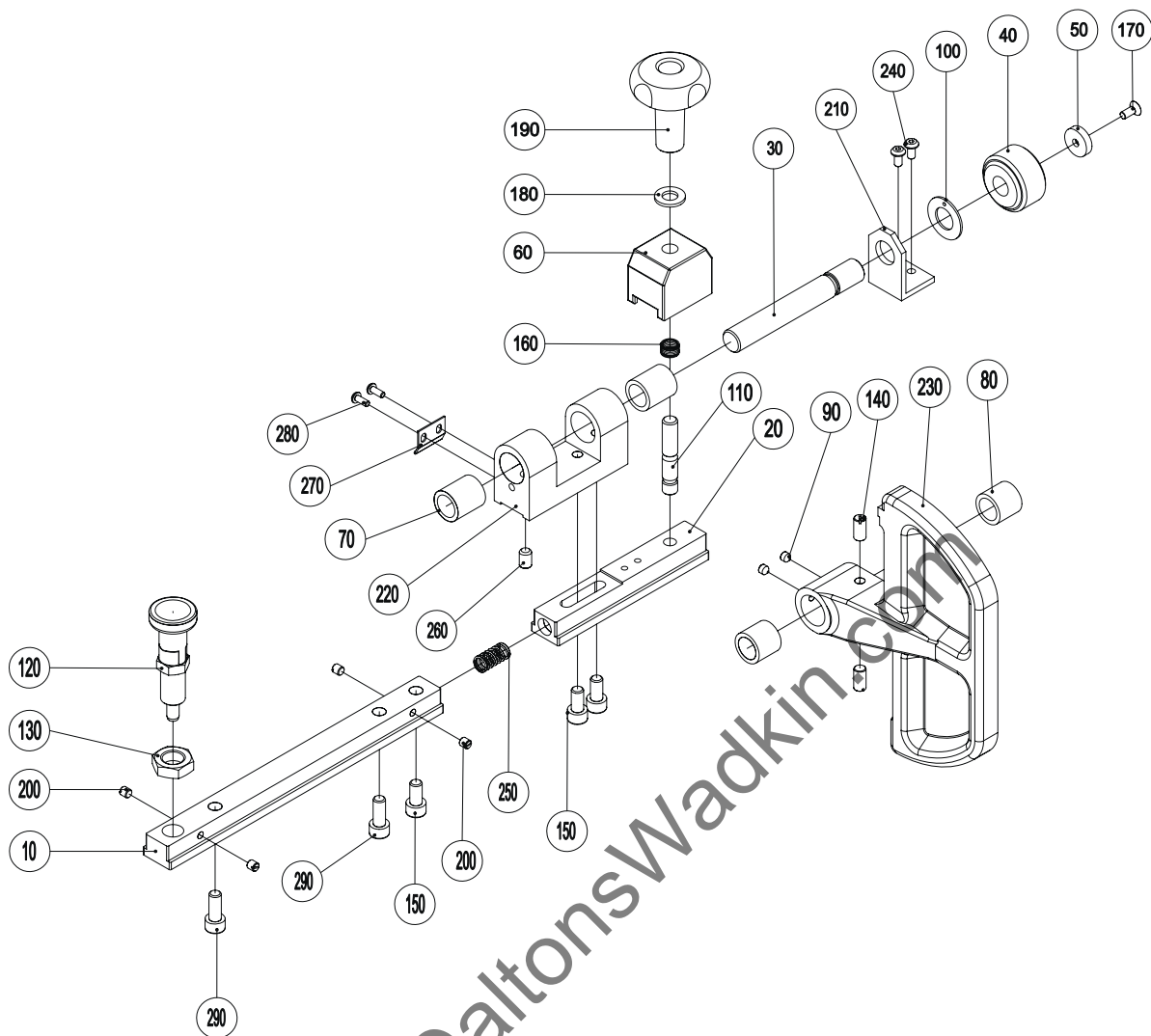
Pos.	Article-No.	Designation
10	B0645.0050	tube
20	F9605.0540	profil
30	F9605.0570	plate
40	F9605.0631	cap
50	F9605.0660	flat steel
60	F9605.0730	label
70	K3100.0085	cheese head screw DIN 912 M8x16
80	K3100.0089	hexagonal head screw M6x16
90	K3100.0310	screw Typ S 4x12
100	K3100.0311	grooved taper pin DIN 1471 6x50
110	K3200.0001	washer DIN 125 A6,4
120	K3200.0117	shim ring DIN 988-6x12x0,5
130	K3700.0089	square plug 30x25x2
140	K3700.0104	plug D=15,9

6.2.4 Flip stop



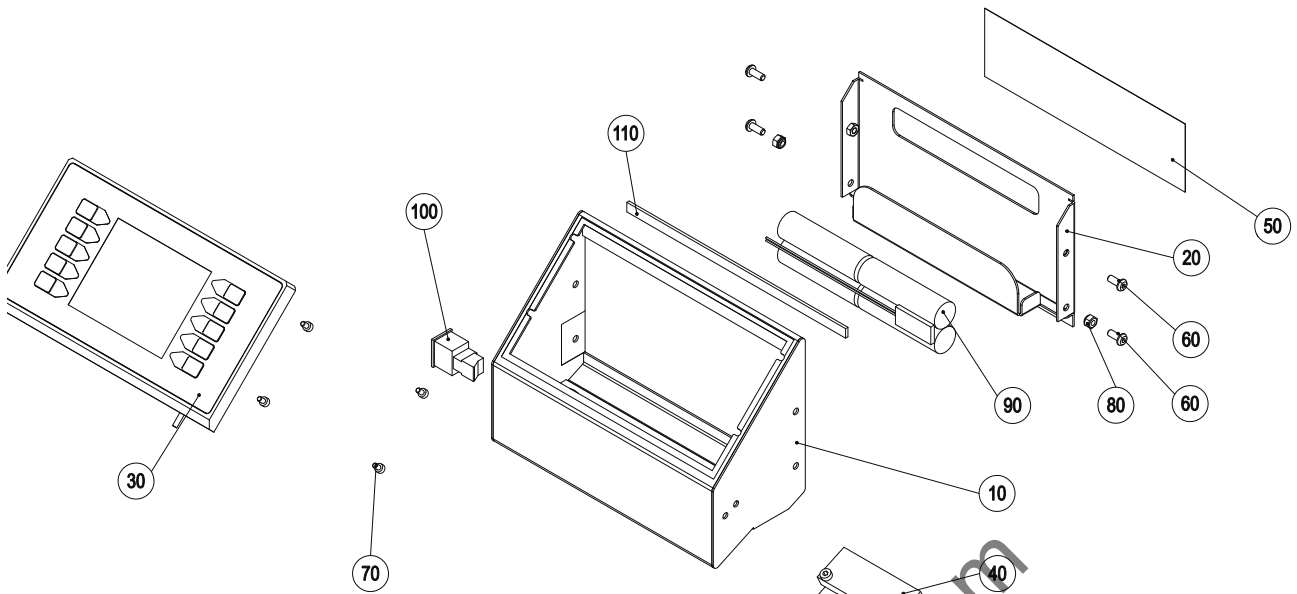
Pos.	Article-No.	Designation
10	F9605.0550	guide rail 25x17,5x138
20	F9605.0521	throw-over stop
30	F9605.0601	clamping piece 38x33x45
40	F9605.0530	bearing block 50x32x91
50	F9605.0690	bolt \varnothing 16g6x90
60	K3300.0034	bearing 162225 SINT
70	K3100.0085	cheese head screw DIN 912 M8x16
80	K3100.0476	set screw M10x45
90	K3200.0002	washer DIN 125 A10,5
100	K3700.0147	star grip nut
110	K3600.0015	pressure spring 12x0,8x36
120	K3100.0062	set screw M8x16
130	K3100.0032	set screw DIN 916-M6x8
140	K3100.0308	set screw DIN551 M6x25 PA

6.2.5 Fine adjustment



Pos.	Article-No.	Designation
10	F0640.0540	guide rail
20	F0401.0510	clamping rail
30	F0301.0550	guide axis
40	F0401.0530	adjustment nut
50	F0301.0580	washer
60	F9605.0601	clamping piece 38x33x45
70	K3300.0034	bearing 162225 SINT
80	K3300.0069	bearing ø16/ø22x20
90	K3100.0756	set screw DIN 914-M6x6
100	K3300.0079	DU- spacer disc-WC14DU
110	K3100.0476	set screw M10x45
120	K3700.0023	index bolt GN617.1-8-A
130	K3200.0114	hexagonal nut DIN 936-M16x1,5
140	K3100.0062	set screw M8x16
150	K3100.0085	cheese head screw DIN 912 M8x16
160	K3600.0015	pressure spring 12x0,8x36
170	K3100.0109	counter sunk screw -M5x12
180	K3200.0002	washer DIN 125 A10,5
190	K3700.0147	star grip nut
200	K3100.0610	set screw DIN 551-M6x6
210	F0401.0520	angle bracket
220	F9605.0530	bearing block 50x32x91
230	F0301.0510	throw-over stop
240	K3100.0002	oval head screw ISO 7380 M5x10
250	K3600.0001	pressure spring D-192
260	K3100.0124	set screw-DIN 913-M8x12
270	F0301.0600	indicator
280	K3100.0352	oval head screw ISO 7380 M4x10
290	K3100.0234	cheese head screw DIN 912 M8x20

6.2.6 Housing

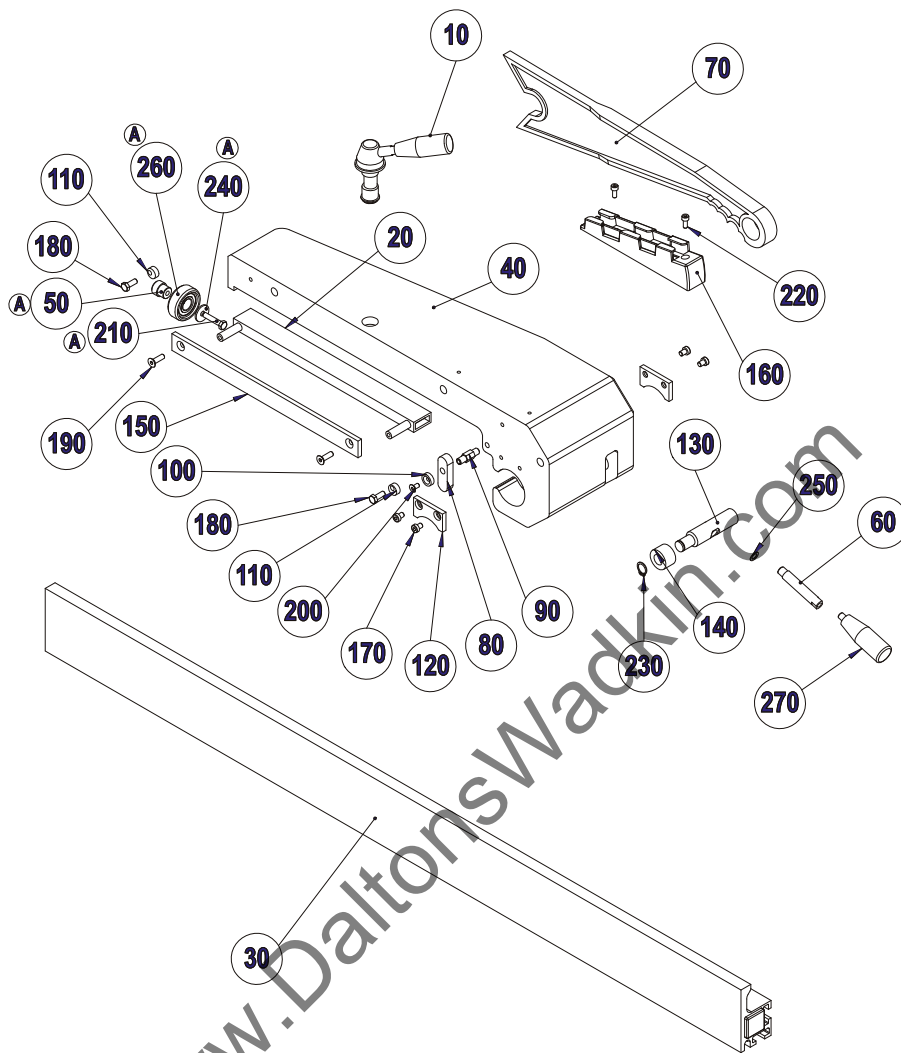


Pos.	Article-No.	Designation
10	B0640.0061	operating housing WGA_LD 08
20	B0640.0071	cover für housing WGA_LD 08
30	B0640.0090	panel
40	B0640.0130	holder
50	F0640.0730	foil
60	K3100.0352	oval head screw ISO 7380 M4x10
70	K3100.0885	cheese head screw M3x5 DIN 912
80	K3200.0054	self locking nut DIN 985-M4
90	K6130.0022	Lipo-Pack US 18650V 1600mA 2S2P
100	K6420.0584	bush 0,25-1,25mm ²
110	K9400.0352	rubber

www.DaltonsWadkin.com

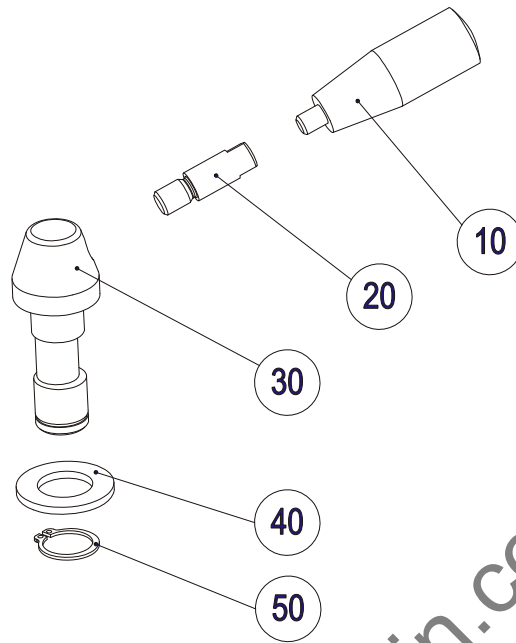
7. Rip fence

7.1 Without fine adjustment NT/T/TE



Pos.	Article-No.	Designation			
10	B9325.0066	eccentric lever	210	K3100.0198	hexagonal head screw -M6x30
20	B9325.0070	clamping	220	K3100.0238	cheese head screw DIN 912 M5x12
30	B9325.0130	stop profile	230	K3200.0014	circlip for shaft DIN 471-14x1
40	F0106.0511	rip fence	240	K3200.0090	washer DIN R6,6
50	F0615.0500	support	250	K3200.0177	safety washer S8
60	F2003.0811	clamping lever	260	K3300.0007	ball bearing 6202 umtl.
70	F9002.0930	push stick	270	K3700.0160	grip-M8
80	F9303.0580	parallel key 16x10x50			
90	F9303.0590	support			
100	F9303.0640	stop Rd.16h11x5lg.			
110	F9325.0520	guide Rd.14x6			
120	F9325.0590	wiper			
130	F9325.0601	shaft			
140	F9325.0610	eccentric			
150	F9325.0630	clamping strip Fl.25x6x321lg.			
160	F9514.0561	push stick holder			
170	K3100.0066	cheese head screw DIN 7984 M6x8			
180	K3100.0089	hexagonal head screw -M6x16			
190	K3100.0152	counter sunk screw M6x20			
200	K3100.0157	counter sunk screw M5x10			

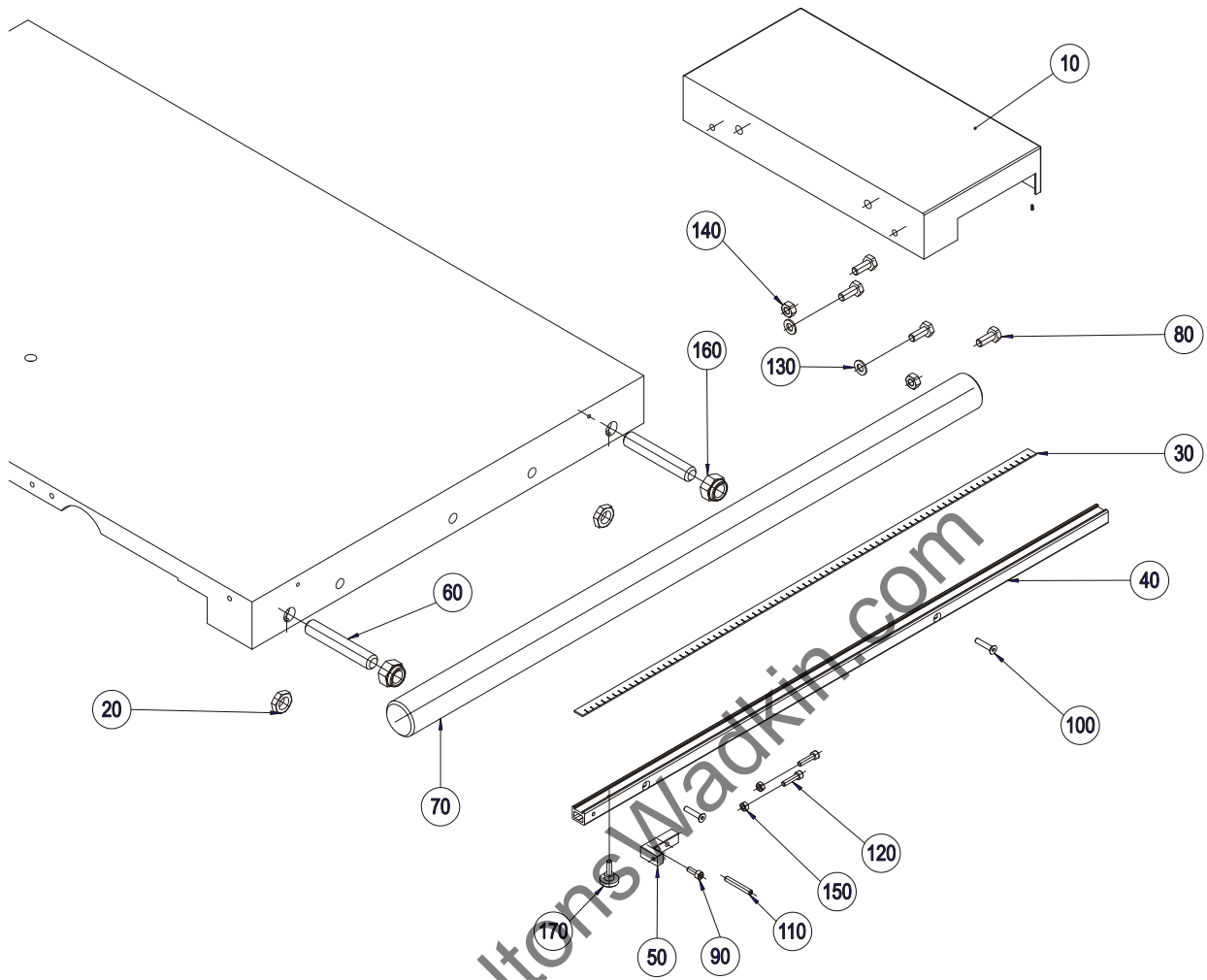
7.1.1 Eccentric lever



Pos.	Article-No.	Designation
10	K3700.0160	grip-M8
20	F2003.0820	clamping lever
30	F9325.0640	shaft
40	K3200.0155	washer DIN 125-A21
50	K3200.0021	circlip for shaft DIN 471-20x1,2

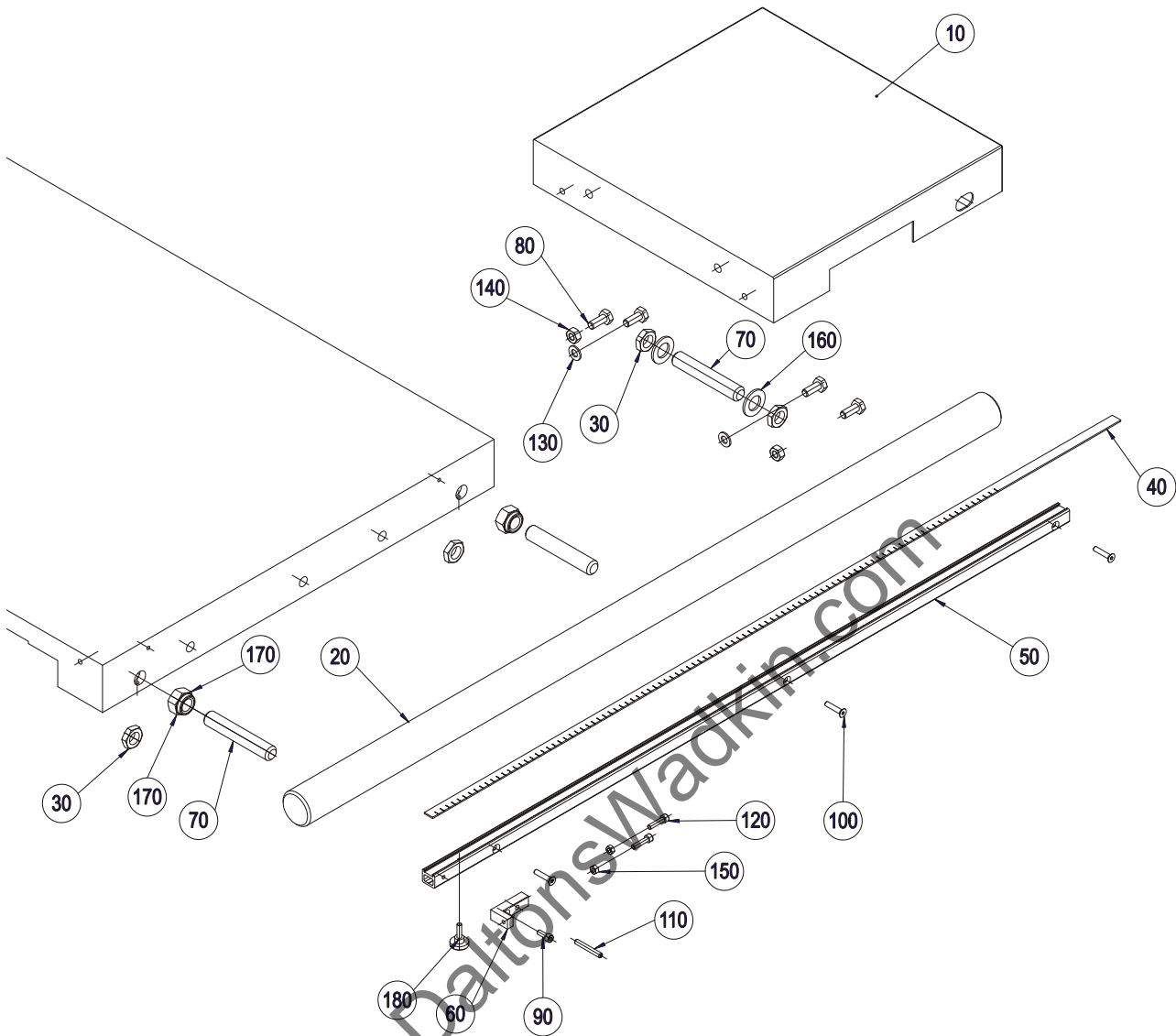
www.DaltonsWadkin.com

7.1.2 cutting width 800 mm



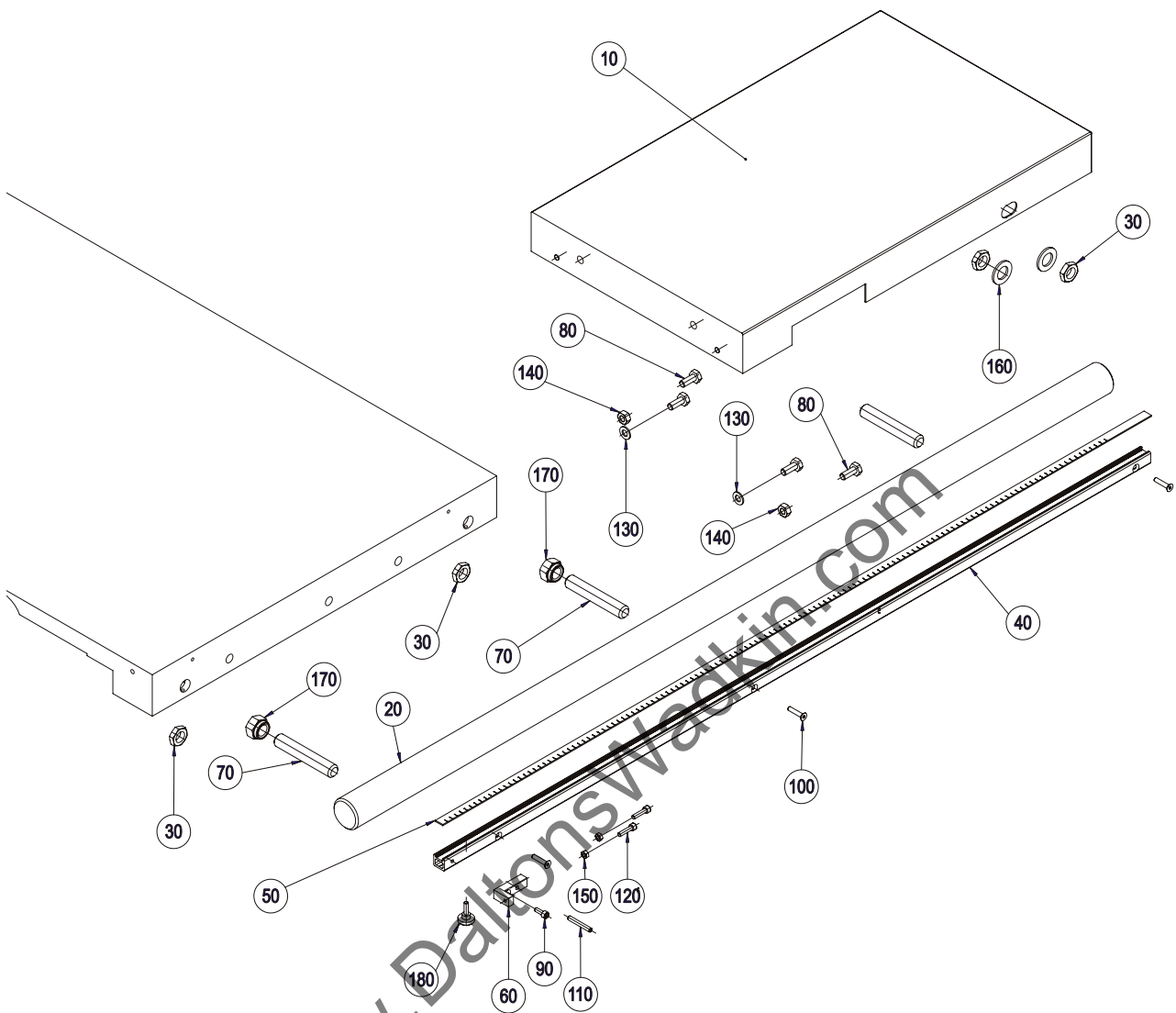
Pos.	Article-No.	Designation
10	B0870.0065	TPV cutting width 800mm
20	F8807.1760	hexagonal. nut M20x8-SW 27
30	F9011.0660	measuring rule 800mm / 0-31½ Zoll
	F0603.0610	measuring rule (DIGIT X)
	B0603.0011	magnetic strip (DIGIT X)
40	F9011.1230	measuring rule rail 800mm
	F0603.0560	measuring rule rail (DIGIT X)
50	F9303.0570	stop
60	F9325.0710	set screw M20
70	F9325.0720	round bar cutting width 800mm
80	K3100.0024	hexagonal head screw -M10x25
90	K3100.0043	cheese head screw DIN 912-M6x16
100	K3100.0082	counter sunk screw -M6x30
110	K3100.0083	slotted spring pin DIN 1481-6x45
120	K3100.0233	cheese head screw DIN 912-M6x25
130	K3200.0002	washer A10,5
140	K3200.0009	hexagonal nut DIN 934-M10
150	K3200.0018	hexagonal nut DIN 934-M6
160	K3200.0226	self locking nut DIN 985-M20
170	K3700.0025	knurled nut M6x20

7.1.3 Cutting width 1000 mm



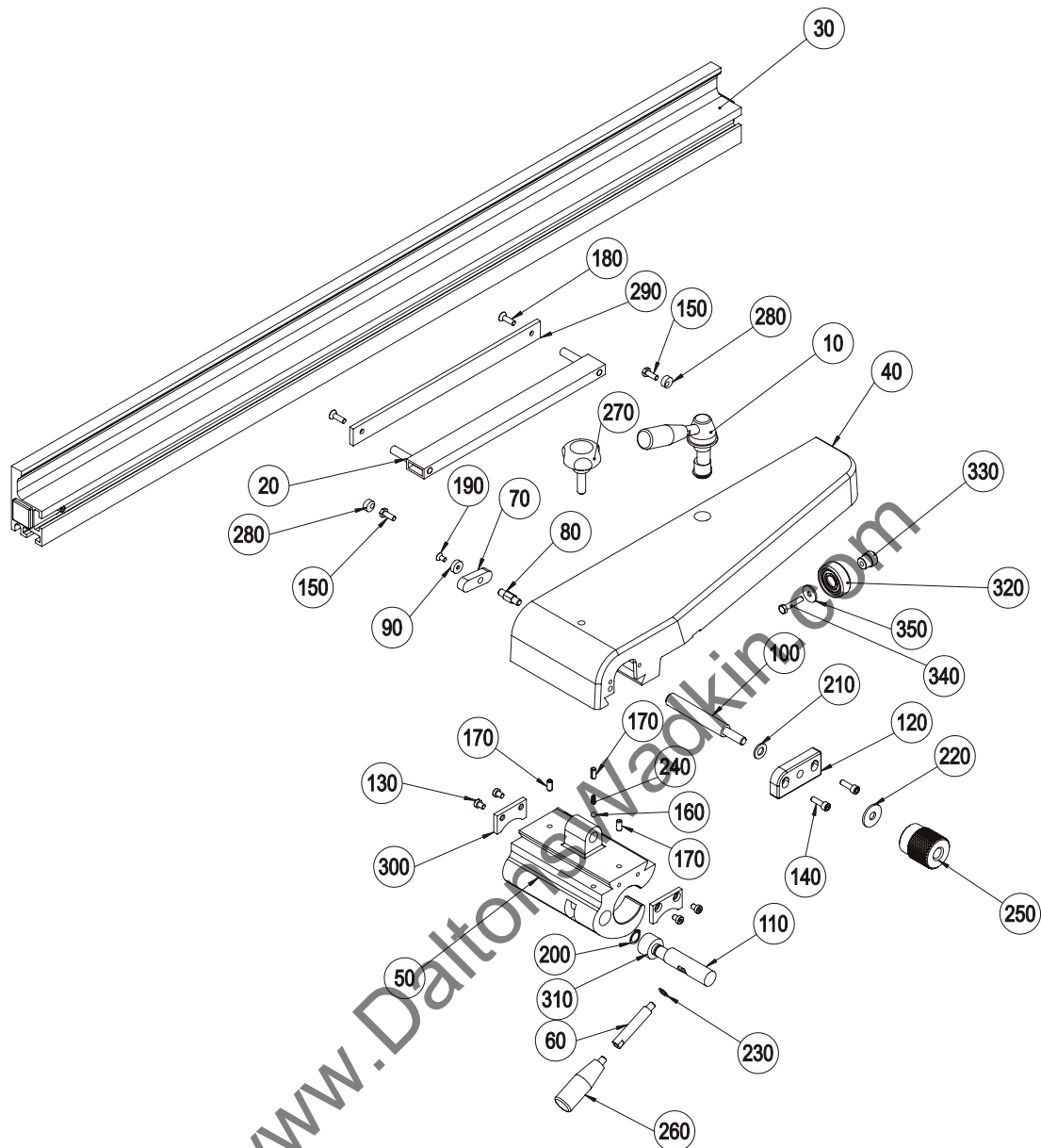
Pos.	Article-No.	Designation
10	B0870.0075	TPV cutting width 1000mm
20	F3030.0531	round bar cutting width 1000mm
30	F8807.1760	hexagonal nut M20x8-SW 27
40	F9011.0710	measuring rule 1000mm / 0-42 Zoll
	F0603.0620	measuring rule (DIGIT X)
	B0603.0012	magnetic strip (DIGIT X)
50	F9011.1240	measuring rule rail 1000mm
	F0603.0570	measuring rule rail (DIGIT X)
60	F9303.0570	stop
70	F9325.0710	set screw M20
80	K3100.0024	hexagonal head screw -M10x25
90	K3100.0043	cheese head screw DIN 912-M6x16
100	K3100.0082	counter sunk screw -M6x30
110	K3100.0083	slotted spring pin DIN 1481-6x45
120	K3100.0233	cheese head screw DIN 912-M6x25
130	K3200.0002	washer A10,5
140	K3200.0009	hexagonal nut DIN 934-M10
150	K3200.0018	hexagonal nut DIN 934-M6
160	K3200.0155	washer DIN 125-A21
170	K3200.0226	self locking nut DIN 985-M20
180	K3700.0025	knurled nut M6x20

7.1.4 Cutting width 1300 mm



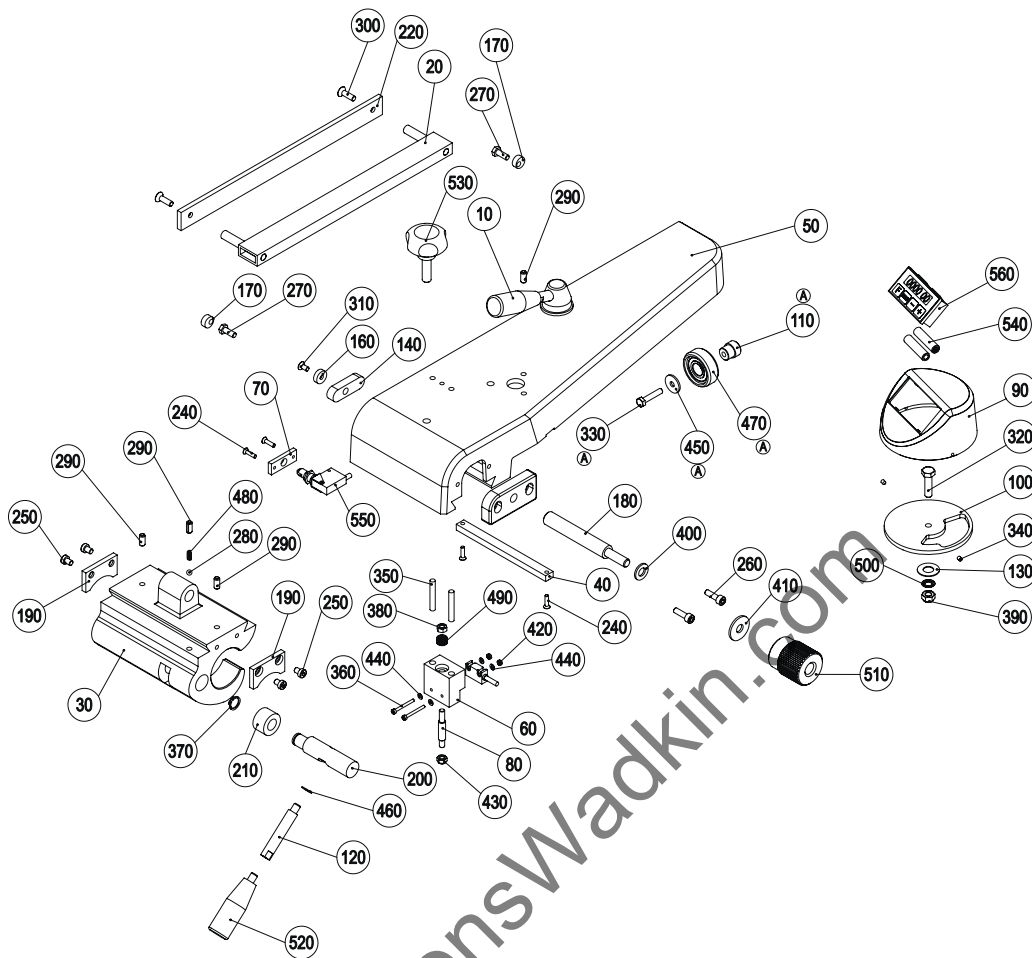
Pos.	Article-No.	Designation
10	B0870.0085	TPV cutting width.1300mm
20	F3030.0530	round bar (cutting width 1300mm)
30	F8807.1760	hexagonal nut M20x8-SW 27
40	F9011.0610	measuring rule rail 1300mm
	F0603.0580	measuring rule rail (DIGIT X)
50	F9011.0690	measuring rule 1300mm / 0-54Zoll
	F0603.0630	measuring rule (DIGIT X)
	B0603.0013	magnetic strip (DIGIT X)
60	F9303.0570	stop
70	F9325.0710	set screw M20
80	K3100.0024	hexagonal head screw -M10x25
90	K3100.0043	cheese head screw DIN 912-M6x16
100	K3100.0082	counter sunk screw -M6x30
110	K3100.0083	slotted spring pin DIN 1481-6x45
120	K3100.0233	cheese head screw DIN 912-M6x25
130	K3200.0002	washer A10,5
140	K3200.0009	hexagonal nut DIN 934-M10
150	K3200.0018	hexagonal nut DIN 934-M6
160	K3200.0155	washer DIN 125-A21
170	K3200.0226	self locking nut DIN 985-M20
180	K3700.0025	knurled nut M6x20

7.2 With fine adjustment



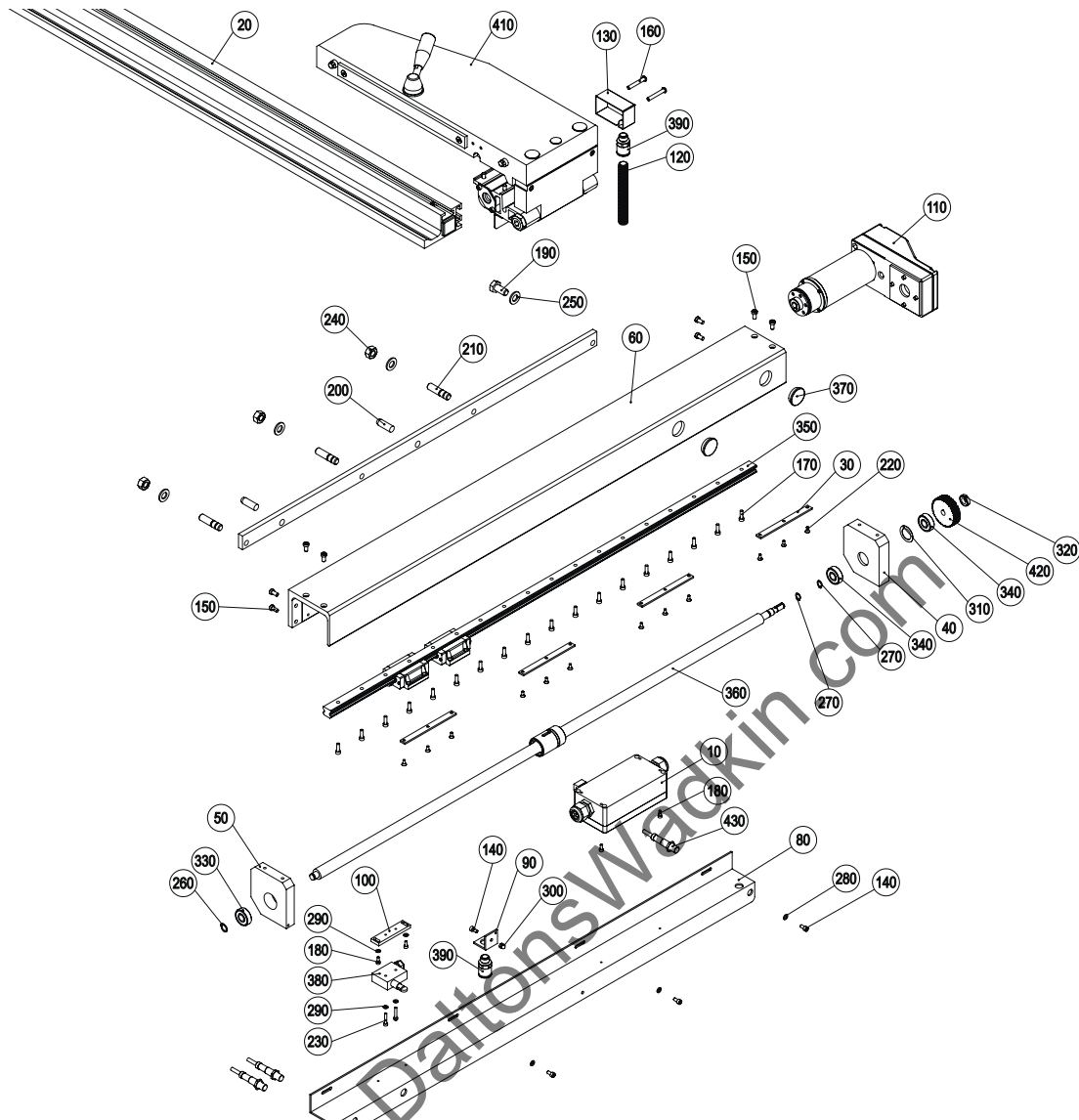
Pos.	Article-No.	Designation
10	B9325.0066	eccentric lever
20	B9325.0070	clamping
30	B9325.0130	stop profile
40	F0103.0550	top section rip fence
50	F0105.0510	hinge rip fence
60	F2003.0810	clamping lever
70	F9303.0580	parallel key 16x10x50
80	F9303.0590	support
90	F9303.0640	stop Rd.16h11x5lg.
100	F9325.0550	spindle fine adjustment
110	F9325.0600	shaft Rd.20h9x90lg.
120	F9325.0691	spindle bearing
130	K3100.0066	cheese head screw DIN 7984-M6x8
140	K3100.0077	cheese head screw DIN 912-M6x20
150	K3100.0089	hexagonal head screw -M6x16
160	K3100.0092	ball RB-6/G20W
170	K3100.0093	slotted spring pin DIN 1481-6x14
180	K3100.0152	counter sunk screw -M6x20
190	K3100.0157	counter sunk screw -M5x10
200	K3200.0014	circlip for shaft DIN 471-14x1
210	K3200.0034	washer DIN 125-A10,5-Ms
220	K3200.0038	washer DIN 9021-A10,5-Ms
230	K3200.0177	safety washer S8
240	K3600.0003	pressure spring DIN 2076-D117 B
250	K3700.0127	knurled nut M10
260	K3700.0160	grip-M8
270	K3700.0363	star grip screw M10x35
280	F9325.0520	guide Rd.14x6
290	F9325.0630	clamping strip Fl.25x6x321lg.
300	F9325.0590	wiper
310	F9325.0610	eccentric
320	K3300.0007	ball bearing 6202
330	F0615.0500	support
340	K3100.0198	hexagonal head screw -M6x30
350	K3200.0090	washer r6,6

7.3 DIGIT X



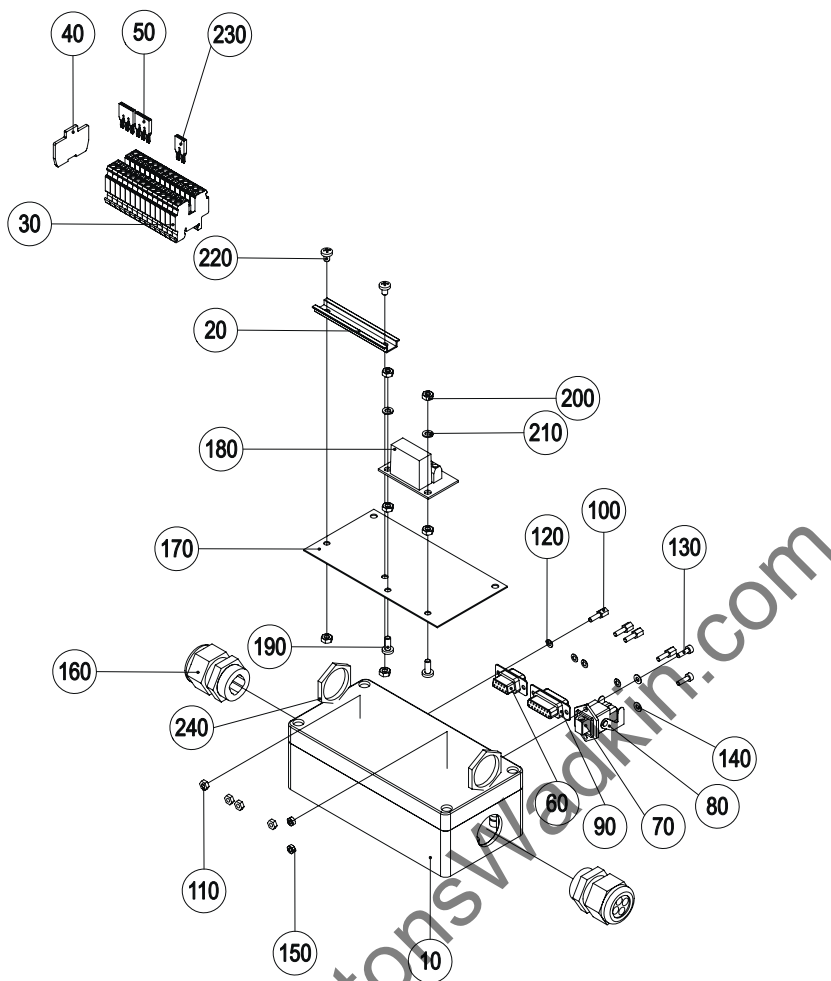
Pos.	Article-No.	Designation			
10	B9325.0066	eccentric lever	290	K3100.0093	slotted spring pin DIN 1481-6x14
20	B9325.0070	clamping	300	K3100.0152	counter sunk screw -M6x20
30	F0105.0510	hinge rip fence	310	K3100.0157	counter sunk screw -M5x10
40	F0105.0520	switch cam rip fence	320	K3100.0166	hexagonal head screw -M8x30
50	F0603.0510	top section rip fence	330	K3100.0198	hexagonal head screw -M6x30
60	F0603.0520	support	340	K3100.0205	set screw M4x6 DIN914
70	F0603.0540	plate	350	K3100.0312	grooved taper pin DIN 1471-6x40
80	F0603.0660	guide bolt	360	K3100.0864	cheese head screw DIN 912-M3x30
90	F0603.0900	housing Digit_X	370	K3200.0014	circlip for shaft DIN 471-14x1
100	F0603.0910	housing base	380	K3200.0018	hexagonal nut DIN 934-M6
110	F0615.0500	support	390	K3200.0022	self locking nut DIN 985-M8
120	F2003.0810	clamping lever	400	K3200.0034	washer DIN 125-A10,5-Ms
130	F9301.0620	washer 1 D25x1	410	K3200.0038	washer DIN 9021-A10,5-Ms
140	F9303.0580	parallel key 16x10x50	420	K3200.0047	hexagonal nut DIN 934-M3
150	F9303.0590	support	430	K3200.0063	self locking nut DIN 985-M6
160	F9303.0640	stop Rd.16h11x5lg.	440	K3200.0080	washer DIN 125-A3,2
170	F9325.0520	guide Rd.14x6	450	K3200.0090	washer r6,6
180	F9325.0550	spindle für fine adjustment	460	K3200.0177	safety washer S8
190	F9325.0590	wiper	470	K3300.0007	ball bearing 6202
200	F9325.0600	shaft Rd.20h9x90lg.	480	K3600.0003	pressure spring DIN 2076-D117 B
210	F9325.0610	eccentric	490	K3600.0015	pressure spring 12x0,8x36
220	F9325.0630	clamping strip Fl.25x6x321lg.	500	K3600.0041	disc spring 15x8,2x0,8
230	F9325.0691	spindle bearing	510	K3700.0127	knurled nut M10-SW
240	K3100.0056	counter sunk screw M4x16	520	K3700.0160	grip-M8
250	K3100.0066	cheese head screw DIN 7984-M6x8	530	K3700.0363	star grip screw M10x35
260	K3100.0077	cheese head screw DIN 912-M6x20	540	K6130.0002	Batterie Micro LR03
270	K3100.0089	hexagonal head screw -M6x16	550	K6330.0031	limit switch
280	K3100.0092	ball RB-6/G20W	560	K6720.0111	CPU Digit X

7.4 Motorised PA



Pos.	Article-No.	Designation	Pos.	Article-No.	Designation
10	B0809.0100	housing	250	K3200.0007	washer DIN 125 A13
20	B9325.0130	stop profile	260	K3200.0012	circlip for shaft DIN 471-12x1
30	F0609.0610	pressure piece	270	K3200.0013	circlip for shaft-10x1
40	F0609.0661	bearing, right	280	K3200.0015	washer DIN 125 A5,3
50	F0609.0670	end piece	290	K3200.0027	washer DIN 125 A4,3
60	F0609.0740	profile	300	K3200.0064	cap nut DIN 1587-M5
70	F0609.0930	flat steel	310	K3200.0236	shim ring DIN 988-22x32x0,5
80	F0809.0510	support	320	K3200.0238	groove nut selbstsichernd M12x1
90	F0809.0520	angle bracket screwed cable gland	330	K3300.0009	ball bearing DIN 625-6201_ZZ
100	F0809.0580	counter bearing	340	K3300.0182	angular ball bearing 7201B.2RS
110	B0809.0020	driveseinheit X-Achse WA80	350	K3300.0183	guide rail
120	F9209.0862	flex tube cutting width.800-1300mm	360	K3300.0210	spindle (cutting width 800)
130	F9209.1061	cover	370	K3700.0890	cap D=30mm
140	K3100.0004	cheese head screw DIN 912-M5x10	380	K6310.0188	micro switch MK V12D15-G
150	K3100.0222	cheese head screw DIN 7984 M6x12	390	K6450.0109	screwed cable glandM16
160	K3100.0273	oval head screw ISO 7380 M6x40	400	K6540.0017	socket
170	K3100.0279	cheese head screw DIN 912 M5x16	410	B0809.0010	hinge X-axis WA80
180	K3100.0297	cheese head screw DIN 912 M4x10	420	F0602.0571	synchronised pulley T5-0/36
190	K3100.0319	hexagonal head screw -M12x25	430	K6730.0080	sensor
200	K3100.0609	parallel pin DIN 6325 12m6x36			
210	K3100.0655	set screw DIN 938-M12x40			
220	K3100.0803	screw WN5154 40x10 galzn			
230	K3100.0896	cheese head.-screw M4x22			
240	K3200.0006	hexagonal nut DIN 934-M12			

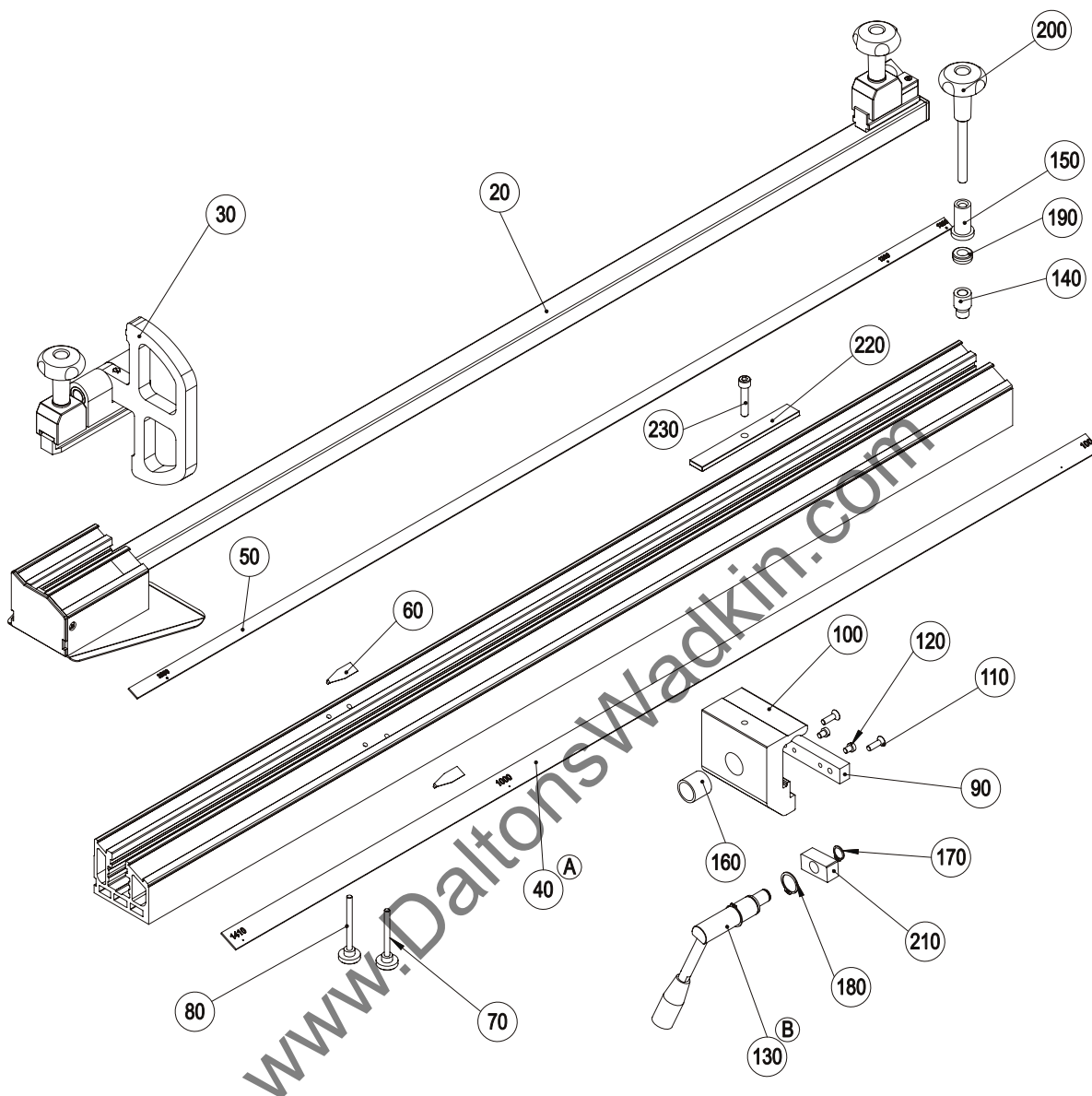
7.4.1 Housing



Pos.	Article-No.	Designation
10	F0809.0560	housing POSIT X CT-622
20	F0809.0540	mounting rail TS15 L=72mm
30	K6420.0349	terminal block
40	K6420.0351	plate
50	K6420.0586	ridge bridge
60	K6420.0109	connector FL09S7-K121
70	K6420.0122	socket STAKEI 2
80	K6420.0128	safety clamp STASI 2
90	K6420.0085	connector FL15S7-K121
100	K6420.0103	hexagon head bolt
110	K6420.0478	hexagonal head.-nut 4-40 SW1/4Zoll
120	K6420.0479	washer 127A-M3
130	K3100.0442	cheese head screw DIN 912-M3x10
140	K3200.0080	washer DIN 125 A 3,2
150	K3200.0047	hexagonal nut DIN 934-M3
160	K6450.0081	screwed cable gland M25 4x6
170	F0809.0570	subplate
180	B0809.0110	modul X-axis WA8007
190	K3100.0357	oval head screw DIN 7985 M4x10
200	K3200.0030	hexagonal nut DIN 934-M4
210	K3200.0194	washer DIN 127-A4
220	K3100.0727	oval head screw DIN 7985 M4x6
230	K6420.0358	ridge bridge
240	K6450.0085	hexagonal nut M25x1,5

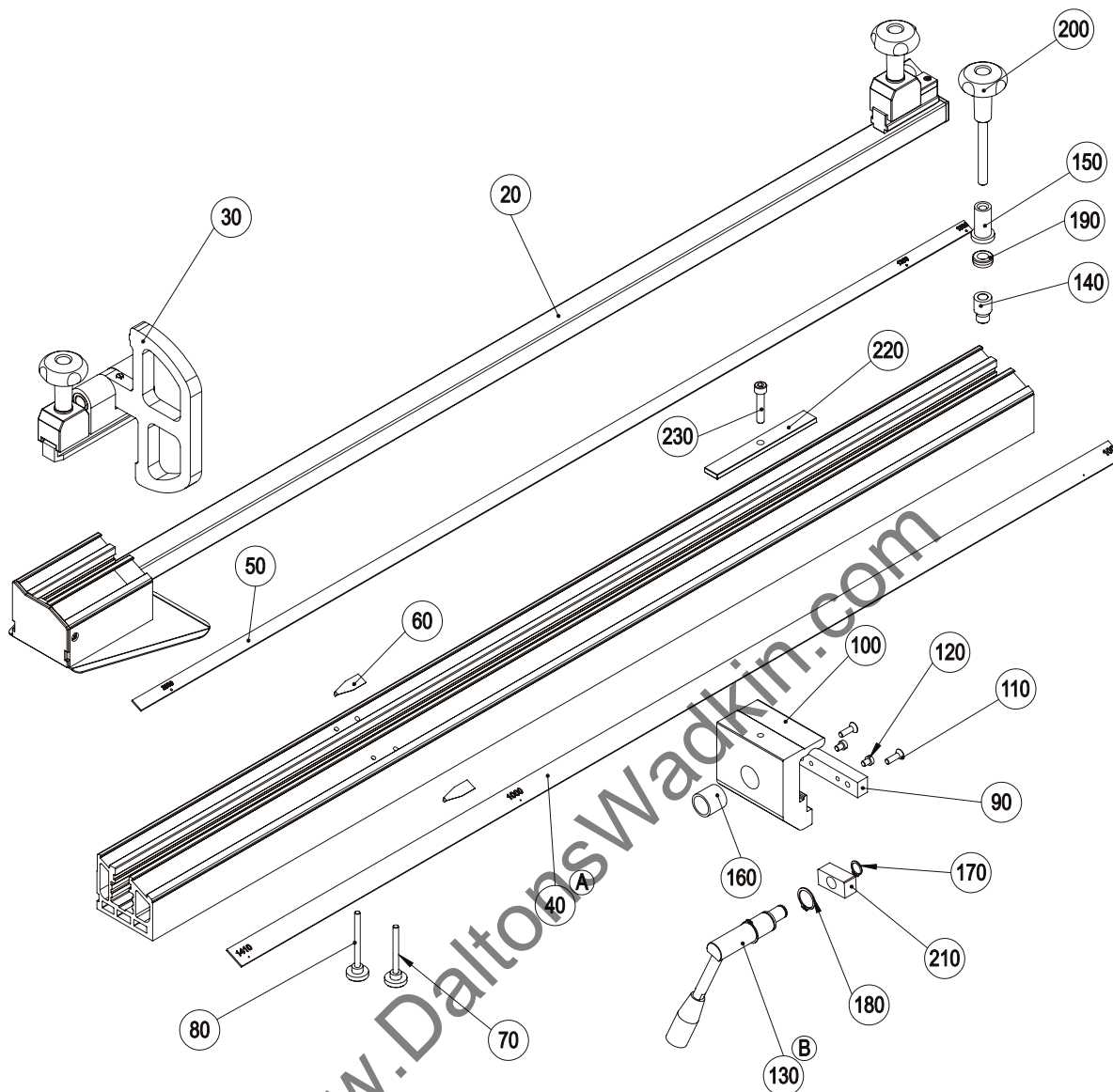
8. Mitre fence

8.1 Single sided mitre fence



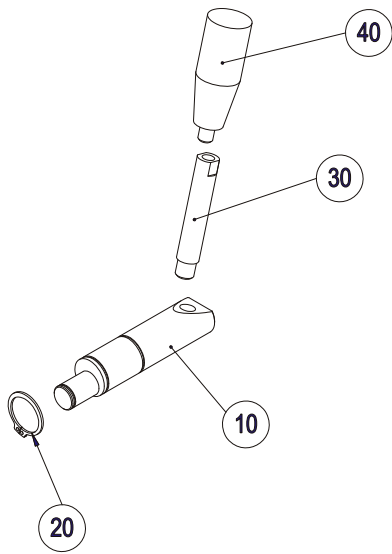
Pos.	Article-No.	Designation			
10	F9702.0700	stop profile WA8	170	K3200.0014	circlip for shaft DIN 471-14x1
20	B9702.0020	extension	180	K3200.0156	circlip for shaft DIN 471 - 22 x 1.2
30	B9605.0040	flip stop QHD	190	K3300.0008	pressure bearing DLG/100/12/13
40	F9702.0681	measuring rule 1414-100mm 55 3/4 - 4 Zoll	200	K3700.0152	star grip screw M10x85
50	F9605.0800	measuring rule 1300 - 2540 / 51 - 100Zoll	210	F9702.0590	clamping piece
60	F9605.0840	angle bracket	220	F9702.0550	slot stone
70	K3700.0018	knurled nut DIN 464-M6x60	230	K3100.0118	cheese head screw M8x40
80	K3700.0106	knurled nut M6x70 DIN464			
90	F9702.0645	distance piece			
100	F9702.0530	clamping profile			
110	K3100.0152	counter sunk screw -M6x20			
120	K3100.0042	cheese head screw DIN 84-M6x8 PA			
130	B9702.0041	eccentric clamping QHD			
140	F9702.0560	bush			
150	F9702.0570	bush			
160	K3300.0051	bearing			

8.1.1 Extension



Pos.	Article-No.	Designation
10	F9605.0540	profile 2.throw-over stop
20	F9605.0570	plate
30	F9605.0601	clamping piece 38x33x45
40	F9605.0620	magnifying glass
50	F9605.0631	cap
60	F9605.0660	flat steel
70	F9605.0730	label
80	F9605.0580	guide
90	F9702.0580	tube
100	K3100.0056	counter sunk screw M4x16
110	K3100.0085	cheese head screw DIN 912-M8x16
120	K3100.0089	hexagonal head screw -M6x16
130	K3100.0310	ABC-SPAX-screw Typ S 4x12
140	K3100.0311	grooved taper pin DIN1471-6x50
150	K3100.0476	set screw M10x45
160	K3200.0001	washer DIN 125-A6,4
170	K3200.0002	washer A10,5
180	K3200.0117	shim ring DIN 988-6x12x0,5
190	K3600.0015	pressure spring 12x0,8x36
200	K3700.0089	plug 30x25x2
210	K3700.0104	blind plug D=15,9
220	K3700.0147	star grip nut

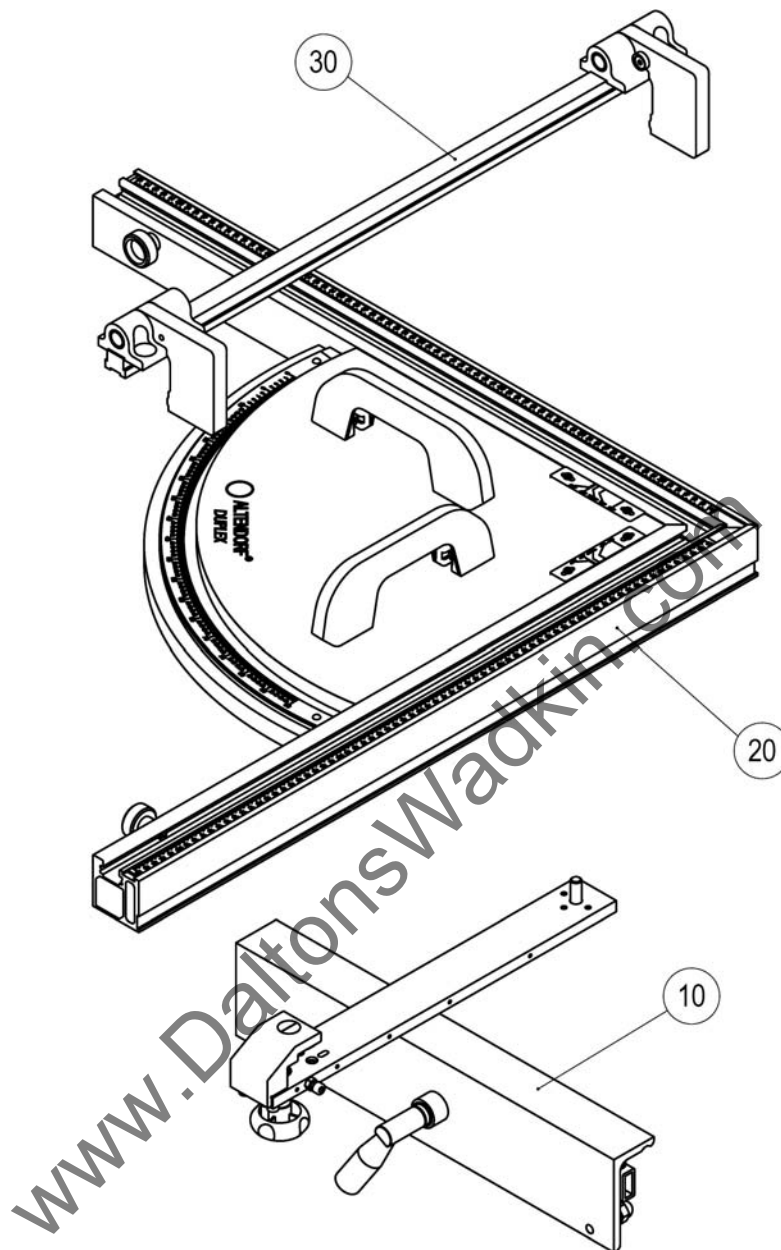
8.1.2 Eccentric clamping



Pos.	Article-No.	Designation
10	F9702.0541	shaft
20	K3200.0156	circlip for shaft DIN 471 - 22 x 1.2
30	F2003.0811	clamping lever
40	K3700.0160	grip-M8

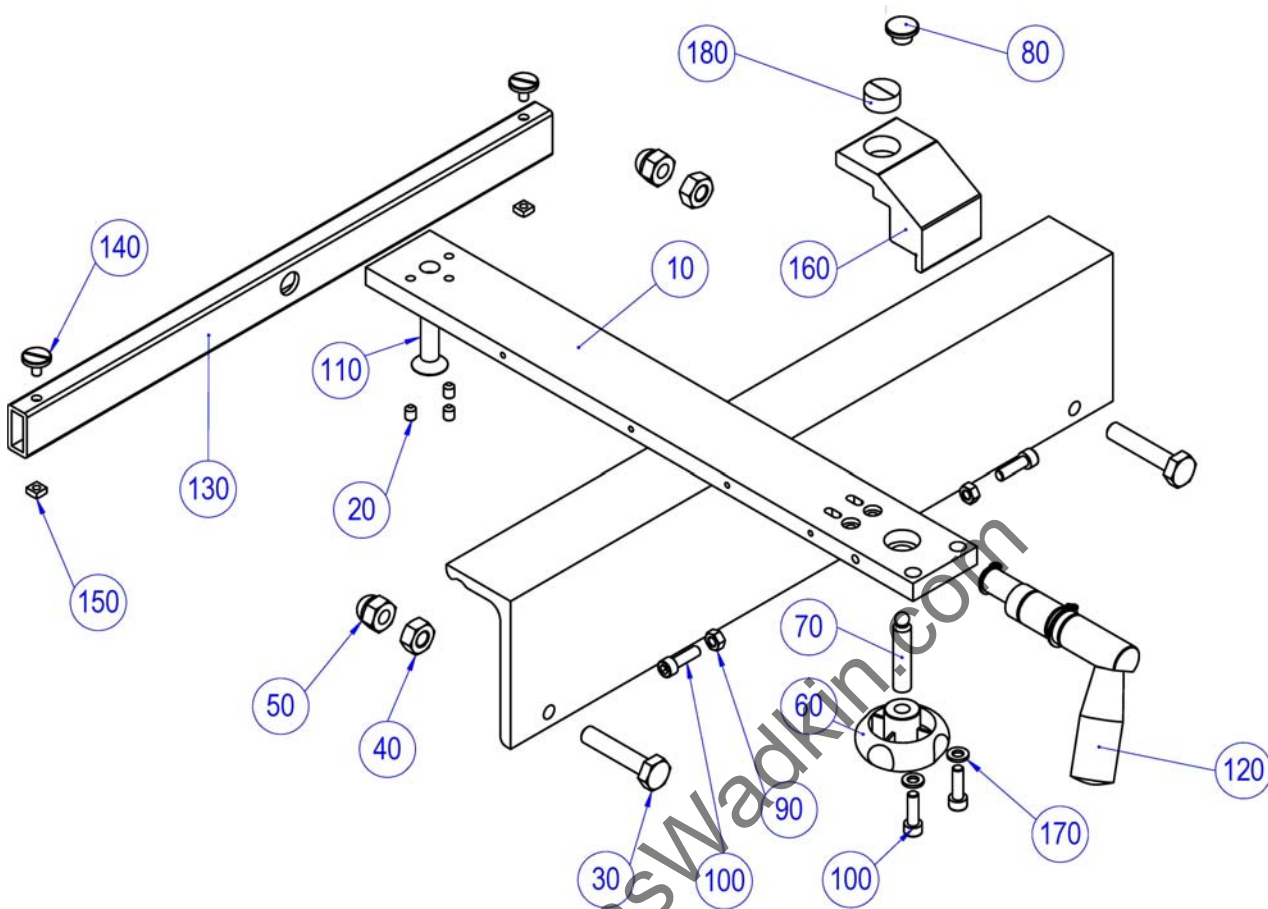
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8.2 DUPLEX



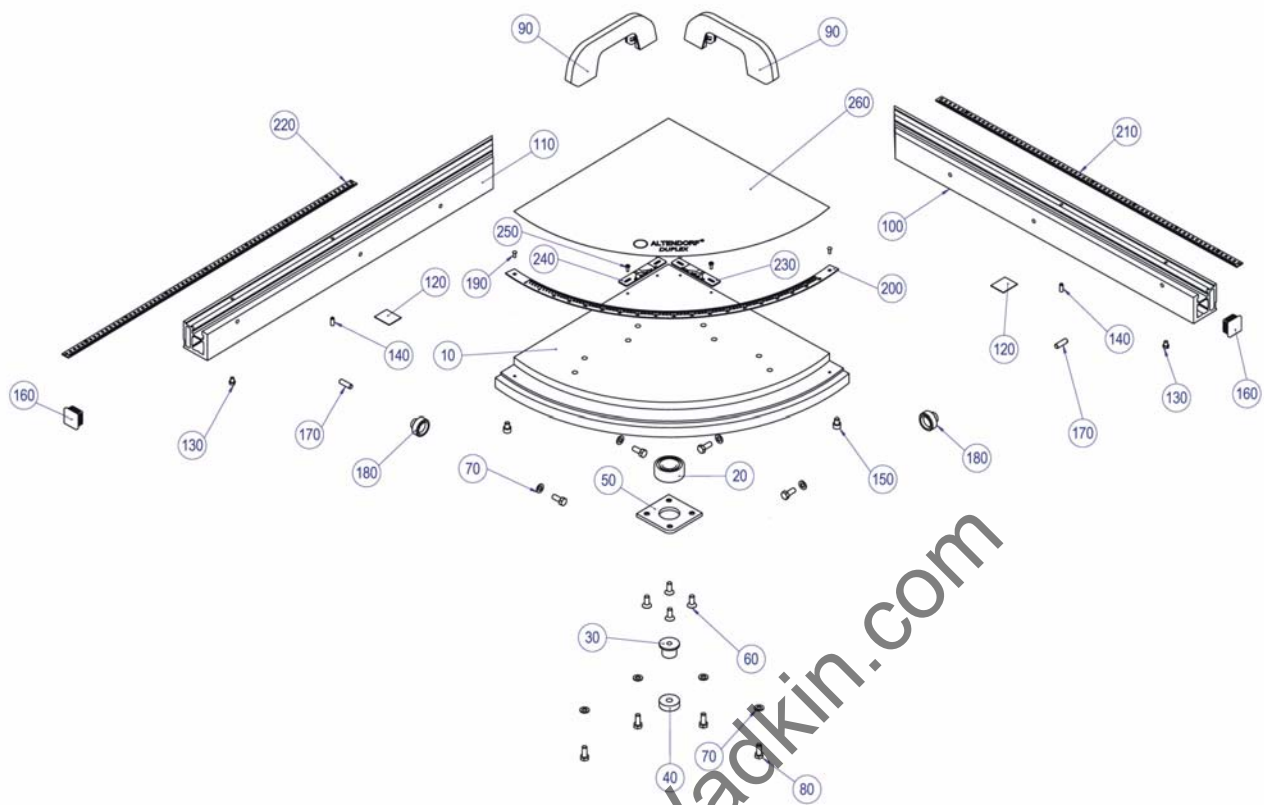
Pos.	Article-No.	Designation
10	B0690.0013	guide angle bracket
20	B0690.0031	base plate Duplex
30	B9007.1130	stop rail, throw-over distance, 600mm

8.2.1 Bracket angle



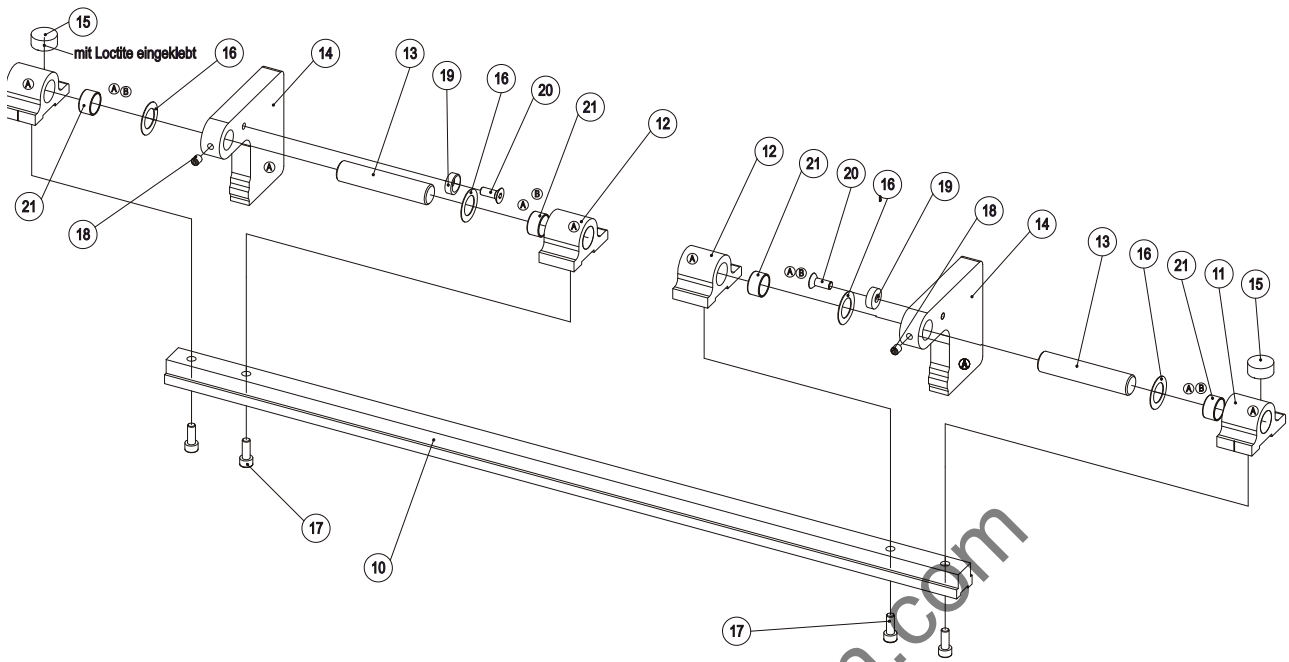
Pos.	Article-No.	Designation
10	B0690.0055	angle bracket DRW45
20	B9317.0092	eccentric clamping DUPLEX
30	F9007.0552	holder
40	F9509.1131	tube
50	K3100.0032	set screw DIN 916-M6x8
60	K3100.0077	cheese head screw DIN 912-M6x20
70	K3100.0112	counter sunk screw -M10x35
80	K3100.0113	set screw GN632-M10-50
90	K3100.0141	pan head screw DIN 921-M5x10
100	K3100.0481	hexagonal head screw -M10x50
110	K3200.0001	washer DIN 125-A6,4
120	K3200.0009	hexagonal nut DIN 934-M10
130	K3200.0018	hexagonal nut DIN 934-M6
140	K3200.0041	square nut DIN 557-M5
150	K3200.0042	cap nut DIN 1587-M10
160	K3200.0043	GN631-18-7,8
170	K3700.0015	magnifying glass
180	K3700.0302	star grip nut 730-50-M10

8.2.2 Base plate



Pos.	Article-No.	Designation
10	F9007.0763	base plate
20	K3300.0013	angular ball bearing-3205B
30	F9007.0570	bolt Rd.35x23lg.
40	F9007.0580	distance piece Rd.35x11lg.
50	F9007.0561	clamping plate Bl.80x80x6
60	K3100.0150	counter sunk screw -M8x20
70	K3200.0005	washer DIN 125-A8,4
80	K3100.0008	hexagonal head screw -M8x20
90	K3700.0096	handle
100	F9007.1020	stop profile, re., 600 mm
110	F9007.1050	stop profile, li., 600 mm
120	K9400.0130	PVC-band
130	K3100.0042	cheese head screw DIN 84-M6x8 PA
140	K3700.0303	pressure piece
150	K3100.0037	cheese head screw DIN 912-M8x10
160	K3700.0006	square plug 30x30x2
170	K3100.0045	set screw DIN 551-M8x25
180	K3700.0090	knurled nutM8 GN590-32-M8-E
190	K3100.0216	round head grooved pin 4x10
200	F9007.0620	scale Bl.1,5mm
210	F9007.0991	measuring rule right/140-850mm/ 53/8-33Zoll
220	F9007.1200	measuring rule left 140-850mm/ 53/8-33Zoll
230	F0690.0600	nonius scale-(right)
240	F0690.0610	nonius scale-(left)
250	K3100.0352	oval head screw DIN 7380-M4x10
260	F0690.0542	foil

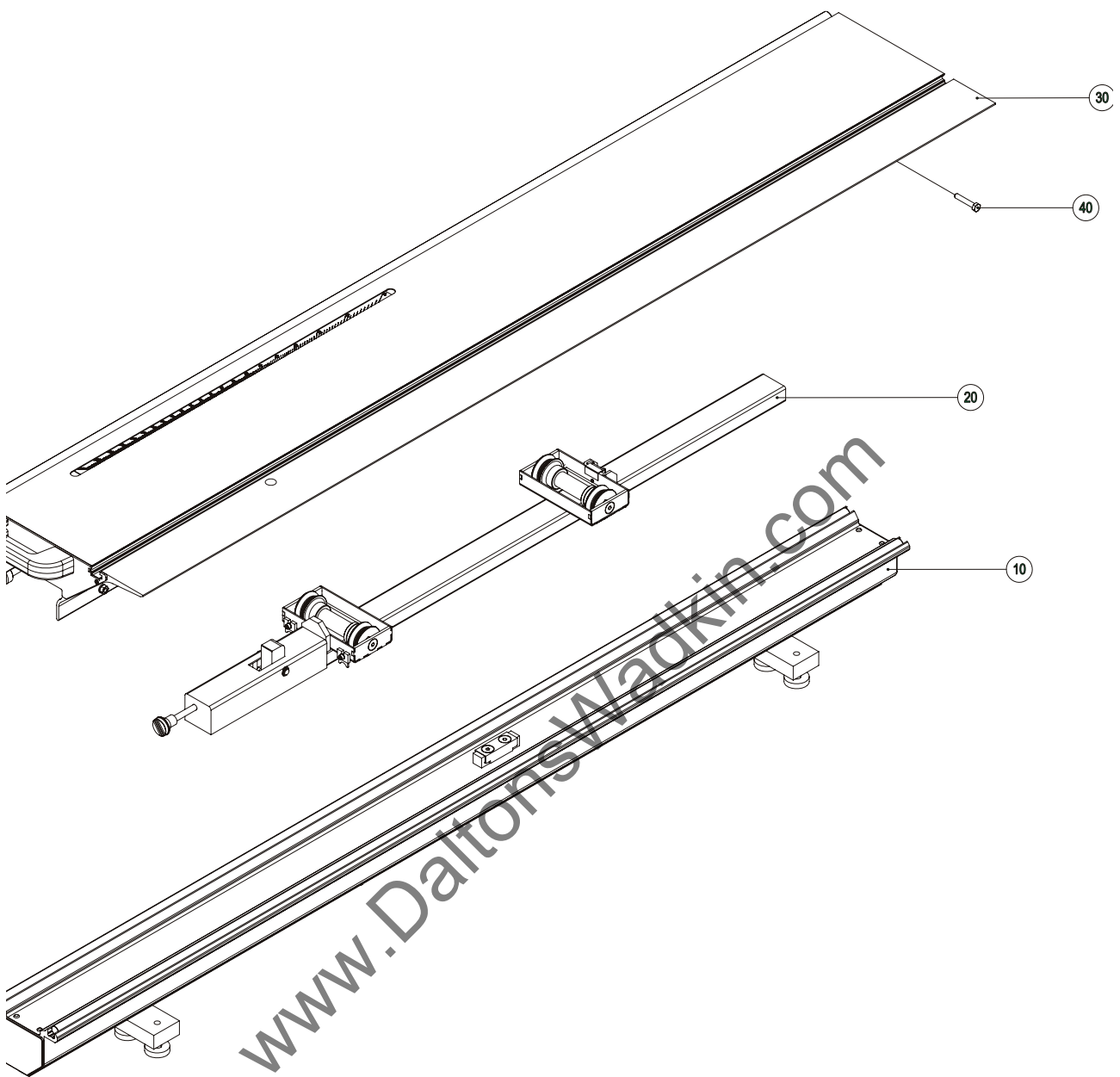
8.2.3 Stop rail, throw-over distance 600



Pos.	Article-No.	Designation
10	F9409.0830	stop rail, throw-over distance 600 mm
11	F9409.0620	holder with magnifying glass
12	F9409.0630	holder
13	F9206.0600	bolt Rd.16h6x77lg.
14	F9007.1160	throw-over stop
15	K3700.0015	magnifying glass
16	K3200.0026	shim ring DIN 988-16x26x0,5
17	K3100.0043	cheese head screw DIN 912-M6x16
18	K3100.0032	set screw DIN 916-M6x8
19	F9409.0670	eccentric Rd.16x5lg.
20	K3100.0095	counter sunk screw -M6x16
21	K3300.0024	bush 1610 DU

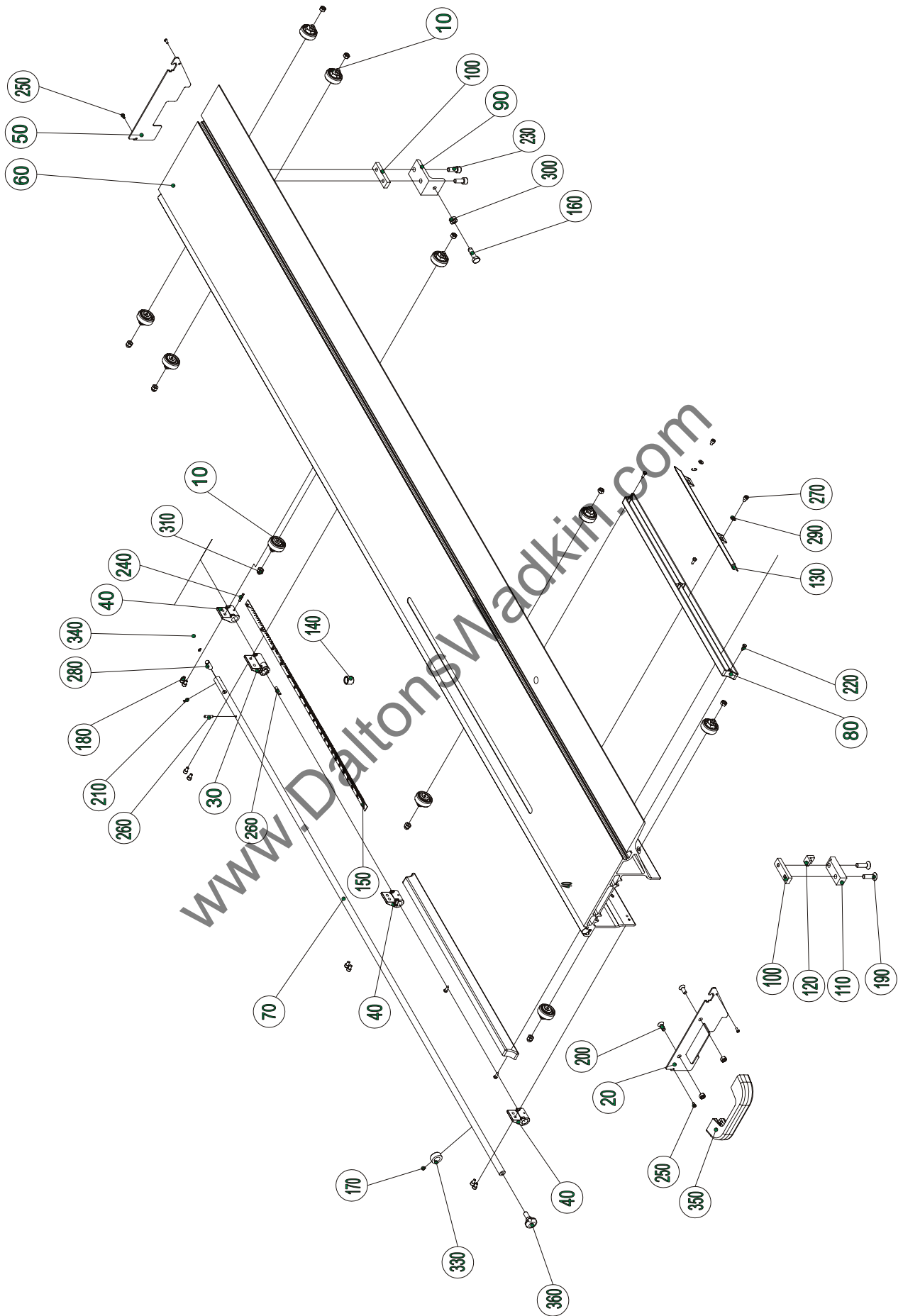
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9. Double roller carriage



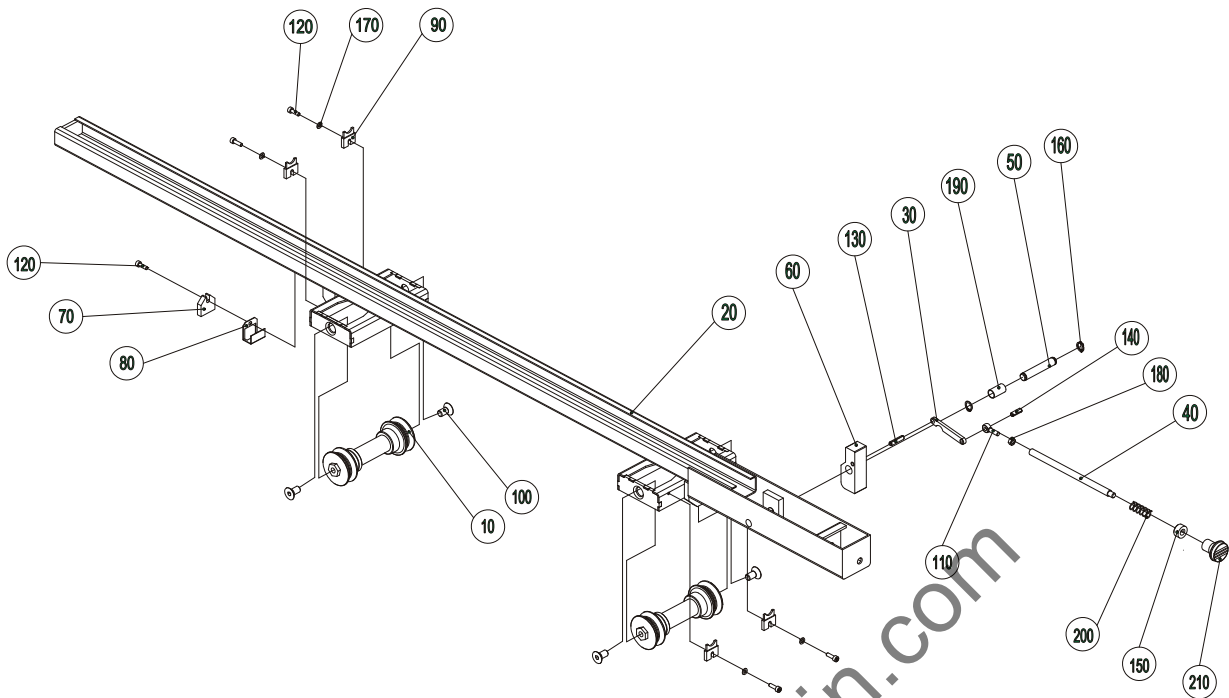
Pos.	Article-No.	Designation
10	B0800.0042	bottom carriage - 2000mm
	B0800.0045	bottom carriage - 2600mm
	B0800.0044	bottom carriage - 3000mm
	B0800.0040	bottom carriage - 3200mm
	20	B3000.0022
20	B3500.0022	middle carriage - 2600mm
	B3500.0013	middle carriage - 3000mm
	B3000.0020	middle carriage - 3200mm
	30	B3000.0032
B3500.0012		top carriage - 2600mm
B3000.0033		top carriage - 3000mm
B3001.0030		top carriage - 3200mm
40		K3100.0161

9.1 Top carriage



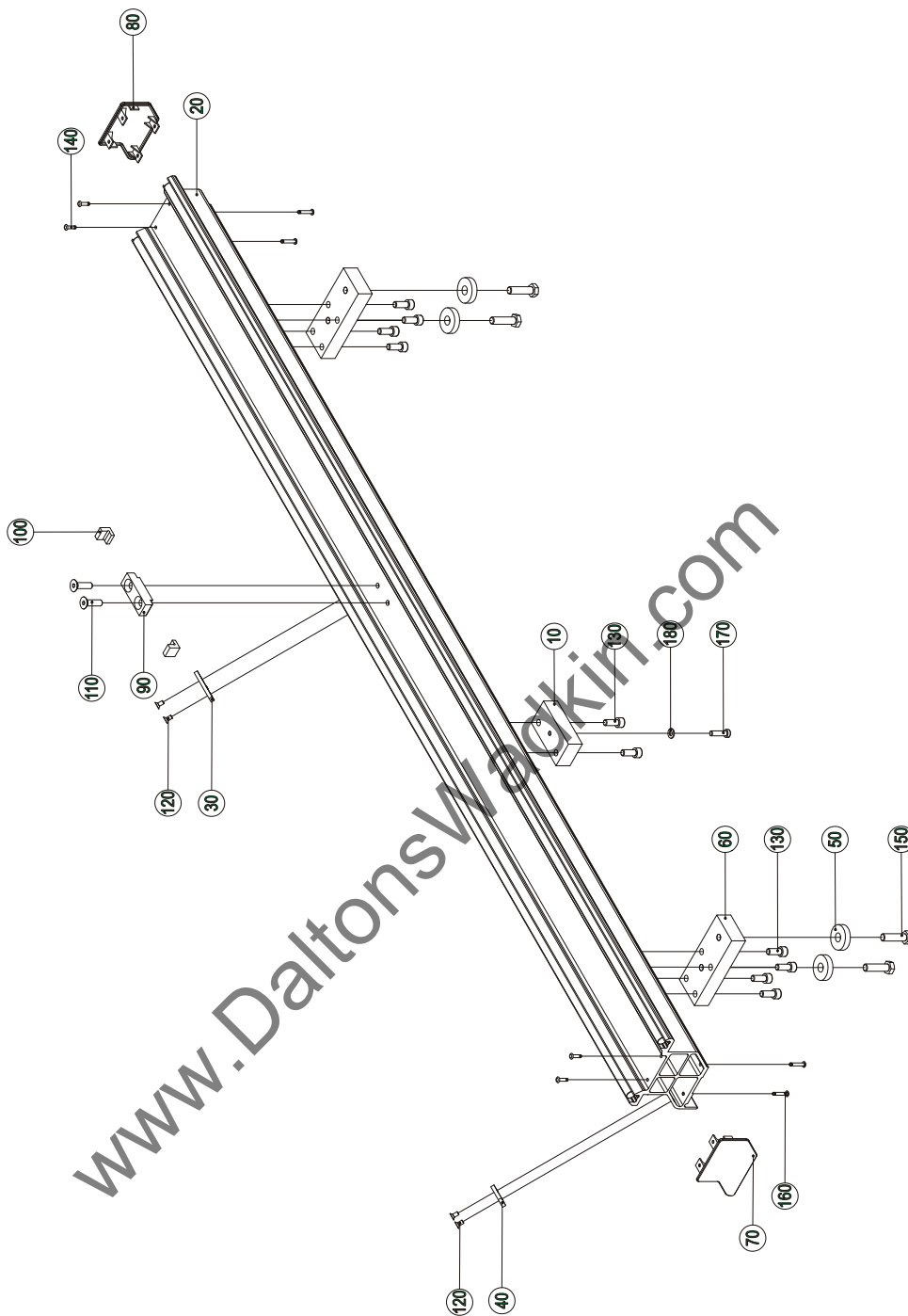
Pos.	Article-No.	Designation
10	B3000.0090	sub roller
20	B3001.0060	plate top carriage with grip
30	F3000.0800	holder Bolt
40	F3000.0810	holder Bolt 1
50	F3001.0760	plate top carriage
60	F3000.0513	top carriage 2000mm
	F3500.0550	top carriage 2600mm
	F3500.0570	top carriage 3000mm
	F3001.0510	top carriage 3200mm
70	F3000.1040	tube 16x3,5 (DRW2000)
	F3500.0640	tube 16x3,5 (DRW2600)
	F3500.0650	tube 16x3,5 (DRW 3000)
	F3000.0820	tube 16x3,5 (DRW3200)
80	F9403.0531	filling piece
90	F9607.0930	stop
100	F9607.0940	insert
110	F9607.1106	stop bottom carriage
120	F9607.1200	stop
130	F9607.1271	switch cam F45/C45
140	F9702.0650	bush M20x1,5x17
150	F9702.0690	scale DRW 45
160	K3100.0016	hexagonal head screw -M10x35
170	K3100.0032	set screw DIN 916-M6x8
180	K3100.0065	cheese head screw DIN 912-M6x10
190	K3100.0112	counter sunk screw -M10x35
200	K3100.0150	counter sunk screw -M8x20
210	K3100.0214	cheese head screw DIN 84-M3x12
220	K3100.0231	screw DIN 7976-4,8x16B
230	K3100.0255	cheese head screw DIN 912-M10x25
240	K3100.0280	slotted spring pin DIN 1481-4x24
250	K3100.0352	oval head screw DIN 7380-M4x10
260	K3100.0436	slotted spring pin DIN 1481-5x24
270	K3100.0450	cheese head screw DIN 912-M6x8
280	K3100.0776	parallel pin DIN 6325-10m6x32
290	K3200.0001	washer DIN 125-A6,4
300	K3200.0009	hexagonal nut DIN 934-M10
310	K3200.0020	cap nut DIN 1587-M8
320	K3200.0104	hexagonal nut DIN 934-M8
330	K3200.0204	adjusting collar DIN 705-A16
340	K3600.0046	extension spring 1,2x8,5x59
350	K3700.0096	handle
360	K3700.0266	star grip screw M10x30

9.2 Middle carriage



Pos.	Article-No.	Designation
10	B9607.0084	double roller
20	B3000.0130	middle carriage - DRW2000mm
	B9607.0092	middle carriage - DRW2600mm
	B9607.0093	middle carriage - DRW3000mm
	B9607.0053	middle carriage - DRW3200mm
30	F9402.0560	connection piece
40	F9402.0570	locking piece
50	F9607.1040	axis
60	F9607.1110	stop middle carriage
70	F9607.1390	stop
80	F9607.1400	angle bracket
90	F9607.1490	wiper
100	K3100.0061	counter sunk screw M10x20
110	K3100.0232	eye bolt DIN 444-BM6x25
120	K3100.0279	cheese head screw M5x16
130	K3100.0307	slotted spring pin DIN 1481-6x28
140	K3100.0433	slotted spring pin DIN 1481-6x20
150	K3200.0004	adjusting collar DIN 705-A10
160	K3200.0012	circlip for shaft DIN 471-12x1
170	K3200.0015	washer DIN 125-A5,3
180	K3200.0018	hexagonal nut DIN 934-M6
190	K3200.0157	DU-bush 1225DU
200	K3600.0013	pressure spring DIN 2076-D179 J-02
210	K3700.0001	knob M8-200-308

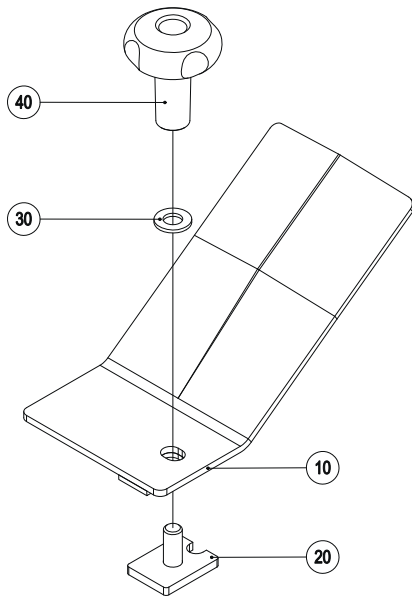
9.3 Bottom carriage



Pos.	Article-No.	Designation
10	F0619.0740	support UW
20	F3000.0523	bottom carriage 2000mm
	F3500.0560	bottom carriage 2350mm
	F3000.0580	bottom carriage 2750mm
	F3000.0520	bottom carriage 2950mm
30	F3000.0530	middle interlock
40	F3000.0531	end interlock
50	F9402.0960	washer ø42x10
60	F9607.0530	support
70	F9607.0541	cap bottom carriage, right
80	F9607.0551	cap bottom carriage, left
90	F9607.0950	stop
100	F9607.1200	stop
110	K3100.0112	counter sunk screw -M10x35
120	K3100.0140	counter sunk screw -M6x12
130	K3100.0255	cheese head screw DIN 912-M10x25
140	K3100.0262	blind rivet DIN 7337-4,8x16
150	K3100.0409	hexagonal head screw DIN 931-M12X45
160	K3100.0485	blind rivet DIN 7337-4,8x25
170	K3100.0709	cheese head screw DIN 7984-M8x30
180	K3200.0005	washer DIN 125-A8,4

9.4 clamping shoe

9.5 Pull back handle

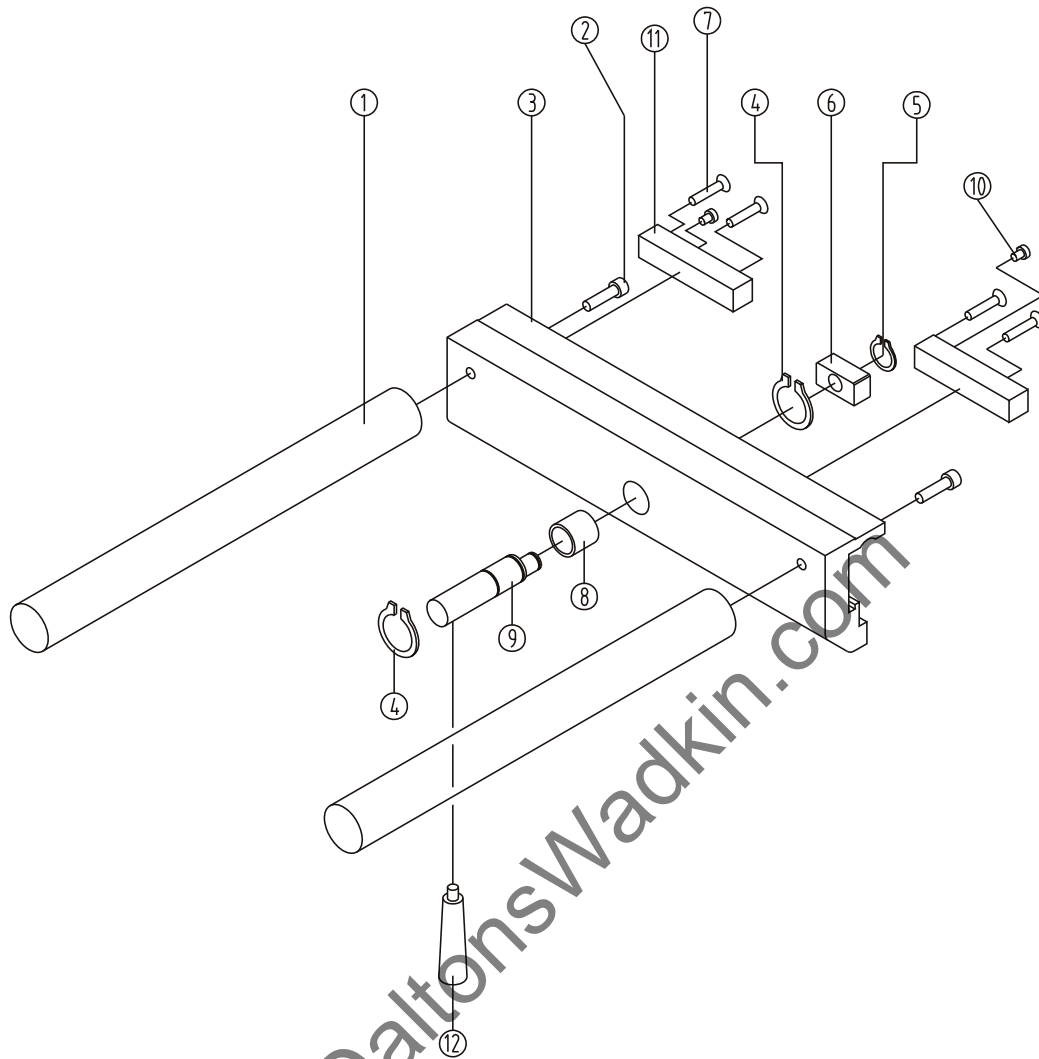


Pos.	Article-No.	Designation
10	B9111.0053	clamping shoe F45
20	B9111.0052	t-headed screw
30	K3200.0002	washer DIN 125 A10,5
40	K3700.0147	star grip nut

Pos.	Article-No.	Designation
1	F9607.1211	pull back handle
2	K3100.0100	cheese head screw DIN 912 - M8x35
3	K3200.0104	hexagonal nut DIN 934-M8
4	K3700.0090	knurled nutM8 GN590-32-M8-E
5	K3100.0760	set screw GN 913.3 - M8x32-KU

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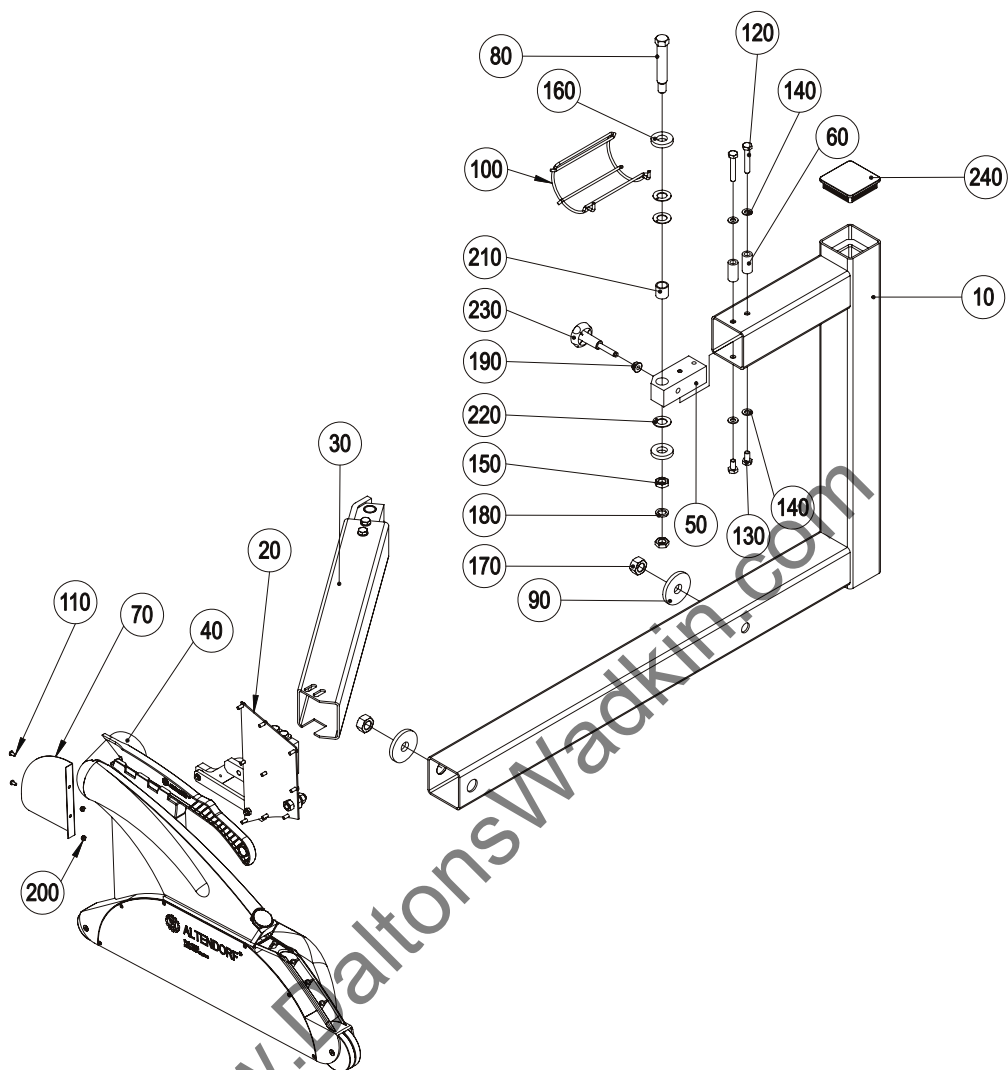
9.6 Second support „STEG“



Pos.	Article- No.	Designation
1	F9115.0520	support
2	K3100.0054	cheese head screw
3	F9706.0510	profile
4	K3200.0156	circlip
5	K3200.0014	circlip
6	F9702.0590	clamping piece
7	K3100.0152	counter sunk screw
8	K3300.0051	bearing
9	F9702.0540	shaft
10	K3100.0042	cheese head screw
11	F9702.0645	distance piece
12	K3700.0160	grip

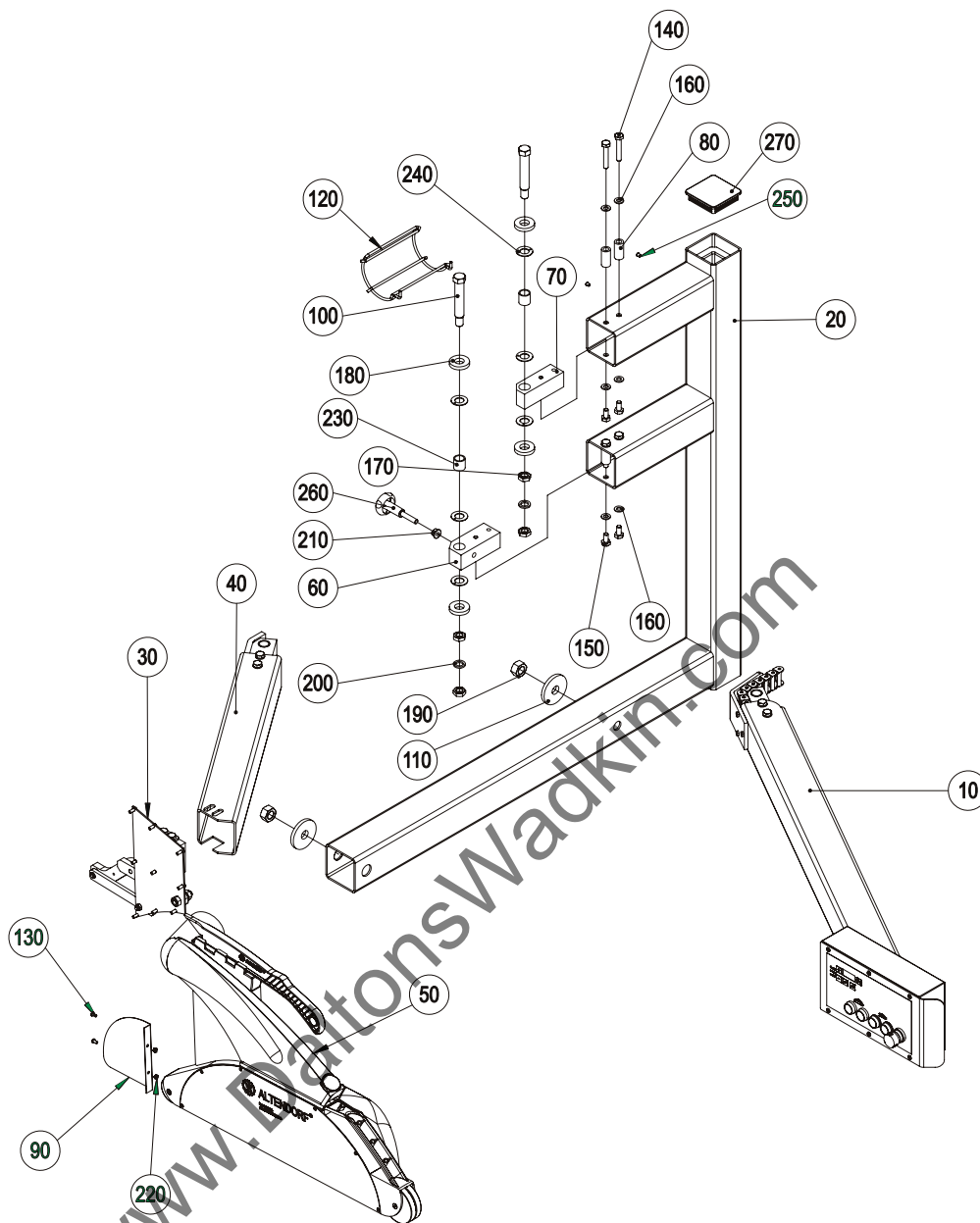
10. Protection device

10.1 Support stand



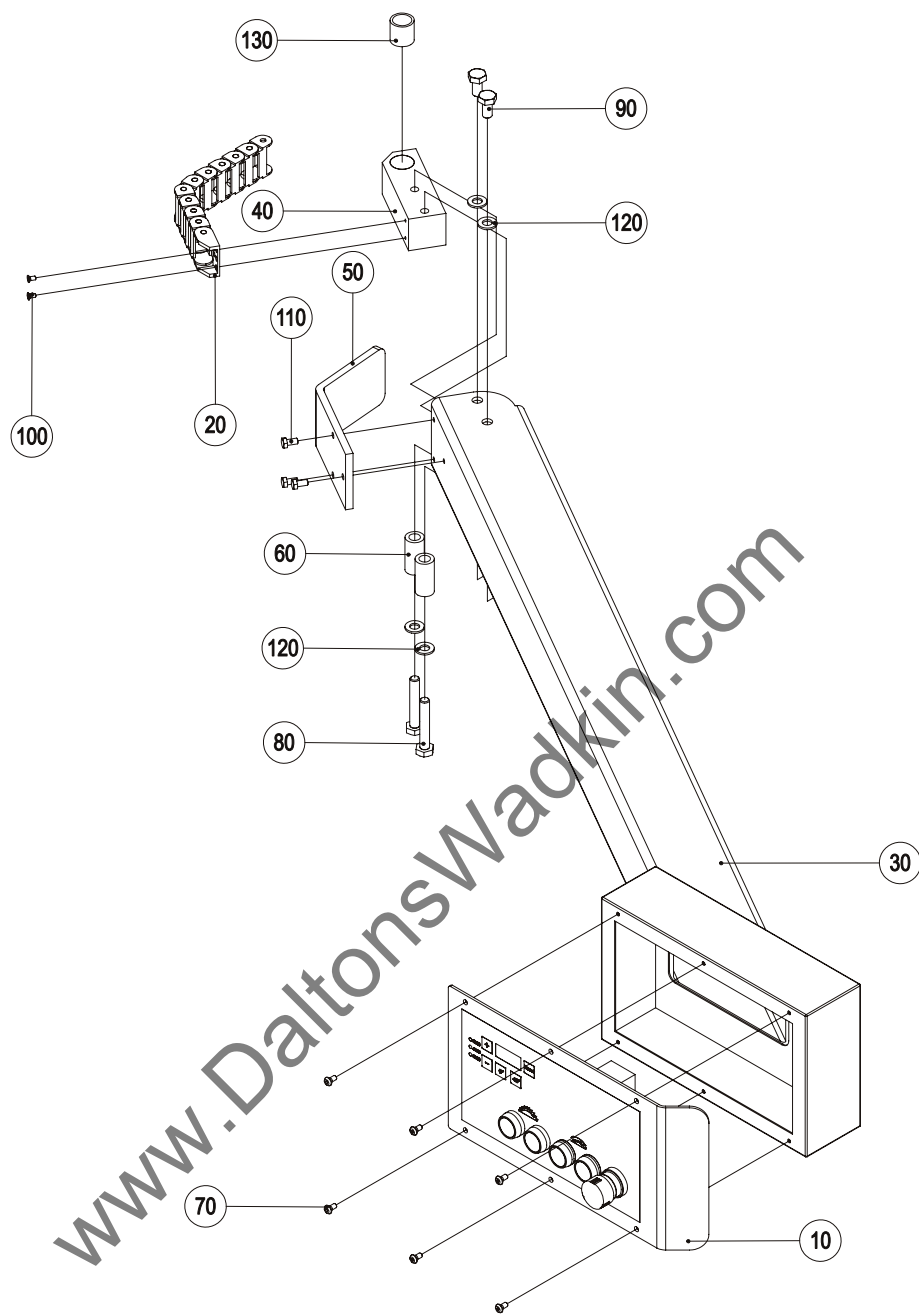
Pos.	Article-No.	Designation			
10	B0840.0055	support stand 800mm	210	K3300.0094	bearing $\phi 20/\phi 25 \times 25$
	B0840.0065	support stand 1000mm	220	K3300.0095	DU-spacer disc BK 20 SF
	B0840.0075	support stand 1300mm	230	K3700.0264	star grip screw M10x45
20	B0840.0185	height adjustment	240	K3700.0404	square plug GPN 260 Q 90 90 5
30	B0840.0195	base			
40	B2003.0001	protection hood			
50	F0840.0610	stop			
60	F0840.0710	distance tube			
70	F0840.0805	plate F92 - WA8			
80	F2003.0530	bolt			
90	F2003.0890	washer			
100	F2003.0910	hose guide kurz			
110	K3100.0002	oval head screw DIN 7380-M5x10			
120	K3100.0039	hexagonal head screw -M10x60			
130	K3100.0046	hexagonal head screw -M10x20			
140	K3200.0002	washer A10,5			
150	K3200.0040	hexagonal nut DIN 936-M16			
160	K3200.0050	washer $\phi 21 \times 44 \times 8$			
170	K3200.0053	hexagonal nut DIN 934-M20			
180	K3200.0268	washer 16x25,4x3,4			
190	K3200.0270	hexagonal nut DIN 6923-M10			
200	K3200.0275	mold insert nut M5			

10.2 Support stand with BDO



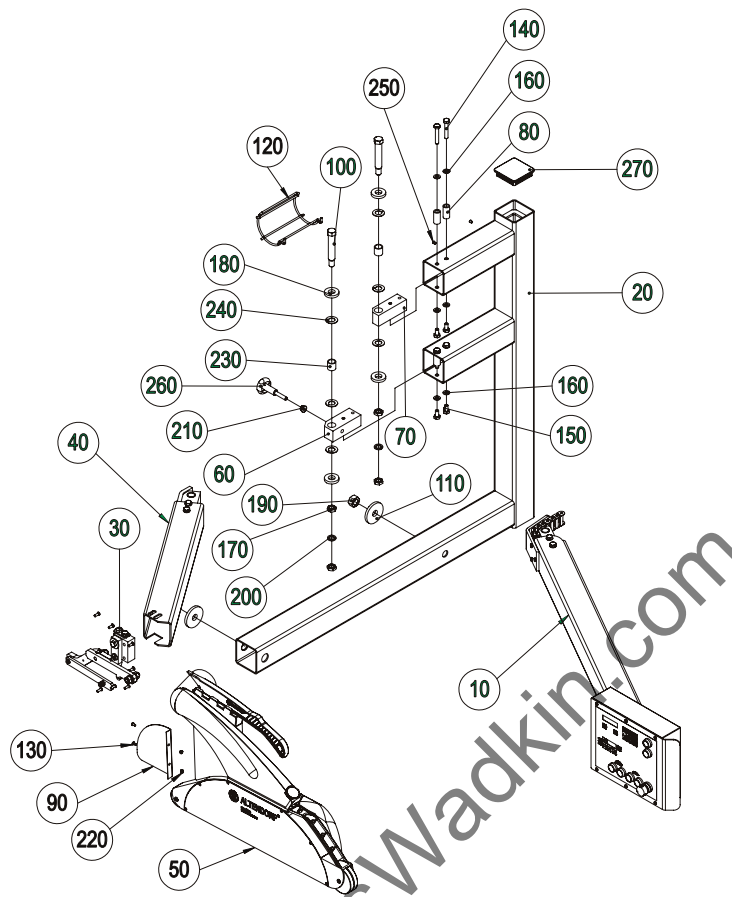
Pos.	Article-No.	Designation			
10	B0840.0029	support stand	190	K3200.0053	hexagonal nut DIN 934-M20
20	B0840.0085	support stand 800 mm	200	K3200.0268	washer 16x25,4x3,4
	B0840.0095	support stand 1000 mm	210	K3200.0270	hexagonal nut DIN 6923-M10
	B0840.0105	support stand 1300 mm	220	K3200.0275	mold insert nut M5
30	B0840.0185	height adjustment	230	K3300.0094	bearing $\varnothing 20/\varnothing 25 \times 25$
40	B0840.0195	base	240	K3300.0095	DU-spacer disc BK 20 SF
50	B2003.0001	protection hood	250	K3700.0107	cap DP250/2603 D=6,4
60	F0840.0610	stop	260	K3700.0264	star grip screw M10x45
70	F0840.0660	rotation point	270	K3700.0404	square plug GPN 260 Q 90 90 5
80	F0840.0710	distance tube			
90	F0840.0805	plate F92 - WA8			
100	F2003.0530	bolt			
110	F2003.0890	washer			
120	F2003.0910	hose guide			
130	K3100.0002	oval head screw DIN 7380-M5x10			
140	K3100.0039	hexagonal head screw -M10x60			
150	K3100.0046	hexagonal head screw -M10x20			
160	K3200.0002	washer A10,5			
170	K3200.0040	hexagonal nut DIN 936-M16			
180	K3200.0050	washer $\varnothing 21 \times 44 \times 8$			

10.3 Support stand BDO



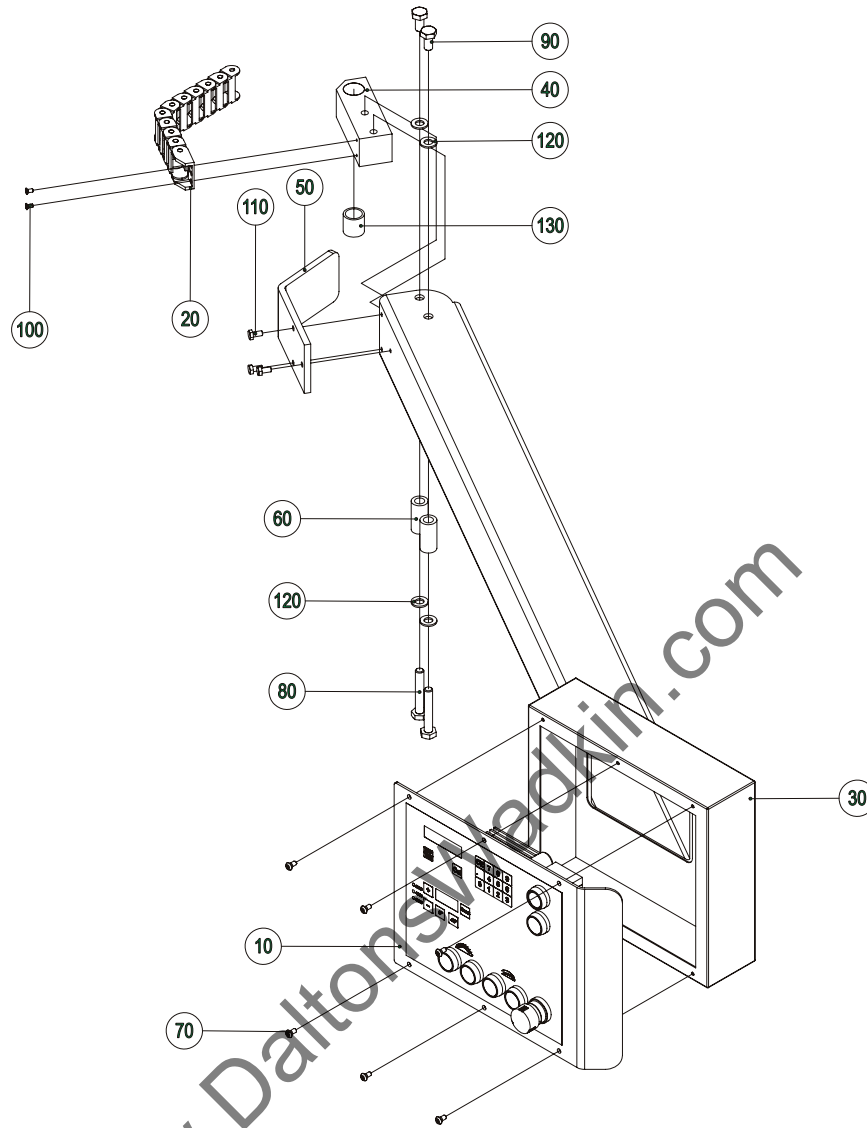
Pos.	Article-No.	Designation
10	B0830.0020	operating panel BDO WA80
20	B0840.0040	energy chain support stand WA80
30	B0840.0135	support stand operating panel
40	F0840.0660	rotation point
50	F0840.0705	angle bracket
60	F0840.0710	distance tube
70	K3100.0002	oval head screw DIN 7380-M5x10
80	K3100.0039	hexagonal head screw -M10x60
90	K3100.0046	hexagonal head screw -M10x20
100	K3100.0133	counter sunk screw DIN 965-M4x8
110	K3100.0181	hexagonal head screw -M6x12
120	K3200.0002	washer A10,5
130	K3300.0094	bearing $\varnothing 20/\varnothing 25 \times 25$

10.4 Support stand TX



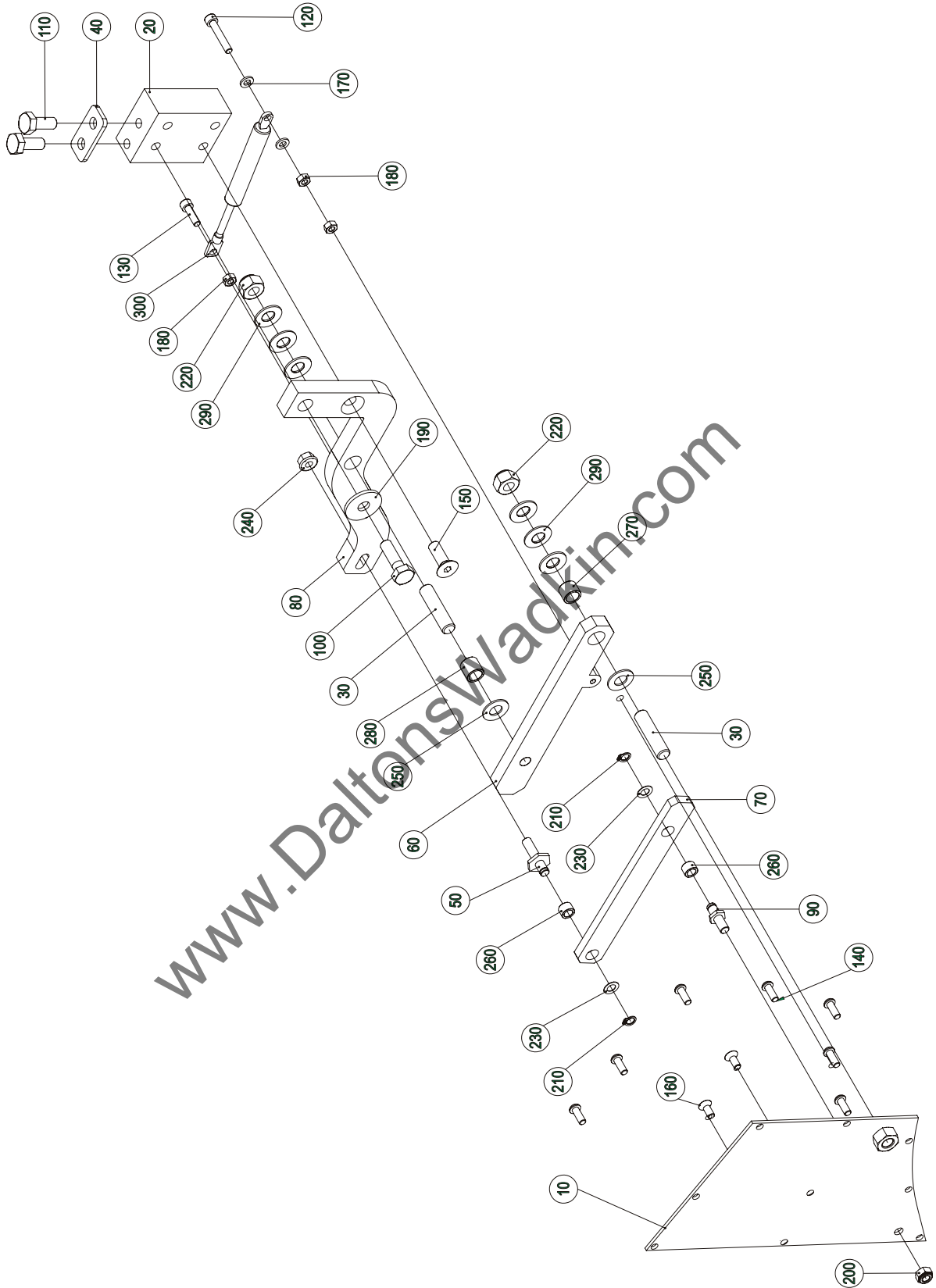
Pos.	Article-No.	Designation			
			270	K3700.0404	square plug GPN 260 Q 90 90 5
10	B0840.0035	support stand			
20	B0840.0085	support stand 800mm			
	B0840.0095	support stand 1000mm			
	B0840.0105	support stand 1300mm			
30	B0840.0185	height adjustment			
40	B0840.0195	base			
50	B2003.0001	protection hood			
60	F0840.0610	stop			
70	F0840.0660	rotation point			
80	F0840.0710	distance tube			
90	F0840.0805	plate F92 - WA8			
100	F2003.0530	bolt			
110	F2003.0890	washer			
120	F2003.0910	hose guide			
130	K3100.0002	oval head screw DIN 7380-M5x10			
140	K3100.0039	hexagonal head screw -M10x60			
150	K3100.0046	hexagonal head screw -M10x20			
160	K3200.0002	washer A10,5			
170	K3200.0040	hexagonal nut DIN 936-M16			
180	K3200.0050	washer ø21x44x8			
190	K3200.0053	hexagonal nut DIN 934-M20			
200	K3200.0268	washer 16x25,4x3,4			
210	K3200.0270	hexagonal nut DIN 6923-M10			
220	K3200.0275	mold insert nut M5			
230	K3300.0094	bearing ø20/ø25x25			
240	K3300.0095	DU-spacer disc BK 20 SF			
250	K3700.0107	cap DP250/2603 D=6,4			
260	K3700.0264	star grip screw M10x45			

10.5 Support stand BDO TX



Pos.	Article-No.	Designation
10	B0830.0030	operating panel
20	B0840.0040	energy chain support stand WA80
30	B0840.0145	support stand
40	F0840.0660	rotation point
50	F0840.0705	angle bracket
60	F0840.0710	distance tube
70	K3100.0002	oval head screw DIN 7380-M5x10
80	K3100.0039	hexagonal head screw -M10x60
90	K3100.0046	hexagonal head screw -M10x20
100	K3100.0133	counter sunk screw DIN 965-M4x8
110	K3100.0181	hexagonal head screw -M6x12
120	K3200.0002	washer A10,5
130	K3300.0094	bearing $\varnothing 20/\varnothing 25 \times 25$

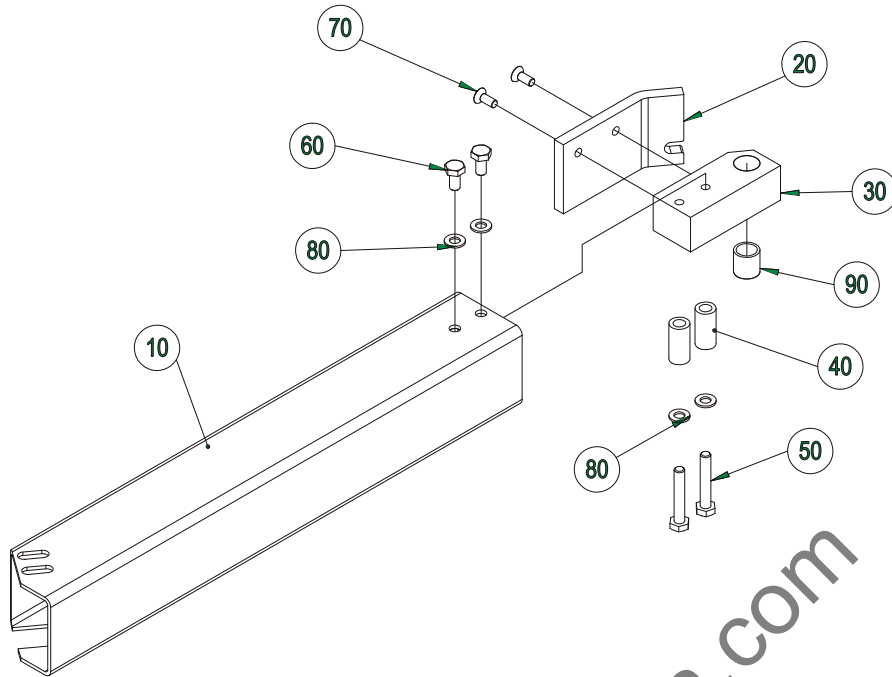
10.6 Height adjustment



Pos.	Article-No.	Designation
10	B0840.0175	plate height adjustment
20	F0606.0550	base plate
30	F0606.0590	bolt
40	F0606.1170	plate
50	F0606.1220	bolt
60	F0840.0775	holder
70	F0840.0785	parallel guide
80	F0840.0795	support parallel guide
90	F3040.0641	bolt
100	K3100.0016	hexagonal head screw -M10x35
110	K3100.0024	hexagonal head screw -M10x25
120	K3100.0040	cheese head screw DIN 912-M6x35
130	K3100.0077	cheese head screw DIN 912-M6x20
140	K3100.0137	oval head screw M6x16
150	K3100.0396	counter sunk screw -M10x30
160	K3100.0714	counter sunk screw -M6x14
170	K3200.0001	washer DIN 125-A6,4
180	K3200.0018	hexagonal nut DIN 934-M6
190	K3200.0019	washer DIN 440-R11
200	K3200.0022	self locking nut DIN 985-M8
210	K3200.0025	circlip for shaft DIN 471-A8
220	K3200.0049	self locking nut DIN 985-M12
230	K3200.0081	shim ring DIN 988-8x14x0,5
240	K3200.0277	self locking nut M8
250	K3300.0117	spacer disc WC10DU
260	K3300.0118	bearing - 8x12x8
270	K3300.0207	bearing \varnothing 12G7x \varnothing 16s7x12mm
280	K3300.0208	bearing \varnothing 12G7x \varnothing 16s7x15mm
290	K3600.0049	disc spring DIN 2093-25/12,2/1,5
300	K3600.0054	gas spring Hub 60mm-100N

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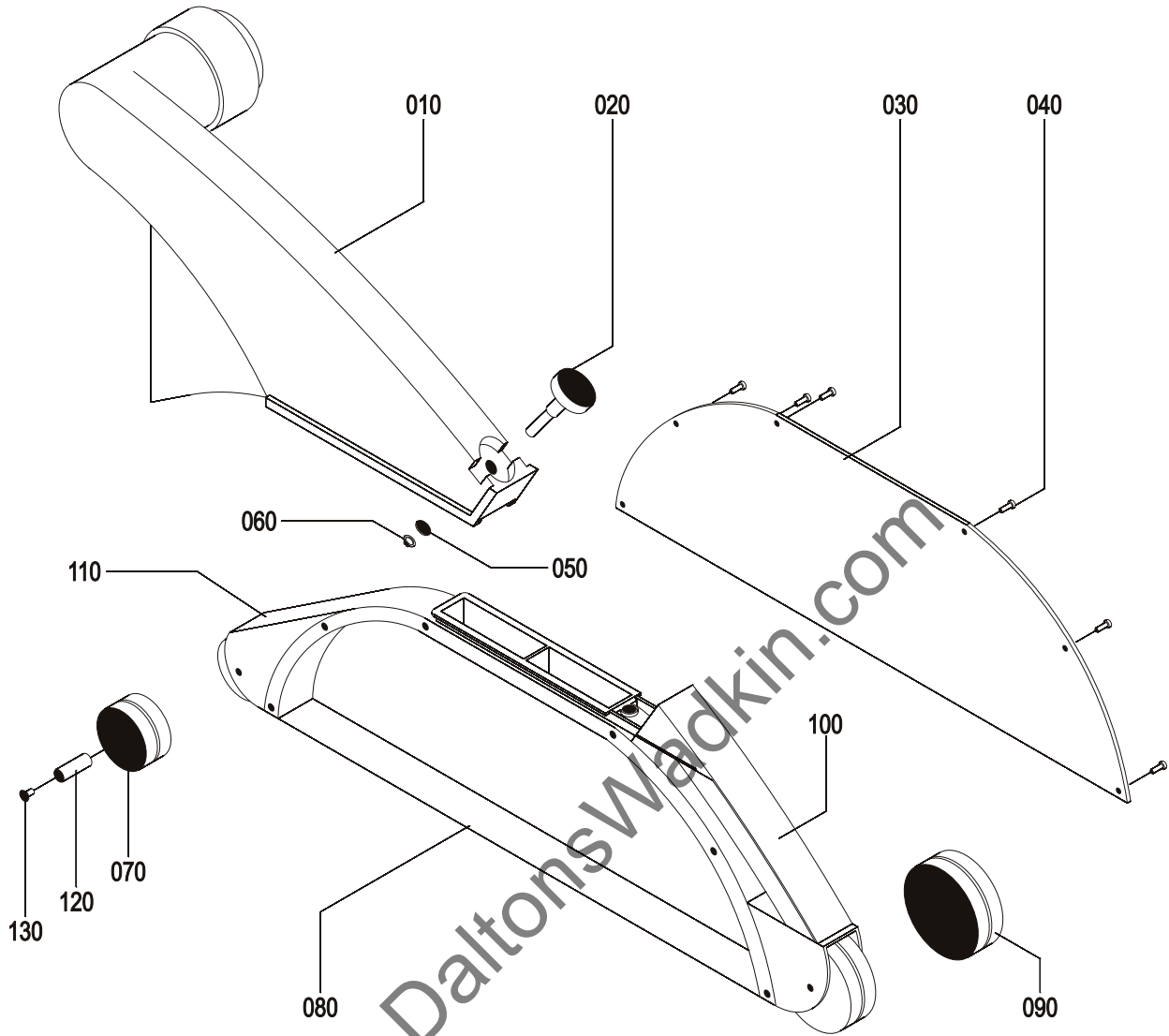
10.7 Base



Pos.	Article-No.	Designation
10	F0840.0595	base protection hood
20	F0840.0600	stop
30	F0840.0620	hinge
40	F0840.0710	distance tube
50	K3100.0039	hexagonal head screw -M10x60
60	K3100.0046	hexagonal head screw -M10x20
70	K3100.0150	counter sunk screw -M8x20
80	K3200.0002	washer A10,5
90	K3300.0094	bearing ø20/ø25x25

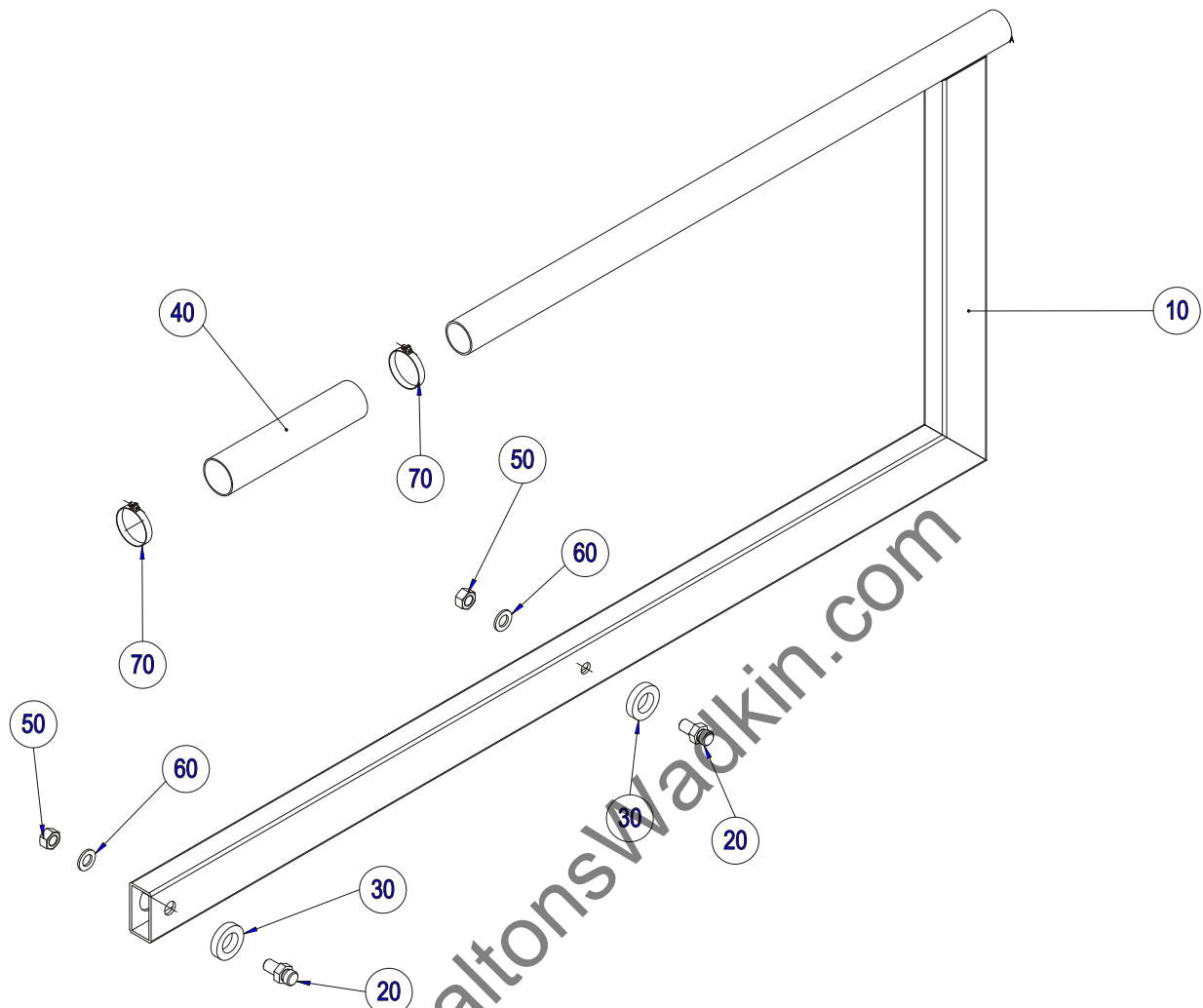
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10.8 Protection hood



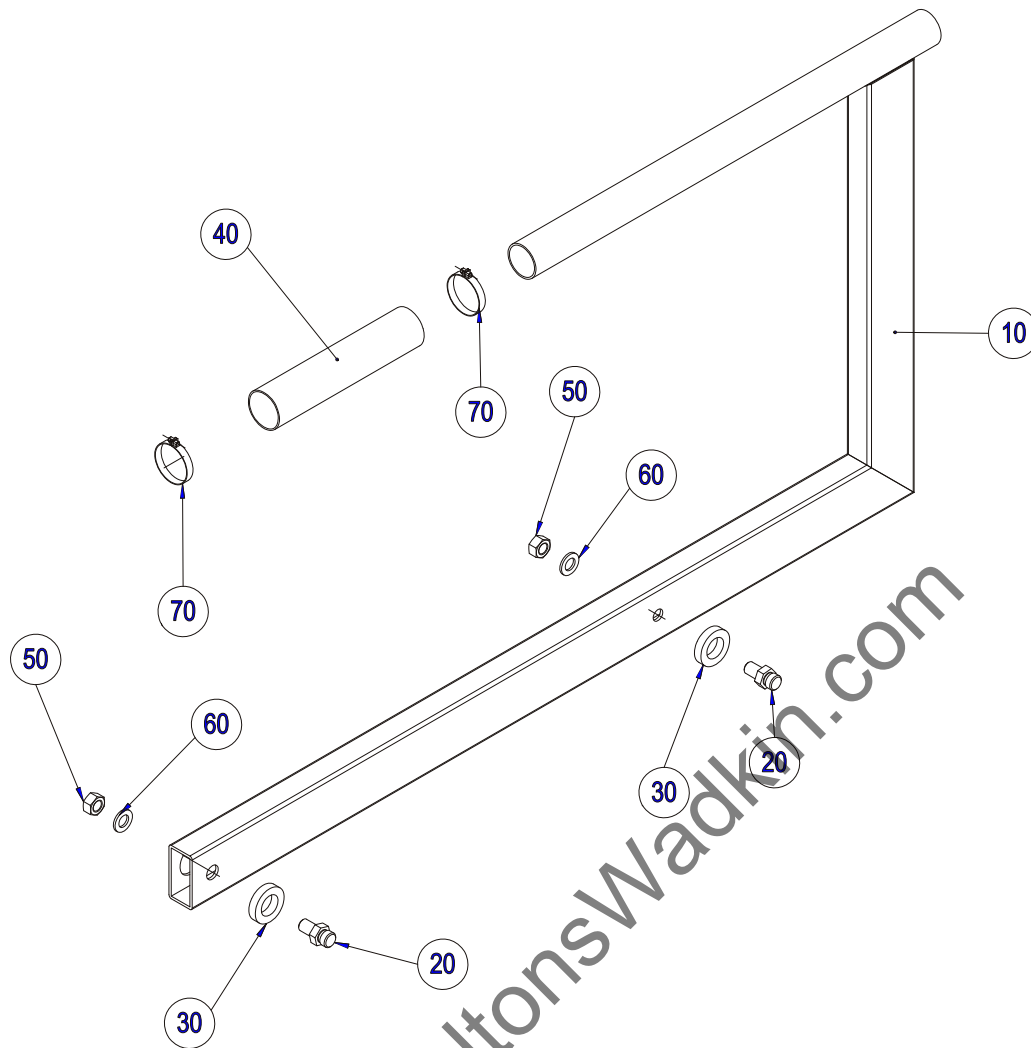
Pos.	Article-No.	Designation
010	B2003.0002	support
020	B2003.0111	knurled nut
030	F2003.0570	hood section narrow
	F2003.0580	hood section wide
040	K3100.0705	cheese head screw
050	K3200.0210	supporting ring
060	K3200.0211	retaining ring
070	F2003.0730	roller rear
080	B2003.0003	narrow protection hood
	B2003.0004	wide protection hood
090	F2003.0720	roller front
100	F2003.0620	inlay
110	F2003.0560	middle carrier
120	F2003.0740	axis
130	K3100.0134	counter sunk screw

10.9 Tube 1300



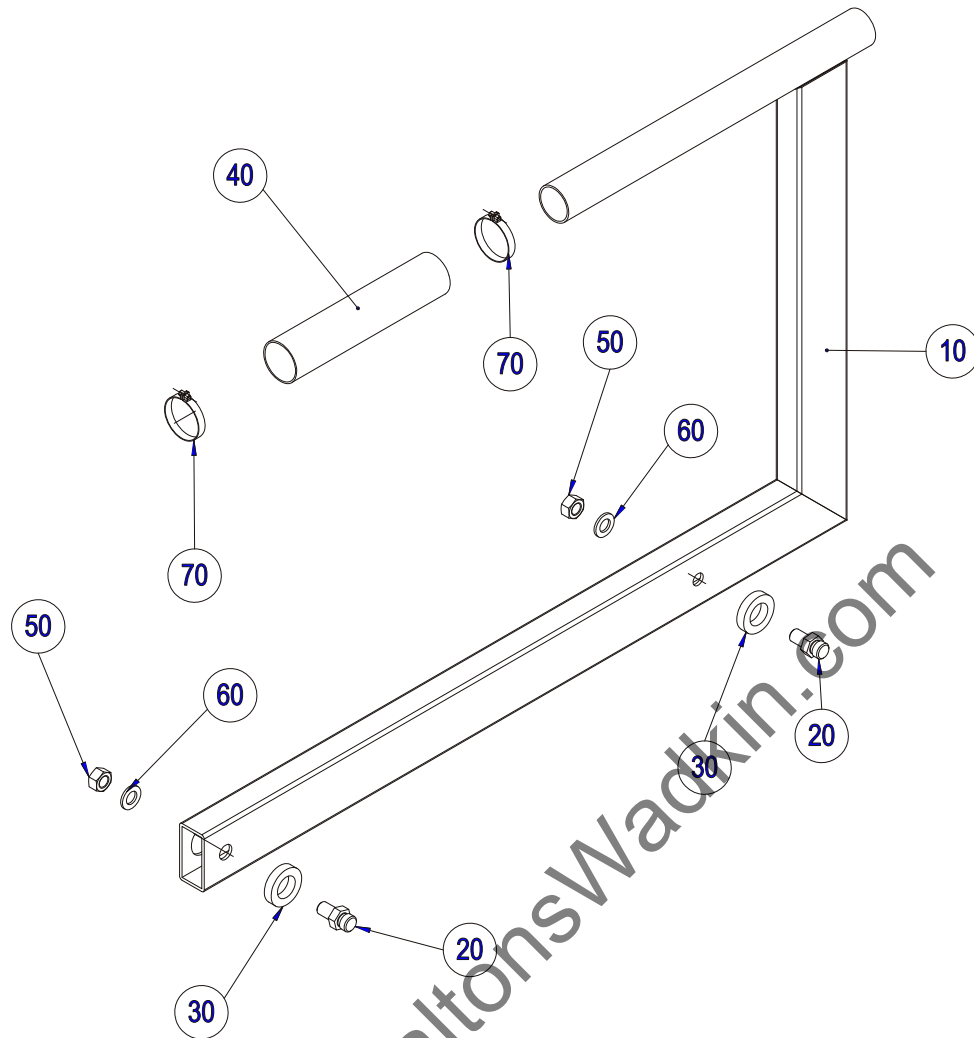
Pos.	Article-No.	Designation
10	B0840.0200	tube 1300 / 315er SB
20	F0840.1000	bolt
30	F0840.1010	distance washer
40	F9511.0650	extraction house D=50
50	K3200.0032	hexagonal nut DIN 934-M16
60	K3200.0082	washer DIN 125-A17
70	K3900.0029	house clamp D=50

10.10 Tube 1000



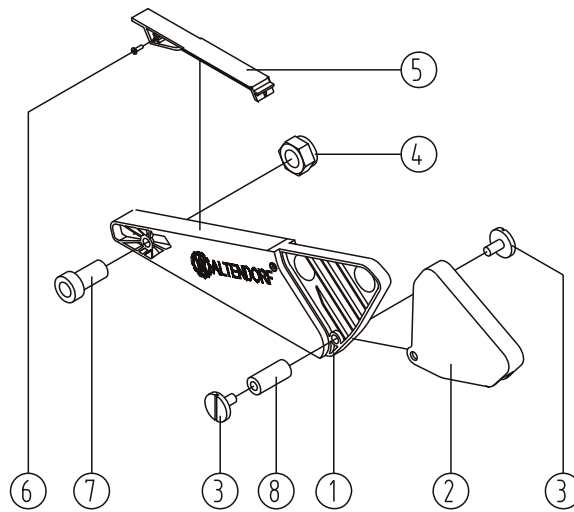
Pos.	Article-No.	Designation
10	B0840.0210	tube 1000 / 315er SB
20	F0840.1000	bolt
30	F0840.1010	distance washer
40	F9511.0650	extraction house D=50
50	K3200.0032	hexagonal nut DIN 934-M16
60	K3200.0082	washer DIN 125-A17
70	K3900.0029	house clamp D=50

10.11 Tube



Pos.	Article-No.	Designation
10	B0840.0220	tube 800 / 315er SB
20	F0840.1000	bolt
30	F0840.1010	distance washer
40	F9511.0649	extraction house d50 (PA 800mm)
50	K3200.0032	hexagonal nut DIN 934-M16
60	K3200.0082	washer DIN 125-A17
70	K3900.0029	house clamp D=50

10.10 Protection hood



Pos.	Article-No.	Designation
1	F9511.0550	protection hood
2	F9511.0570	scorer hood
3	K3100.0141	pan head screw
4	K3200.0008	self locking nut
5	F9511.0580	blind plug
5	F9511.0560	conneting piece
6	K3100.0285	counter sunk screw
7	K3100.0176	cheese head screw
8	F9511.0590	bolt

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11. Tool kit

Pos.	Article-No.	Designation
a	F9105.0590	riving knife 250x2,5
a	F9105.0620	riving knife 300-350x2,5
a	F9403.0750	open-end wrench SW22 182,5x50x2
a	B9408.0060	grease press
b	K3700.0426	torque wrench clamping nut
AKE	K3700.0273	hexagon wrench key with grip SW4
AKE	K3700.0081	hexagon wrench key 10 SW10
c	K3700.0072	double-ended ring spanner SW24/27
c	K3700.0073	double open ended wrench SW13/17
c	K3700.0074	open-end wrench SW30
c	K3700.0078	hexagon wrench key 5 SW5
c	K3700.0082	hexagon wrench key 2,5 SW2,5
c	K3700.0117	hexagon wrench key lang SW8
c	K3700.0315	double-ended ring spanner SW13/17
c	K3700.0394	open-end wrench SW27
c	K7200.0040	6-kt.-screw driver SW6
d	K3700.0274	double-ended ring spanner SW19/22
d	K3700.0308	hexagon wrench key with grip SW8

only UL/CSA:

B9105.0080 riving knife Gr. 35x2.8

a by all machines

b only standard clamping system

AKE AKE clamping system

c only oversea

d scorer WA80